

MASTER 865 - 880

High Performance



 **IEMCA**

MASTER 865 - 880

HIGH PERFORMANCE

The MASTER is an automatic bar feeder able to support bars from 8 to 65 mm [Master 865] with fixed or sliding headstock lathes and bars from 8 to 80 mm [Master 880] with fixed headstock lathes.



 **IEMCA**

A HISTORY OF SUCCESS

People, Skills, Innovations and Investments
have made IEMCA a worldwide LEADER

The first IEMCA bar feeder, model A, is officially presented at Milan's Trade Show.

IEMCA develops the CS 110 for sliding headstock lathes: it is the **first** bar feeder able to work **bars of 0.8 mm** diameter.

IEMCA launches the first bar feeder in the world, equipped with **multi rack and bundle magazines** in the market, increasing by 5 times the production autonomy of the bar feeder.

IEMCA launches the first bar feeder in the world for multi spindle turning machines equipped with a revolutionary patent: the "double bar pusher" or "**pre-feeding**".

IEMCA develops TAL: the first bar feeder in the world equipped with **lubrication** inside the guide channel.

IEMCA BOSS is born and defines the market standard: it is the **first** bar feeder with full **electronic control**

IEMCA develops SIR: the first integral bar feeder for multi-spindle turning machines equipped with **guide channels of variable diameter**, thanks to the use of "sprockets" (IEMCA patent).



MODEL A

1966



MODEL CS

1971



MODEL T

1973



PRA

1979



TAL

1983



BOSS

1991



SIR

1994

 <p>1961 ESTABLISHMENT</p>	 <p>4 PRODUCTION PLANTS</p>	 <p>550 EMPLOYEES</p>	 <p>+120.000 INSTALLATIONS</p>	 <p>90 COUNTRIES</p>
---	--	--	---	---

IEMCA launches the MASTER bar feeder that works bars of 80 mm diameter.

IEMCA presents ELITE to the market, the bar feeder for small diameter bars destined to become the benchmark for micromechanics.

With the launch of the MASTER HF, IEMCA is the worldwide pioneer in the development of the **Hyper Flexible technology** to machine bars between 15 and 80 mm diameter without changing the guide channel.

IEMCA launches the SUPERFAST platform which reduces the bar changeover time up to 37% and reduces the headstock idle times to zero.

IEMCA is the first bar feeder manufacturer in the world which is able to provide **Industry 4.0** technology: warning messages in case of alarm, telecontrol, teleservice, remote connection with other systems, etc.

The SIR Heavy Duty is the perfect combination of: **minimisation** of machine life cycle costs, extreme **flexibility** and **productivity** maximization.

IEMCA launches on the market MAESTRO® 80 NO LIMITS, an automatic bar feeder able to support bars from 10 to 80 mm to work with fixed headstock lathes, ideal for those who require high performances combined with flexibility.



MASTER

ELITE

MASTER HF

BOSS HD SUPERFAST

INDUSTRY 4.0

SIR HEAVY DUTY

MAESTRO® 80 NO LIMITS

1998

2007

2009

2013

2016

2017

2018

CONTENTS

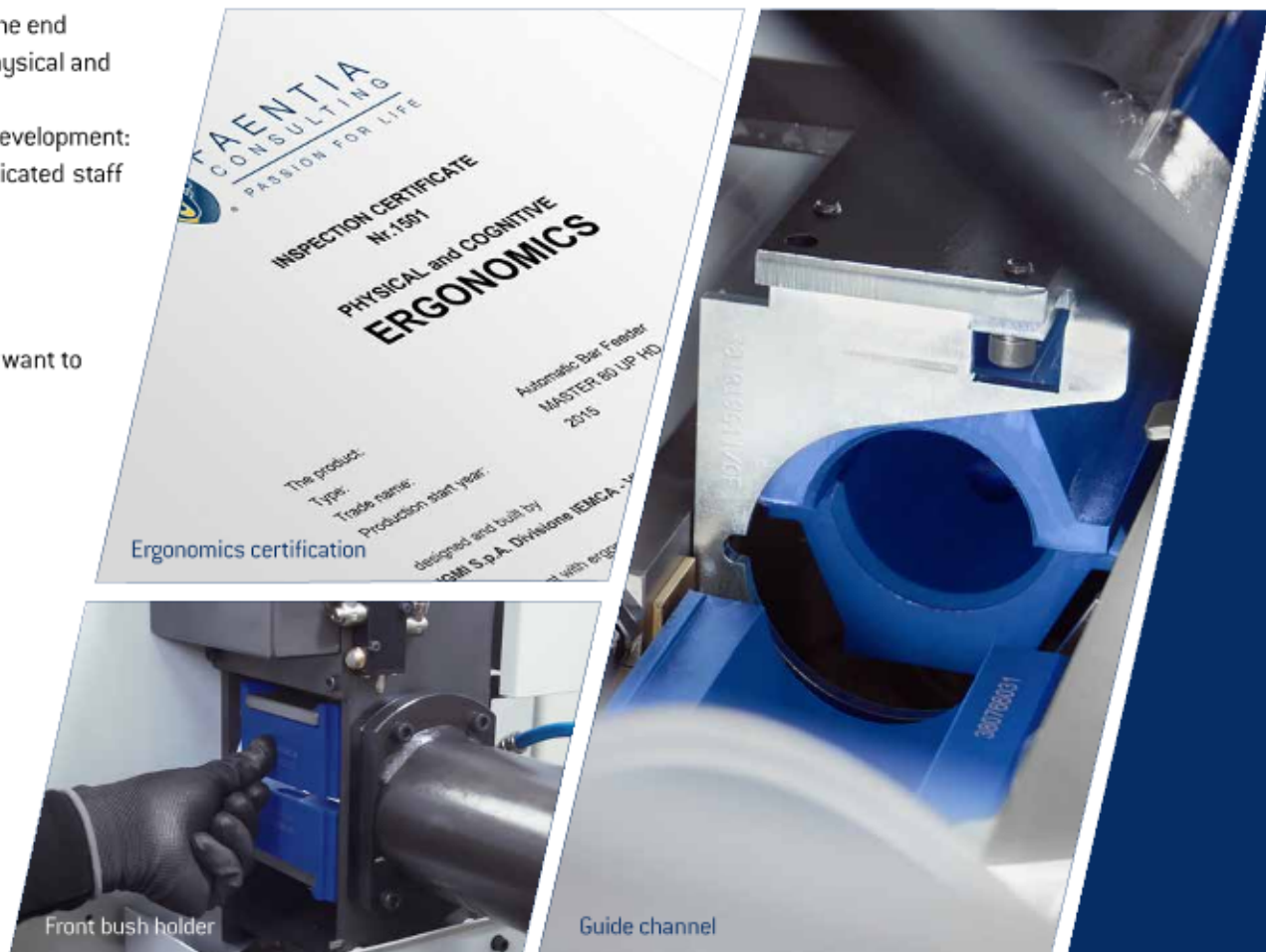
Constant investments in research	06
The large IEMCA factory	08
The best possible solution for large bars	10
High performance	12
Unprecedented versatility	14
Great autonomy	16
A magazine for every need	18
Personalised solutions	20
Axial shifting	24
7" operator interface	26
IEMCA Industry 4.0	28
The customer first	30
The IEMCA service	32
The widest range on the market	34
Technical data	36
Design and layout	38
References	46
Bucci Industries	62
IEMCA Worldwide	64



