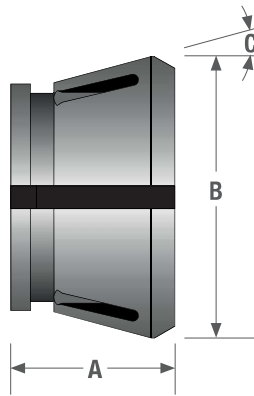


DC Quick Change Collets to Suit DHP65/DHF65/DRF65 Collet Chucks



DC65 Varibore Collets

- Round, Hexagon, Square or Emergency types available
- Please specify which gripping surface you require – Serrated or Smooth
- Clamping tolerance of +/- 0.5mm
- Counter boring and special profile shapes are available upon request

Dimensions (Metric)

Part No.	A	B	C
DC65	58	99,5	15°
DC65S	53	99,5	15°

DC65 Round Collets

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
4mm	-	DC65S-R04
5mm	-	DC65S-R05
6mm	-	DC65S-R06
7mm	-	DC65S-R07
8mm	DC65-R08*	DC65S-R08
9mm	DC65-R09*	DC65S-R09
10mm	DC65-R10*	DC65S-R10
11mm	DC65-R11	DC65S-R11
12mm	DC65-R12	DC65S-R12
13mm	DC65-R13	DC65S-R13
14mm	DC65-R14	DC65S-R14
15mm	DC65-R15	DC65S-R15
16mm	DC65-R16	DC65S-R16
17mm	DC65-R17	DC65S-R17
18mm	DC65-R18	DC65S-R18
19mm	DC65-R19	DC65S-R19
20mm	DC65-R20	DC65S-R20
21mm	DC65-R21	DC65S-R21
22mm	DC65-R22	DC65S-R22
23mm	DC65-R23	DC65S-R23
24mm	DC65-R24	DC65S-R24

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
25mm	DC65-R25	DC65S-R25
26mm	DC65-R26	DC65S-R26
27mm	DC65-R27	DC65S-R27
28mm	DC65-R28	DC65S-R28
29mm	DC65-R29	DC65S-R29
30mm	DC65-R30	DC65S-R30
31mm	DC65-R31	DC65S-R31
32mm	DC65-R32	DC65S-R32
33mm	DC65-R33	DC65S-R33
34mm	DC65-R34	DC65S-R34
35mm	DC65-R35	DC65S-R35
36mm	DC65-R36	DC65S-R36
37mm	DC65-R37	DC65S-R37
38mm	DC65-R38	DC65S-R38
39mm	DC65-R39	DC65S-R39
40mm	DC65-R40	DC65S-R40
41mm	DC65-R41	DC65S-R41
42mm	DC65-R42	DC65S-R42
43mm	DC65-R43	DC65S-R43
44mm	DC65-R44	DC65S-R44
45mm	DC65-R45	DC65S-R45

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
46mm	DC65-R46	DC65S-R46
47mm	DC65-R47	DC65S-R47
48mm	DC65-R48	DC65S-R48
49mm	DC65-R49	DC65S-R49
50mm	DC65-R50	DC65S-R50
51mm	DC65-R51	DC65S-R51
52mm	DC65-R52	DC65S-R52
53mm	DC65-R53	DC65S-R53
54mm	DC65-R54	DC65S-R54
55mm	DC65-R55	DC65S-R55
56mm	DC65-R56	DC65S-R56
57mm	DC65-R57	DC65S-R57
58mm	DC65-R58	DC65S-R58
59mm	DC65-R59	DC65S-R59
60mm	DC65-R60	DC65S-R60
61mm	DC65-R61	DC65S-R61
62mm	DC65-R62	DC65S-R62
63mm	DC65-R63	DC65S-R63
64mm	DC65-R64	DC65S-R64
65mm	DC65-R65	DC65S-R65

* Radial grooves only - larger sizes have axial and radial grooves

DC65 Hexagon Collets

Available from 7mm to 56mm across flats sides of the hexagon in 1mm increments. Part number is **DC65-X****. Please state which size you require, smooth (7-56mm) or serrated (8-56mm) gripping surface is available.

DC65 Square Collets

Available from 8mm to 46mm across flats sides of the square in 1mm increments. Part number is **DC65-S****. Please state which size you require, smooth (7-46mm) or serrated (8-46mm) gripping surface is available.

DC65 Emergency Collets

Available only with 5mm, 10mm, 20mm or 40mm pilot holes. Part number is **DC65-E****. Please state which size you require.