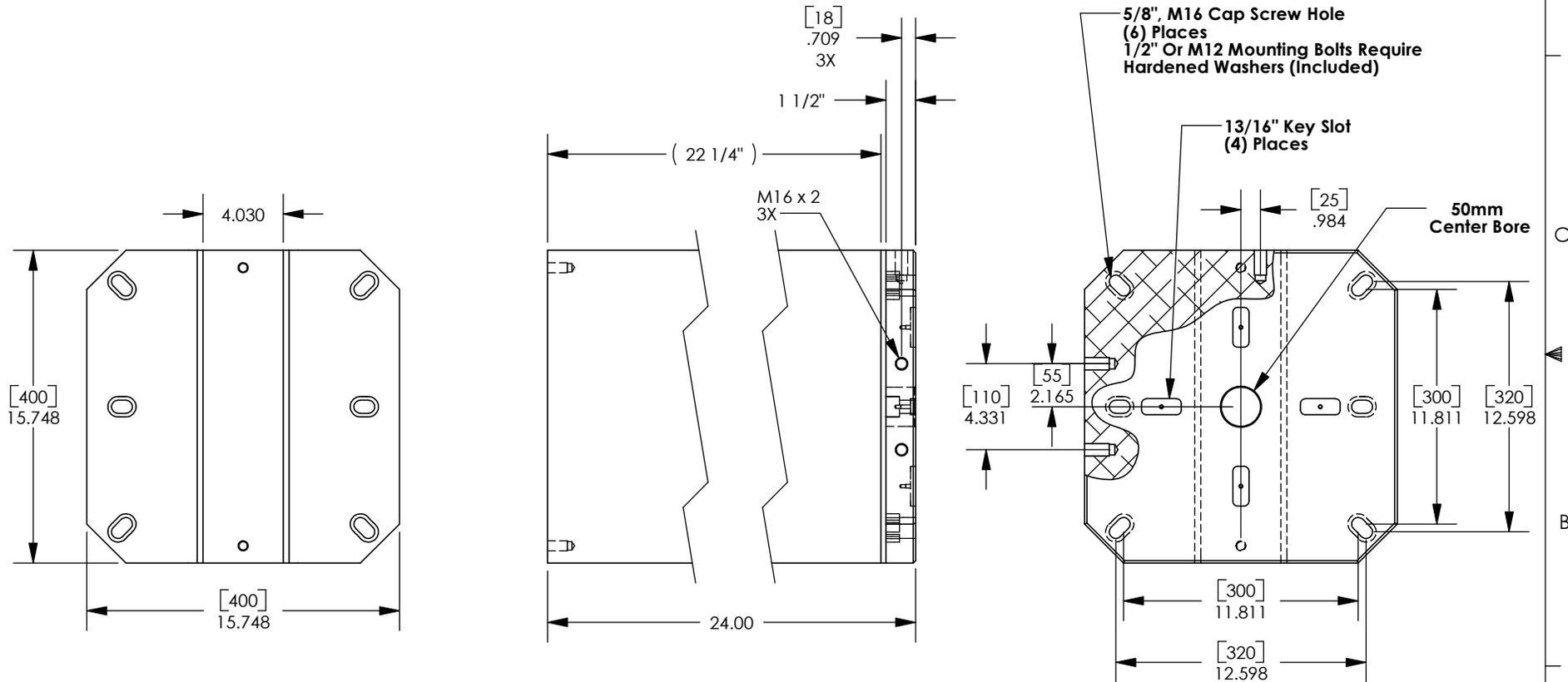


NOTES: Unless otherwise specified.

1. Machined surfaces  $\perp$  .001 in 12" // .002 in 12"  $\square$  .001 in 12"
2. Deburr and break all sharp edges.

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**Includes (2) Lifting Rings**



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ARE:	
FRACTIONS	DECIMALS ANGLES
±1/32	.XX ± .015 ± 5°
	.XXX ± .005
	.XXXX ± .0005
DRAWN	DATE
TBJ	11/22/11
MATERIAL	WEIGHT(POUNDS)
713	181
STYLE	DISPOSITION
TC	Released

## Abbott Workholding Products

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 Manhattan, KS 66502  
 785-776-8555  
 785-587-0004 Fax  
 800-528-6459

www.abbottworkholding.com  
 engineering@abbottworkholding.com

CUSTOMER:	SIZE	Part Name	REV.
Stock	A	D41624-400UM	D