

## M/C BASE PLATE



- Material / Finish:  
Material: Cast Iron FC300(JIS) / GG30(DIN)  
Heat treated(Normalized)  
Alignment Bushing: SUJ2(JIS) / 100Cr6(DIN), heat treated.  
Threaded Insert: S45C(JIS) / CK45(DIN), heat treated.  
MTP hole spacing:  $50 \pm 0.02$
- Application: Horizontal Machining Center.
- Features: Alignment bushing & thread insert at every hole location, easily adapts to standardized jig components.

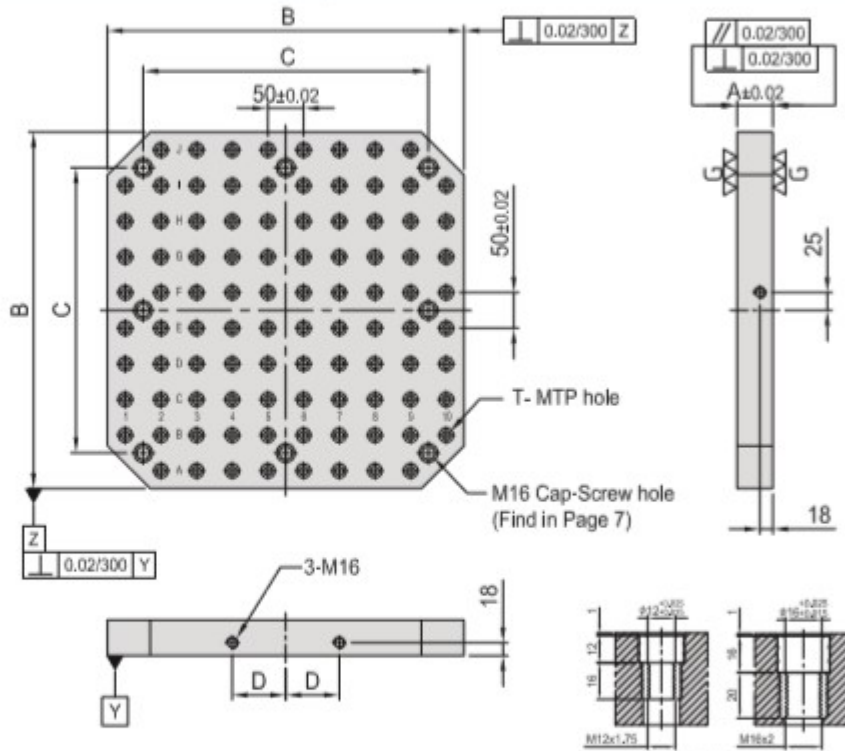


Figure T

MODEL NO.	A	B	C	D	T	MTP	Mouting holes	kg	
BP05-50400-0400-12	50	400	320	55	ϕ12	M12	59	4	54
BP05-50500-0500-12		500	400	75			93	8	83
BP05-50630-0630-12	50	630	500	100	ϕ12	M12	139	8	135
BP05-50800-0800-12		800	640	135			237		206
BP05-50400-0400-16	50	400	320	55	ϕ16	M16	59	4	52
BP05-50500-0500-16		500	400	75			93	8	80
BP05-50630-0630-16	50	630	500	100	ϕ16	M16	139	8	130
BP05-50800-0800-16		800	640	135			237		247

\*Special Design Welcome !