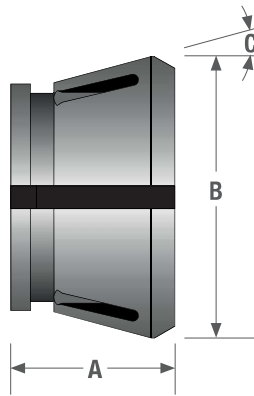


DC Quick change collets to suit DHP80/DHF80/DRF80 Collet chucks



DC80 Varibore Collets

- Round, Hexagon, Square or Emergency types available
- Please specify which gripping surface you require – Serrated or Smooth
- Clamping tolerance of +/- 0.5mm
- Counter boring and special profile shapes are available upon request

Dimensions (Metric)

Part No.	A	B	C
DC80	53	114.5	15°

DC80 Round Collets

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
5mm	-	DC80S-R05
6mm	-	DC80S-R06
7mm	-	DC80S-R07
8mm	DC80-R08*	DC80S-R08
9mm	DC80-R09*	DC80S-R09
10mm	DC80-R10*	DC80S-R10
11mm	DC80-R11	DC80S-R11
12mm	DC80-R12	DC80S-R12
13mm	DC80-R13	DC80S-R13
14mm	DC80-R14	DC80S-R14
15mm	DC80-R15	DC80S-R15
16mm	DC80-R16	DC80S-R16
17mm	DC80-R17	DC80S-R17
18mm	DC80-R18	DC80S-R18
19mm	DC80-R19	DC80S-R19
20mm	DC80-R20	DC80S-R20
21mm	DC80-R21	DC80S-R21
22mm	DC80-R22	DC80S-R22
23mm	DC80-R23	DC80S-R23
24mm	DC80-R24	DC80S-R24
25mm	DC80-R25	DC80S-R25
26mm	DC80-R26	DC80S-R26
27mm	DC80-R27	DC80S-R27
28mm	DC80-R28	DC80S-R28
29mm	DC80-R29	DC80S-R29

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
30mm	DC80-R30	DC80S-R30
31mm	DC80-R31	DC80S-R31
32mm	DC80-R32	DC80S-R32
33mm	DC80-R33	DC80S-R33
34mm	DC80-R34	DC80S-R34
35mm	DC80-R35	DC80S-R35
36mm	DC80-R36	DC80S-R36
37mm	DC80-R37	DC80S-R37
38mm	DC80-R38	DC80S-R38
39mm	DC80-R39	DC80S-R39
40mm	DC80-R40	DC80S-R40
41mm	DC80-R41	DC80S-R41
42mm	DC80-R42	DC80S-R42
43mm	DC80-R43	DC80S-R43
44mm	DC80-R44	DC80S-R44
45mm	DC80-R45	DC80S-R45
46mm	DC80-R46	DC80S-R46
47mm	DC80-R47	DC80S-R47
48mm	DC80-R48	DC80S-R48
49mm	DC80-R49	DC80S-R49
50mm	DC80-R50	DC80S-R50
51mm	DC80-R51	DC80S-R51
52mm	DC80-R52	DC80S-R52
53mm	DC80-R53	DC80S-R53
54mm	DC80-R54	DC80S-R54

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
55mm	DC80-R55	DC80S-R55
56mm	DC80-R56	DC80S-R56
57mm	DC80-R57	DC80S-R57
58mm	DC80-R58	DC80S-R58
59mm	DC80-R59	DC80S-R59
60mm	DC80-R60	DC80S-R60
61mm	DC80-R61	DC80S-R61
62mm	DC80-R62	DC80S-R62
63mm	DC80-R63	DC80S-R63
64mm	DC80-R64	DC80S-R64
65mm	DC80-R65	DC80S-R65
66mm	DC80-R66	DC80S-R66
67mm	DC80-R67	DC80S-R67
68mm	DC80-R68	DC80S-R68
69mm	DC80-R69	DC80S-R69
70mm	DC80-R70	DC80S-R70
71mm	DC80-R71	DC80S-R71
72mm	DC80-R72	DC80S-R72
73mm	DC80-R73	DC80S-R73
74mm	DC80-R74	DC80S-R74
75mm	DC80-R75	DC80S-R75
76mm	DC80-R76	DC80S-R76
77mm	DC80-R77	DC80S-R77
78mm	DC80-R78	DC80S-R78
79mm	DC80-R79	DC80S-R79
80mm	DC80-R80	DC80S-R80

* Radial grooves only - larger sizes have axial and radial grooves

DC80 Hexagon Collets

Available from 7mm to 68mm across flats sides of the hexagon in 1mm increments. Part number is **DC80-X****. Please state which size you require, smooth (7-68mm) or serrated (8-68mm) gripping surface is available.

DC80 Square Collets

Available from 7mm to 56mm across flats sides of the square in 1mm increments. Part number is **DC80-S****. Please state which size you require, smooth (7-56mm) or serrated (8-56mm) gripping surface is available.

DC80 Emergency Collets

Available only with 8mm, 20mm or 40mm or 60mm pilot holes. Part number is **DC80-E****. Please state which size you require.