



1/16" X 90° Serrated Soft Jaws — Style J

Made with 6061 T-6 condition aluminum or 1018 steel
Add SQ suffix to part # for square nosed version

Dimensions in millimeters unless otherwise noted • Custom configurations available

CHUCK	ALUMINUM PART#	STEEL PART#	A WIDTH	B HEIGHT	C LENGTH	D SLOT	F HOLE SPACING	G BOLT SIZE	
125	HAR5ESHA	HAR5ESHS	25.4	31.8	63.5	11.0	18.0	5/16"	
165	PH6A	PH6S	31.8	38.1	76.2	11.0	18.3	5/16"	
	PH6A1	PH6S1	31.8	50.8	76.2	11.0	18.3	5/16"	
	PH6A2	PH6S2	31.8	76.2	76.2	11.0	18.3	5/16"	
	HAR6ESHA	HAR6ESHS	31.8	38.1	78.5	14.0	20.0	3/8"	
	HAR6ESHA1	HAR6ESHS1	31.8	50.8	78.5	14.0	20.0	3/8"	
	HAR6ESHA2	HAR6ESHS2	31.8	76.2	78.5	14.0	20.0	3/8"	
	PH6.5A	PH6.5S	31.8	38.1	76.2	14.0	18.3	3/8"	
	SMW6.5A	SMW6.5S	31.8	38.1	76.2	14.0	16.5	M10	
	SMW6.5A1	SMW6.5S1	31.8	50.8	76.2	14.0	16.5	M10	
	SMW6.5A2	SMW6.5S2	31.8	76.2	76.2	14.0	16.5	M10	
210	ATS8A	ATS8S	38.1	50.8	101.6	17.0	22.2	1/2"	
	ATS8A1	ATS8S1	38.1	76.2	101.6	17.0	22.2	1/2"	
	HAR8ESHA	HAR8ESHS	38.1	50.8	93.5	17.0	22.4	7/16"	
	SMW8A	SMW8S	38.1	50.8	101.6	17.0	23.0	M12	
	SMW8A1	SMW8S1	38.1	76.2	101.6	17.0	23.0	M12	
	HOW12MA8A	HOW12MA8S	38.1	50.8	101.6	17.0	25.0	M12	
250	PH10A	PH10S	38.1	50.8	114.3	14.0	22.2	3/8"	
	PH10A1	PH10S1	38.1	76.2	114.3	14.0	22.2	3/8"	
	SMW10A	SMW10S	38.1	50.8	114.3	21.0	30.0	M16	
	SMW10A1	SMW10S1	38.1	76.2	114.3	21.0	30.0	M16	
	ATS10A	ATS10S	38.1	50.8	114.3	21.0	30.1	1/2"	
	ATS10A1	ATS10S1	38.1	76.2	114.3	21.0	30.1	1/2"	
	HAR10ESHA	HAR10ESHS	38.1	50.8	114.3	21.0	30.1	5/8"	
	315	PH12A	PH12S	50.8	50.8	139.7	20.0	30.1	1/2"
PH12A1		PH12S1	50.8	76.2	139.7	20.0	30.1	1/2"	
PH12A2		PH12S2	50.8	101.6	139.7	20.0	30.1	1/2"	
SMW12A		SMW12S	50.8	50.8	139.7	21.0	30.0	M16	
SMW12A1		SMW12S1	50.8	76.2	139.7	21.0	30.0	M16	
SMW12A2		SMW12S2	50.8	101.6	139.7	21.0	30.0	M16	
ATS12A		ATS12S	50.8	50.8	139.7	21.0	30.1	1/2"	
ATS12A1		ATS12S1	50.8	50.8	139.7	21.0	30.1	1/2"	
381		PH15A	PH15S	63.5	76.2	21.0	21.0	39.7	5/8"
		PH15A1	PH15S1	63.5	101.6	21.0	21.0	39.7	5/8"
	PH15A5	PH15S5	63.5	127.0	21.0	21.0	39.7	5/8"	