CONSTANT INVESTMENTS IN RESEARCH

To be always Pioneers in automation

- IEMCA has always been working to develop innovative solutions for the end users and to improve its products in terms of productivity, design, physical and cognitive ergonomics.
- It employs globally 50 engineers dedicated to the product development: mechanical and electronic designers, software developers and dedicated staff for experimental tests in R&D laboratories.
- It has over 35 active patents for its bar feeders..
- It cooperates with the best Italian Universities and Research Centres in the territory.
- It is the technical partner and reference point for all those oems who want to provide the best technological solutions to their customers.



INNOVATIVE SOLUTIONS



50 DESIGNERS



35 ACTIVE PATENTS



RESEARCH CENTERS



TECHNICAL PARTNER

THE LARGE IEMCA FACTORY

Competences for the Industry of the Future

MASTER is made in the IEMCA plant in Faenza, Emilia Romagna, Italy. It is the biggest bar feeder plant in the world with an available surface area of more than 25,000 sq.m. More than 200 people work in this location everyday to develop new innovative technologies to support end users.



THE BEST FOR BIG BARS

Versatility and autonomy for high production volumes



The **MASTER** bar feeder is unique on the market. Its high versatility allows to achieve very high rotation speeds while meeting at the same time production flexibility requirements.

The **MASTER** bar feeder is ideal to:

- Maximize performance levels with all types of bars, even square or hexagonal, without giving up to flexibility
- Handle high production volumes
- Achieve maximum loading autonomy allowing unmanned work shifts

HIGH PERFORMANCE

Get the best from your lathe by choosing IEMCA

The MASTER allows to easily reach the highest bar rotation speed allowed by your lathe in every configuration.

Massima velocità di tornitura

- The lubricated, circular section quick-coupling guide channel allows to guide the bar in an optimal way.
- The front bushing allows to guide the bar in an optimal way, even between the feeder and the lathe, eliminating all vibrations.
- The structure of the bar feeder ensures absorption of almost all vibrations due to bar rotation even in case of not perfectly straight bars. With the elimination of vibrations, the lathe spindle life is extended
- The synchronism makes MASTER 865 perfectly integral with the lathe, regardless of the headstock speed or of the diameter of the bar being machined.

Reduced retooling time

- The quick-coupling guide channel can be replaced without the need to use any tools. The entire operation can be completed in a few simple steps.
- The two front semi-bushings are replaced in less than 20 seconds.



Quick-coupling guide channel

The two front semi-bushings

UNPRECEDENTED VERSATILITY

The widest range of workable diameters in one single guide channel

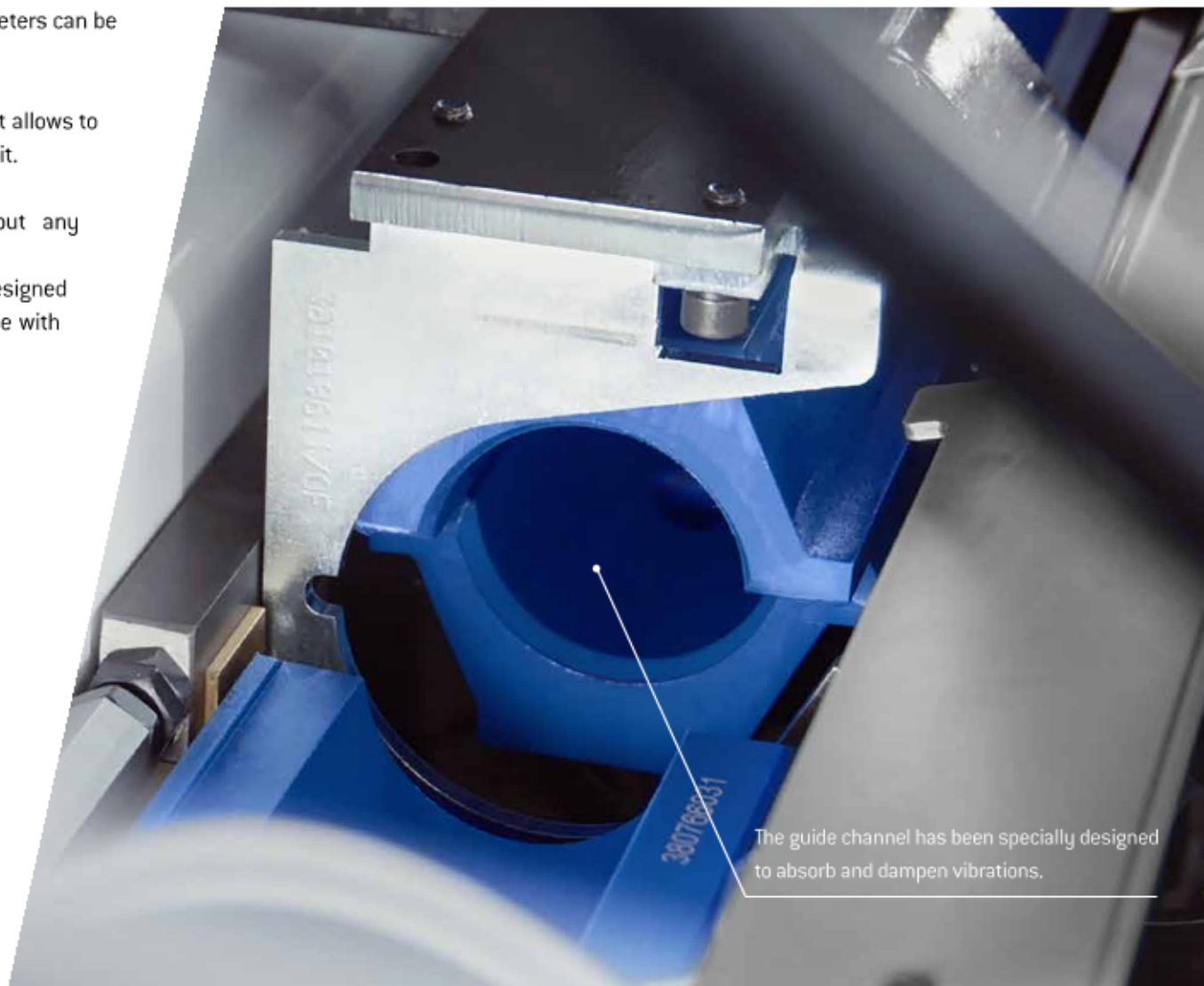
The MASTER bar feeder is highly versatile: a wide range of diameters can be machined with the same guide channel configuration.

