

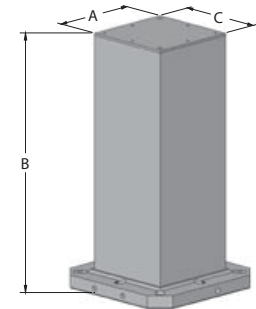
# Universal Mount Tooling Columns

Abbott's pre-machined universal mount columns are available as a stock option to our standard made to order fixtures. Machined bases include both center and edge locating details as well as a selection of slotted mounting bolt holes, allowing them to be used on virtually any machine tool with corresponding pallet size. In addition to the universal base machining, the faces are machined per "BS" specifications and a top plate is provided when applicable. An adaptor washer kit is provided for use with 1/2-13 or M12 mounting bolts.

*UM—Overall height machined, base machined with universal mounting details and faces machined with .015" additional stock.  
As cast areas have additional stock.*

*Made with 713 Tenzaloy™ aluminum alloy*

*Dimensions in mm unless otherwise noted • Finished weight in kgs.*

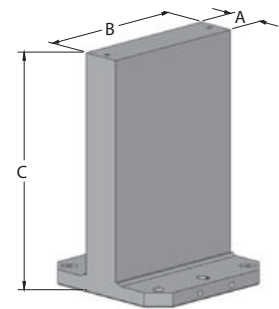


PART NUMBER	A	B	C	BASE SIZE	WEIGHT
N824-400UM	203.2	609.6	203.2	400mm x 38mm	58
N1024-400UM	254.0	609.6	254.0	400mm x 38mm	70
N1028-400UM	254.0	711.2	254.0	400mm x 38mm	81
N1028-500UM	254.0	711.2	254.0	500mm x 38mm	90
N1228-500UM	304.8	711.2	304.8	500mm x 38mm	103
N1232-500UM	304.8	812.8	304.8	500mm x 38mm	117
NR1638-630UM	406.4	965.2	406.4	630mm x 38mm	254

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PART NUMBER	A	B	C	BASE SIZE	WEIGHT
D41624-400UM	101.6	400.0	609.6	400mm x 38mm	82
D62028-500UM	152.4	500.0	711.2	500mm x 38mm	172
D82028-500UM	203.2	500.0	711.2	500mm x 38mm	125
D82032-500UM	203.2	500.0	812.8	500mm x 38mm	140
D82538-630UM	203.2	630.0	965.2	630mm x 38mm	250