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.275
.250
TYP.
Slot Depth

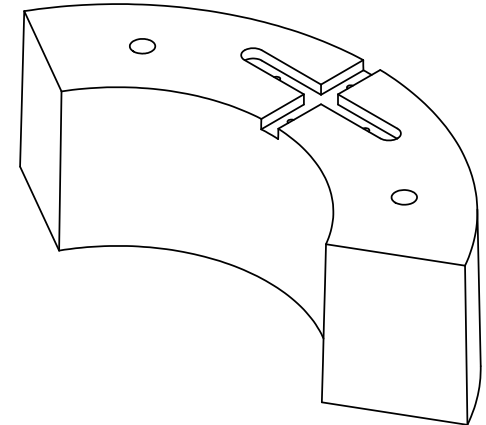
4"
MIN

1°
TYP.

Machined On Narrow
Side of Draft

1"
C'Bore Wall

(12 63/64")



Ø 17/32" Thru Holes
Ø 15/16" C'Bore Holes
2X

1.403
TYP.

3.856
TYP.

(1 1/2")

.503
.501

1.312
TYP.

R1/4"
TYP.

(6")

Hole Pattern "K"

120°

R7 1/2"

R4 1/2"

4"

DETAIL A

.875
TYP.

10-32 x 1/2" ∇
4X

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/32 .XX±.015 ±5°
.XXX±.005
.XXXX±.0005

DRAWN TBJ	DATE 03/12/04
MATERIAL A319	WEIGHT(POUNDS) 15.2
STYLE O	DISPOSITION Released

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CUSTOMER: Stock	SIZE A	Part Name 159SP4	REV. --
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