The guide channel of the MASTER bar feeder is the only one that allows to machine a wide range of diameters without the need to replace it.

The guide channel is continuous, with a circular section.

Such characteristics guarantee perfect bar rotation without any discontinuity, making it suitable also for polygonal bars.

The material the guide channel is made of, has been specially designed to absorb and dampen vibrations. The front bushings are made with the same material.



The guide channel has been specially designed to absorb and dampen vibrations.

GREAT AUTONOMY

For large production volumes without human supervision

The MASTER is characterized by great autonomy, that makes production possible without human supervision.

It is especially suitable for large production volumes.

Magazines and trolleys are available for all feeding needs and autonomy requirements.

The magazines have been conceived and designed to be at the service of the operator, in compliance with international physical and cognitive ergonomics rules.

Single rack magazine (MP)

- Fitted with an auxiliary bar feeding system
- Autonomy: 330 mm

UP Magazine

- Can be loaded manually or using a IEMCA trolley, a lift truck, a transpallet or a bridge crane
- Autonomy: 600 mm that can be extended to 1,200 mm

BUNDLE magazine (F)

- Can be loaded using a lift truck, a transpallet or a bridge crane
- Autonomy: 2,500 kg



SINGLE RACK MAGAZINE (MP)



UP MAGAZINE



BUNDLE MAGAZINE (F)

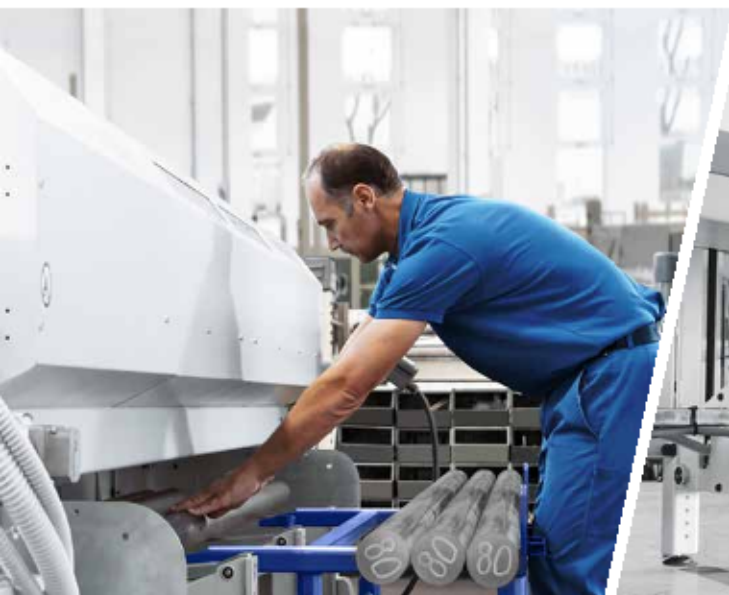
A MAGAZINE FOR EVERY NEED

UP and Bundle

The MASTER is also available with UP and F magazines allowing to achieve greatest autonomy for large production volumes without human supervision.

The lower single rack magazine (UP) has a loading capacity of 600 mm, that can be extended to 1200 mm. The bundle magazine (F) allows to directly feed a bundle of bars of 2.5 tons, thus guaranteeing great loading capacity, autonomy and minimum internal logistics costs.

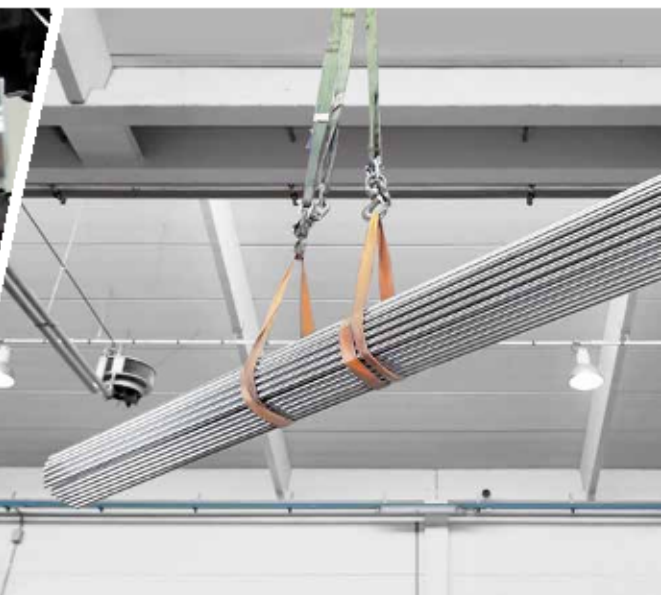
Moreover, the UP and F magazines are suitable for all bar feeding needs. They can in fact be loaded using the IEMCA trolley, a lift truck, a transpallet or a bridge crane.



