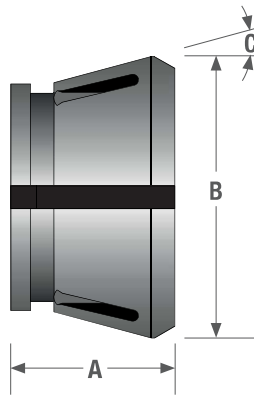


**DC Quick Change Collets to Suit DHP52 Collet Chucks**



### DC52 Vari bore Collets

- Round, Hexagon, Square or Emergency types available
- Please specify which gripping surface you require – Serrated or Smooth
- Clamping tolerance of +/- 0.5mm
- Counter boring and special profile shapes are available upon request

### Dimensions (Metric)

Part No.	A	B	C
DC52	46	79.2	15°

### DC52 Round Collets

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
3mm	-	DC52S-R03
4mm	-	DC52S-R04
5mm	-	DC52S-R05
6mm	-	DC52S-R06
7mm	-	DC52S-R07
8mm	DC52-R08*	DC52S-R08
9mm	DC52-R09*	DC52S-R09
10mm	DC52-R10*	DC52S-R10
11mm	DC52-R11	DC52S-R11
12mm	DC52-R12	DC52S-R12
13mm	DC52-R13	DC52S-R13
14mm	DC52-R14	DC52S-R14
15mm	DC52-R15	DC52S-R15
16mm	DC52-R16	DC52S-R16
17mm	DC52-R17	DC52S-R17
18mm	DC52-R18	DC52S-R18
19mm	DC52-R19	DC52S-R19

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
20mm	DC52-R20	DC52S-R20
21mm	DC52-R21	DC52S-R21
22mm	DC52-R22	DC52S-R22
23mm	DC52-R23	DC52S-R23
24mm	DC52-R24	DC52S-R24
25mm	DC52-R25	DC52S-R25
26mm	DC52-R26	DC52S-R26
27mm	DC52-R27	DC52S-R27
28mm	DC52-R28	DC52S-R28
29mm	DC52-R29	DC52S-R29
30mm	DC52-R30	DC52S-R30
31mm	DC52-R31	DC52S-R31
32mm	DC52-R32	DC52S-R32
33mm	DC52-R33	DC52S-R33
34mm	DC52-R34	DC52S-R34
35mm	DC52-R35	DC52S-R35
36mm	DC52-R36	DC52S-R36

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
37mm	DC52-R37	DC52S-R37
38mm	DC52-R38	DC52S-R38
39mm	DC52-R39	DC52S-R39
40mm	DC52-R40	DC52S-R40
41mm	DC52-R41	DC52S-R41
42mm	DC52-R42	DC52S-R42
43mm	DC52-R43	DC52S-R43
44mm	DC52-R44	DC52S-R44
45mm	DC52-R45	DC52S-R45
46mm	DC52-R46	DC52S-R46
47mm	DC52-R47	DC52S-R47
48mm	DC52-R48	DC52S-R48
49mm	DC52-R49	DC52S-R49
50mm	DC52-R50	DC52S-R50
51mm	DC52-R51	DC52S-R51
52mm	DC52-R52	DC52S-R52

\* Radial grooves only - larger sizes have axial and radial grooves

### DC52 Hexagon Collets

Available from 7mm to 45mm across flats sides of the hexagon in 1mm increments. Part number is **DC52-X\*\***. Please state which size you require, smooth (7-45mm) or serrated (8-45mm) gripping surface is available.

### DC52 Square Collets

Available from 7mm to 36mm across flats sides of the square in 1mm increments. Part number is **DC52-S\*\***. Please state which size you require, smooth (7-36mm) or serrated (8-36mm) gripping surface is available.

### DC52 Emergency Collets

Available only with 5mm, 15mm or 30mm pilot holes. Part number is **DC52-E\*\***. Please state which size you require.