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.275  
.250 TYP.  
Slot Depth

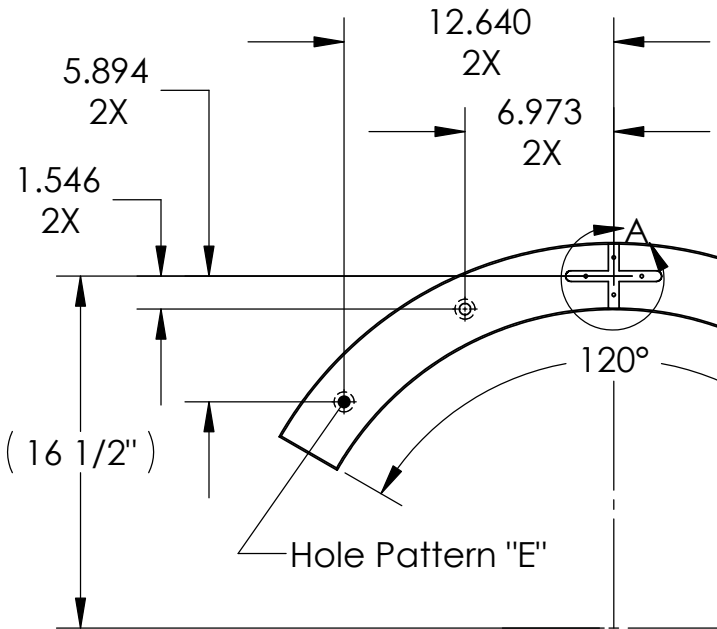
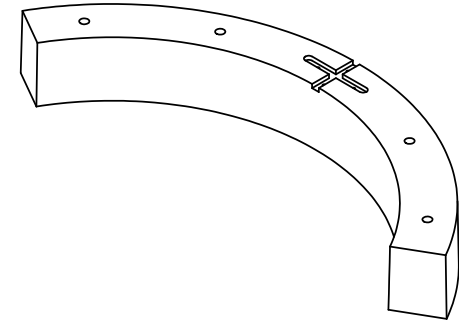
4"  
MIN

1°  
TYP.

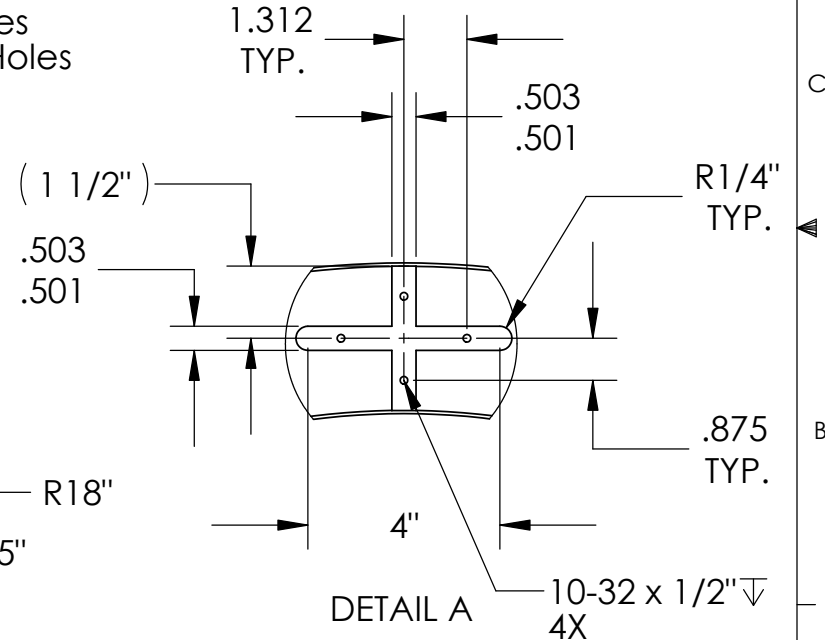
Machined On Narrow  
Side of Draft

1"  
C'Bore Wall

(31 11/64")



Ø 17/32" Thru Holes  
Ø 15/16" C'Bore Holes  
4X



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
±1/32 .XX±.015 ±5°  
.XXX±.005  
.XXXX±.0005

DRAWN TBJ	DATE 02/05/04
MATERIAL A319	WEIGHT(POUNDS) 42
STYLE P	DISPOSITION Released

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CUSTOMER: Stock	SIZE A	Part Name 3630SP4	REV. --
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