LOADING USING A IEMCA TROLLEY



LOADING USING A BRIDGE CRANE



LOADING USING A LIFT TRUCK

PERSONALISED SOLUTIONS

A magazine for every need

IEMCA offers customised solutions that meet the requirements and needs of every customer. The bar feeder is equipped with a set of personalised accessories, designed for specific applications and used to support the machine tool and maximize performance.

Different types of bars can be fed.



An example of a special version of MASTER, 7300 mm long

PERSONALISED SOLUTIONS

A magazine for every need

IEMCA offers customised solutions that meet the requirements and needs of every customer. The Master 21 with Okuma Multus U3000 solution has been especially designed to allow the bar feeder to perfectly fit in the lathe compartment. The special carter in two sections that can be opened, has been specially designed for this application.



AXIAL SHIFTING

Fast, ergonomic and compact

The axial shifting feature of MASTER is the optimal solution to the operator needs.



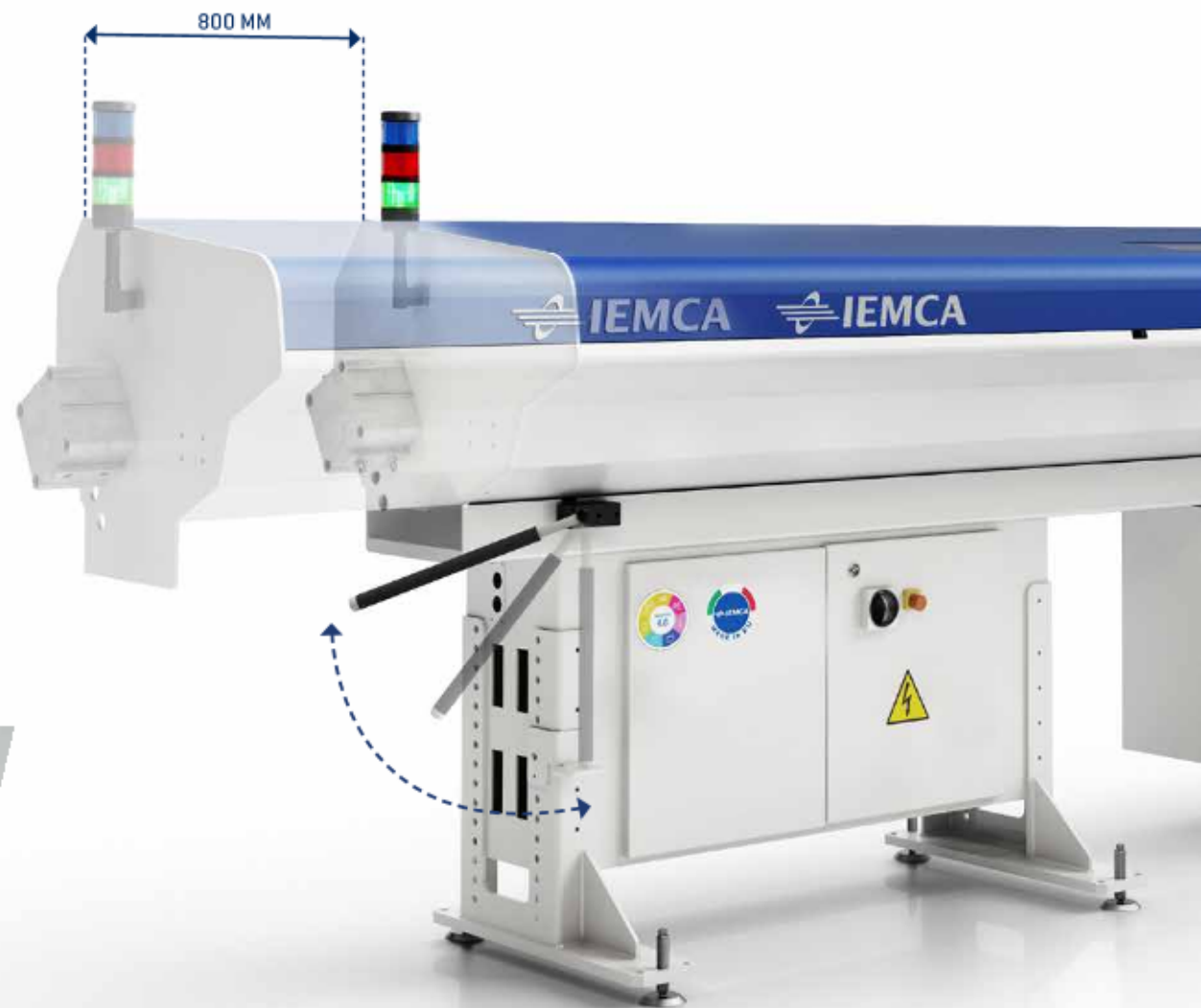
FAST
The operator just needs to operate a lever to control the shifting with no need for any tools.



COMPACT
No obstacles on the floor.



ERGONOMIC
The operator starts the shifting while standing near the machine with no need to carry out other operations at floor height.



7" OPERATOR INTERFACE

“One touch” function

The new operator interface has new features that make the machine extremely easy to use and intuitive.

The “one touch” feature facilitates the operator: it is in fact possible to carry out multiple operations with just one touch. Work programs can be stored and easily recalled if needed*.

The bar feeder keypad can be re-installed on the lathe control panel.



*Only available for touch screens.

