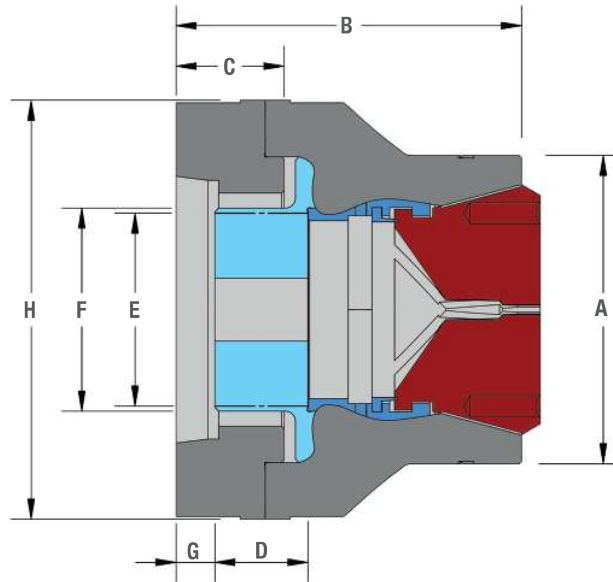


Fixed Length Series Power Collet Chuck for Bar Machining



KLAMP Type	DKF42			DKF52			DKF65				DKF80				
Mounting	Z140	A5	A6	Z140	A5	A6	Z140	A5	A6	A8	Z220	A6	A8	A11	
Part Number	DKF42	DKF42A5	DKF42A6	DKF52	DKF52A5	DKF52A6	DKF65	DKF65A5	DKF65A6	DKF65A8	DKF80	DKF80A6	DKF80A8	DKF80A11	
Varibore Collet Type	DC42			DC52			DC65				DC80				
Varibore Collet Gripping range*	Min.	3			4			4				5			
	Max.	42			52			65				80			
Varibore Collet Increments	1			1			1				1				
A	103			106			123				138				
B	121			132	137		137.5			161.5	146.2	164.25	142	186.25	
C	42.5			44.5	49.5		43			67	50	67.8	45.75	47	
D	30.5			31			37				51.5				
E Maximum	M50			M60			M75	M74	M75		M80				
	x 2.0			x 2.0			x 2.0	x 2.0	x 2.0		x 2.0				
F	66			68			81	79.5	81	81	97				
G Maximum	12	17		14	24		10.5	15.5		39.5	2	27	4.75	49	
G Minimum	7.5	12.5		9.5	19.5		6	11		35	2.5	22.5	0.25	44.5	
H	152		157	162			167			201.5	232		207	280	
Sleeve stroke	4.5			4.5			4.5				4.5				
Max. input force	kN	40			40			45				50			
Max. Gripping Force	kN	94			94			105				114			
Max. Speed	min ⁻¹	6500			6500			6000				5000			
Net Weight	kg	11			12			13	14	13	19	22	27	21	34
Matching Kitagawa Cylinders	S1246 SS1246 SR1146			S1552 SS1452 SR1453			S1875 SS1770 SR1566				S2091 SS1881 SR1781				

