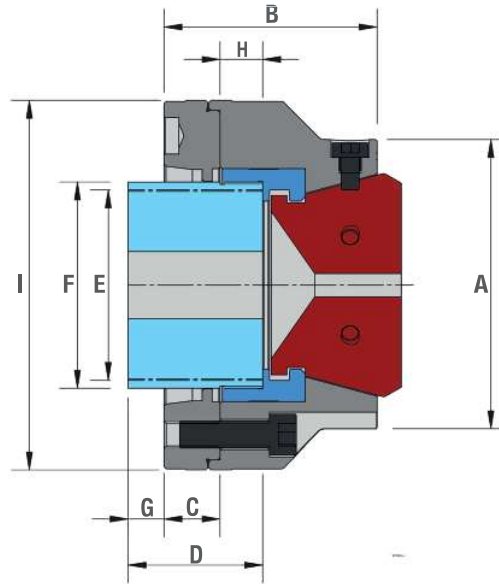


Pull Back Series Power Collet Chuck for Bar Machining



KLAMP Type	DHP42		DHP52			DHP65			DHP80			
Mounting	Z140	A5	A5	A6	A8	A5	A6	A8	Z220	A6	A8	A11
Part Number	DHP42	DHP42A5	DHP52A5	DHP52A6	DHP52A8	DHP65A5	DHP65A6	DHP65A8	DHP80	DHP80A6	DHP80A8	DHP80A11
Varibore Collet Type	DC42		DC52			DC65			DC80			
Varibore Collet Gripping range*	Minimum	4	4			4			7			
	Maximum	42	52			65			80			
Varibore Collet Increments	1		1			1			1			
A	100		120			130			160			
B	110		89			109			109.5	134.5	127.5	156.5
C	15		25			45			NA	25	18	47
D	60		60			60			70	68	70	
E Maximum	M58 x 2.0		M70 x 2.0			M70 x 2.0			M105 x 2.0	M92 x 2.0	M105 x 2.0	
F	65		79			92			115	100	115	
G Maximum	25	10	20.5	16	-4	44		-4	32	5	14	-15
G Minimum	20.5	5.5	16	11.5	0.5	39.5		0.5	36.5	9.5	18.5	-10.5
H	39.5		19			19			38			
I	150		165			210			165			280
Sleeve stroke	4.5		4.5			4.5			4.5			
Max. input force	kN		35			40			45			
Max. Gripping Force	kN		60			94			105			
Max. Speed	min ⁻¹		6000			6500			6000			
Net Weight	kg		8			9			11.3			
Matching Kitagawa Cylinders	S1246 SS1246 SR1146		S1552 SS1452 SR1453			S1875 SS1771 SR1566			S2091 SS1881 SR1781			