IEMCA INDUSTRY 4.0

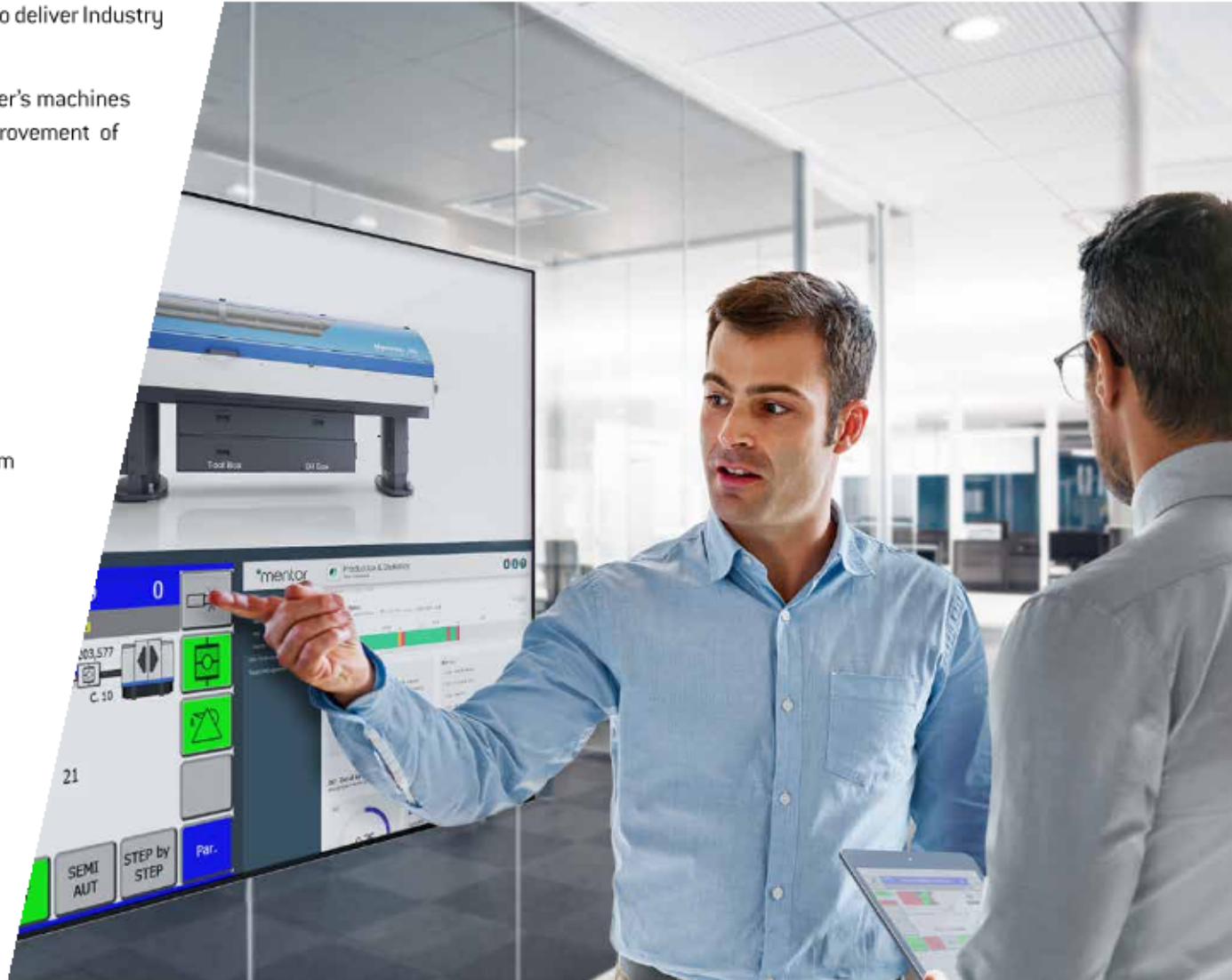
The future is now

In January 2017 IEMCA was the first bar feeder manufacturer to deliver Industry 4.0 machines.

IEMCA devices are able to acquire and share data with the user's machines and production systems, contributing to the constant improvement of production processes.

The IEMCA Industry 4.0 solution includes:

-  Email and SMS notification in the event of an alarm on the machine
-  Telecontrol and remote control
-  Global remote assistance on all equipment
-  Back-up and restore of machine parameters
-  OPC UA clients
-  Telecontrol with camera
-  Remote control and wi-fi remote control



THE CUSTOMER FIRST

A worldwide network at your service



ITALY

IEMCA a BUCCI AUTOMATIONS
S.p.A. Division
Via Granarolo 167
48018 Faenza (RA), ITALY
Ph. +39.0546.698000
F. +39.0546.46224
iemca.it@bucci-industries.com
www.iemca.com



BRASIL

BUCCI INDUSTRIES BRASIL
IGM DO BRASIL LTDA
Avenida dos Pinheiros 465
13283-008 Vinhedo - SP (São Paulo)
Ph. +55 19 3515 7220
iemca.br@bucci-industries.com



CHINA

BUCCI INDUSTRIES CHINA
BI-TECH (Suzhou) Co., Ltd.
No. 106 Wufang Road, Wujiang District
Suzhou City, Jiangsu Province, PRC
Ph. +86 512 8155 6988
F. +86 512 8155 6986
iemca.cn@bucci-industries.com




CZECH REPUBLIC

PODAJEX LTD
ING. PETR KALETA
Vendryně 1000
73994 Vendryně
TEL. +420 608 927 130
petr.kaleta@podajex.com
www.podajex.com



CZECH REPUBLIC

SFS PRO S.R.O.
Tečovská 911
763 02 Malenovice Zlín
TEL. Rostislav Sypták: +420 702 107 748
Milan Dosedla: +420 776 144 792
md@sfspro.cz
www.sfspro.cz

KEY:  Headquarter  Plant  Sales and Support Branch  Dealer  Agent  Support

-  **FRANCE**
BUCCI INDUSTRIES FRANCE SARL
 145, Rue Louis Armand
 Z.I. Les Grands Prés 74300 Cluses
 Ph. +33 450 896960
 F. +33 450 896135
 iemca.fr@bucci-industries.com
-  **GERMANY**
BUCCI INDUSTRIES DEUTSCHLAND GmbH
 Stammheimer Str. 10
 D-70806 Kornwestheim
 Ph. +49 (0)7154 83 70 700
 F. +49 (0)7154 83 70 7025
 iemca.de@bucci-industries.com
-  **GERMANY**
STIMPEL WERKZEUGMASCHINEN
 Stuettinghauser Ringstr. 39
 58515 Luedenscheid
 TEL. +49 2351 78183
 FAX +49 2351 78569
 info@stimpel-werkzeugmaschinen.de
 www.stimpel-werkzeugmaschinen.de
-  **GERMANY**
KRUG WERKZEUGMASCHINEN
 Kirchberg 3
 36448 Steinbach
 TEL. +49 036961/72753
 FAX +49 036961/33037
 info@krug-werkzeugmaschinen.de
 www.krug-werkzeugmaschinen.de
-  **GERMANY**
LOBERS REIMO
 Rebgartenweg 5/1
 D-79576 Weil am Rhein
 TEL. +49 7621 161460
 FAX +49 7621 16146 29
 mail@lobers.de
 www.lobers.de
-  **GERMANY**
HOSSFELD HERBERT GMBH
 Koenigsberger Str 10
 D-58511 Luedenscheid
 TEL. +49 2351 80521
 FAX +49 2351 860442
 info@hossfeldservice.de
-  **ITALY**
BIANCHI MACCHINE UTENSILI S.R.L.
 Via XXIV Maggio
 22070 Guanzate CO
 TEL. +39 031 977377
 FAX +39 031 977083
 info@bianchi-iemca.it
 www.bianchi-iemca.it
-  **INDIA**
VAIBHAV NAGORI
 NATIONAL SALES MANAGER
 Hauz Khas Enclave
 110016 New Delhi
 TEL. +91 9986337038
 v.nagori@bucci-industries.com
-  **JAPAN**
BUCCI INDUSTRIES JAPAN
IGM Nippon K.K.
 6-10-1 Kamoj, Midori-Ku
 226-0003 Yokohama, Japan
 Ph. +81 45 931 5096
 F. +81 45 931 5098
 iemca.jp@bucci-industries.com
-  **POLAND**
PODAJEX LTD
ING. PETR KALETA
 Lukowa 15/3
 43-300 Bielko-Biala
 TEL. +420 608 927 130
 petr.kaleta@podajex.com
 www.podajex.com
-  **POLAND**
CENTRUM TECHNIKI
MACRO SP. Z O.O.
 ul. Klonowa 24 - 62-002
 Suchy Las
 TEL. +48 61 656 35 55
 FAX +48 61 842 06 02
 biuro.sm@macro.net.pl
 www.macro.net.pl
-  **ROMANIA**
PODAJEX LTD
ING. PETR KALETA
 Str. Cri an 14
 415 100 Ale d
 TEL. +420 608 927 130
 petr.kaleta@podajex.com
 www.podajex.com
-  **SOUTH KOREA**
U-HAN TRADING CO. LTD.
 .RM #311, 8-DONG, 197,
 Gurojungang-ro, Guro-gu
 <08216> - Seoul
 TEL. +82 2 6345 2500
 FAX +82 2 782 2454
 uhan@uhantrading.com
 www.uhantrading.com
-  **SPAIN**
MANTEIN
 Poligono Olaso, C/ Olasope Nº3 Nave 5
 20870 Elgoibar Guipúzcoa
 TEL. +34 943 25 79 73
 FAX +34 943 25 79 74
 mantein@mantein.com
 www.mantein.com
-  **SWEDEN**
BUCCI INDUSTRIES NORDIC AB
 Kungegårdsgatan 7
 441 57 Alingsås
 Sweden
 Ph. +46 322 66 87 20
 F. +46 322 63 33 67
 iemca.se@bucci-industries.com
-  **SWITZERLAND**
BUCCI INDUSTRIES SWISS SA
BELPRAHON
 Route du Grandval 3
 CH-2744 Belprahon
 TEL. +41 32 493 40 54
 FAX +41 32 493 40 55
 iemca.ch@bucci-industries.com
-  **TAIWAN**
BUCCI INDUSTRIES TAIWAN GIMCO Ltd.
 No. 297, Dongsing Rd., Dali Dist.,
 41257 Taichung City, Taiwan, R.O.C.
 Ph. +886-4-2406-6970
 F. +886-4-2406-6943
 iemca.tw@bucci-industries.com
-  **TURKEY**
SINTEK MÜHENDISLIK
 Tarabya Mah. Yumak Sok No:
 3A/1 Sariyer Istanbul
 TEL. +90 (0212) 299 61 84 85
 FAX +90 (0212) 299 56 75
 sinan.onurlu@sintekmuhendislik.com
 www.sintekmuhendislik.com
-  **UNITED KINGDOM**
1ST MACHINE TOOLS
ACCESSORIES LIMITED
 1 The Headlands
 SP5 3JJ Downton Salisbury
 TEL. +44 1725 512517
 FAX +44 1725 512 529
 enquiries@1mta.com
 www.1mta.com
-  **USA**
BUCCI INDUSTRIES USA Inc.
 9332 Forsyth Park Drive
 NC 28273, Charlotte, USA
 Ph. 001-704-5838341
 F. 001-704-5838486
 iemca.us@bucci-industries.com

IEMCA SUPPORTS YOU KEEPING YOUR MACHINE AT 100%

WORLDWIDE LEVEL SUPPORT IEMCA

customers can count on the support of more than 150 technicians for prompt intervention on site, phone support and spare parts.

Preventive maintenance: IEMCA technical experts support the end user keeping the bar feeder healthy for years.

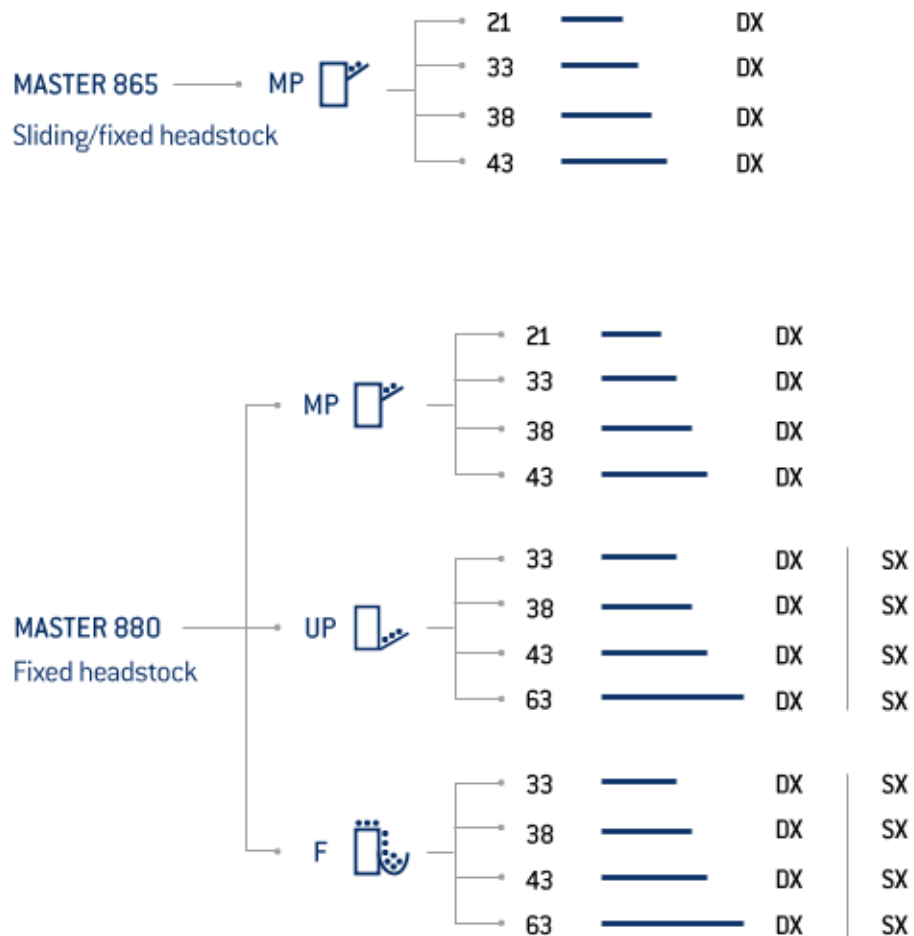
Recommended spare parts: the end user can contact the IEMCA network and get convenient and original spare parts packages.



THE WIDEST RANGE ON THE MARKET

We have a solution for every application

MASTER



TECHNICAL DATA*



ROUND BARS
 MASTER 865: 8-65 mm
 MASTER 880: 8-80 mm



NO. SPINDLES
 1



BAR CHANGEOVER TIME
 40 sec.



HEXAGONAL BARS
 MASTER 865: 7-55 mm
 MASTER 880: 7-65 mm



BAR LENGTH
 800 - 6300 mm



COMPRESSED AIR
 6 bar



MP MAGAZINE
 320 mm



REMNANT LENGTH
 110 - 400 mm



INSTALLED POWER
 2,3 - 4 kW



UP MAGAZINE
 600 mm



MAX BAR WEIGHT
 120 kg



POWER SUPPLY
 230-400 V AC



F MAGAZINE
 2,5 ton



*The data here reported refer to the MASTER range in general. Please refer to the technical data tables in the following pages for the values specific to each bar feeder model and magazine type.

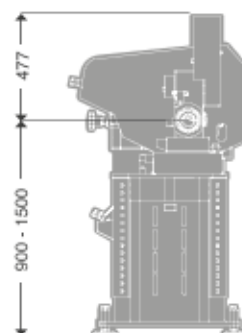
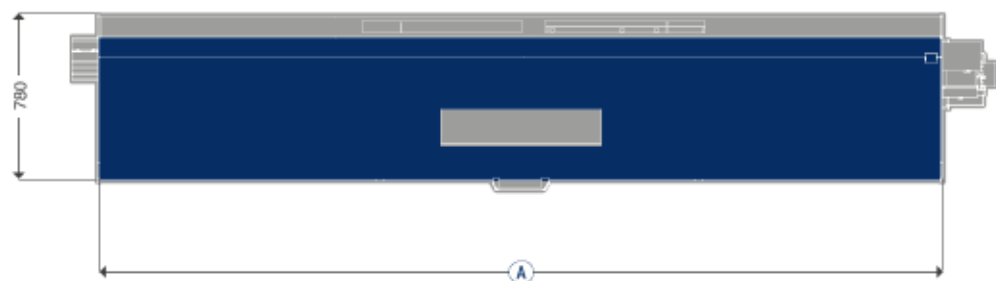
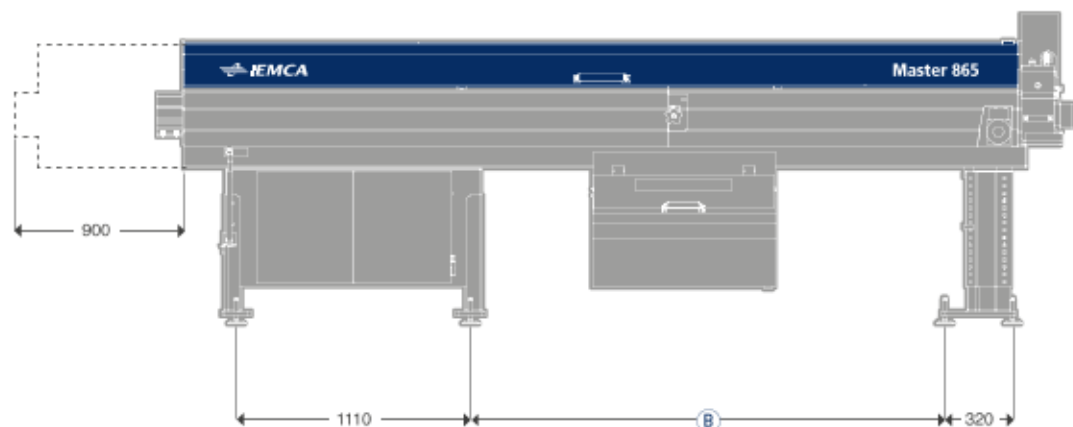
MASTER 865 MP



Technical data

Single rack magazine (MP)

Round bar dimensions	8 - 65 mm
Hexagonal bars dimensions (key socket)	7 - 55 mm
Square bars side	10 - 45 mm
Minimum bar length	Ver. 21 - 800 mm · Ver. 33, 38, 43 - 1000 mm
Max bar length	2300 mm - 3300 mm - 3800 mm - 4300 mm
MP magazine capacity	270 - 320 mm (es. n° 34 bars Ø8 mm, n° 5 bars Ø60 mm)
Axial shifting	800 mm
Max bar weight	120 kg
Max remnant length	$\text{Ø} 8 \div 65 \text{ mm} = 400 \text{ mm}$
Min remnant length	110 mm
Bar changeover time*	40 s
Power supply	230 / 400 Volt
Network frequency	50 / 60 Hz
Power supply	24 Volt A.C. - 24 Volt D.C.
Installed power	2,3 kW
Oil quantity	80 L
Air pressure	6 bar
Air consumption	35 NI/bar changeover
Bar feeder weight	Ver. 21 - 1000 kg · Ver. 33 - 1360 kg Ver. 38 - 1440 kg · Ver. 43 - 1520 kg



MASTER 865 MP

	A	B
33	4120	3640
38	4930	4140
43	5330	4640

* Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.

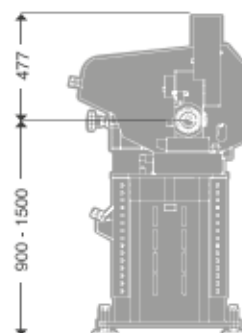
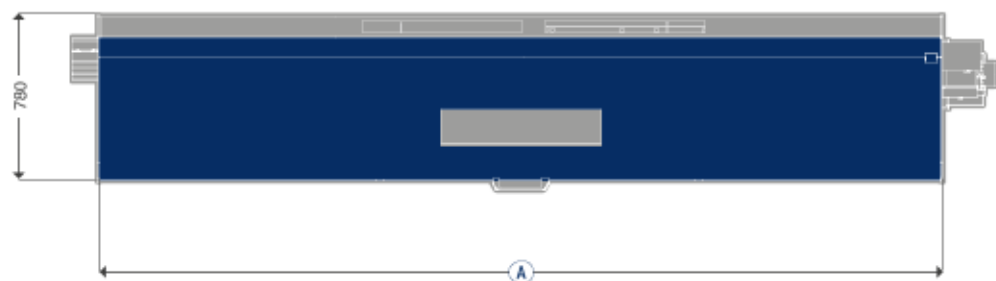
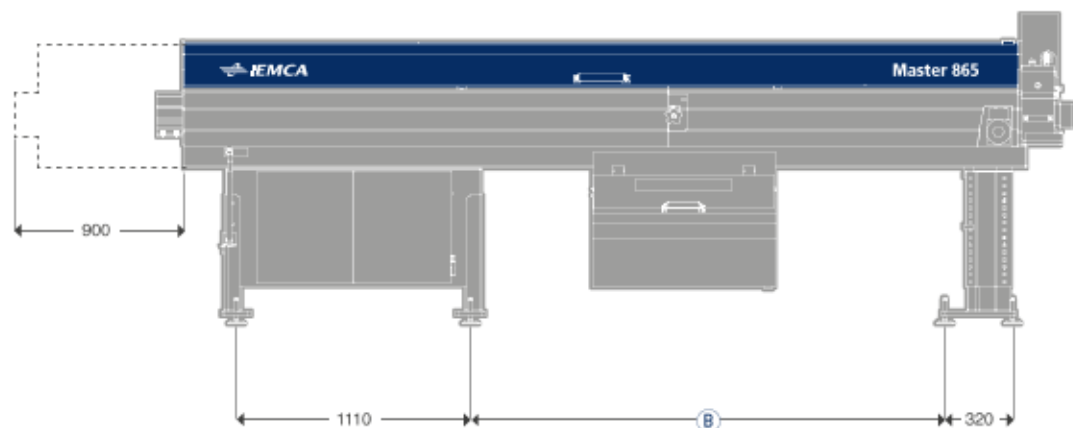
MASTER 880 MP



Technical data

Magazzino Monopiano (MP)

Round bar dimensions	8 - 80 mm	
Hexagonal bars dimensions (key socket)	7 - 65 mm	
Square bars side	10 - 50 mm	
Min bar length	Ver. 21 - 800 mm · Ver. 33, 38, 43 - 1000 mm	
Max bar length	2300 mm - 3300 mm - 3800 mm - 4300 mm	
MP magazine capacity	270 - 320 mm (es. n° 34 bars Ø8 mm, n° 4 bars Ø80 mm)	
Axial shifting	800 mm	
Max bar weight	120 kg	
Max remnant length	Ø 8 ÷ 65 mm = 400 mm	Ø 66 ÷ 80 mm = 250 mm
Min remnant length	110 mm	
Bar changeover time*	40 s.	
Power supply	230 / 400 Volt	
Network frequency	50 / 60 Hz	
Power supply	24 Volt A.C. - 24 Volt D.C.	
Installed power	2,3 kW	
Oil quantity	80 L	
Air pressure	6 bar	
Air consumption	35 NI/bar changeover	
Bar feeder weight	Ver. 21 - 1000 kg · Ver. 33 - 1360 kg Ver. 38 - 1440 kg · Ver. 43 - 1520 kg	



MASTER 880 MP

	A	B
33	4120	3640
38	4930	4140
43	5330	4640

* Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.

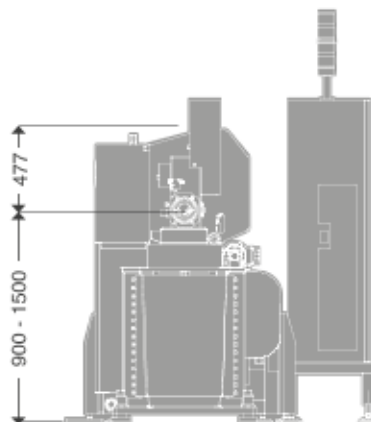
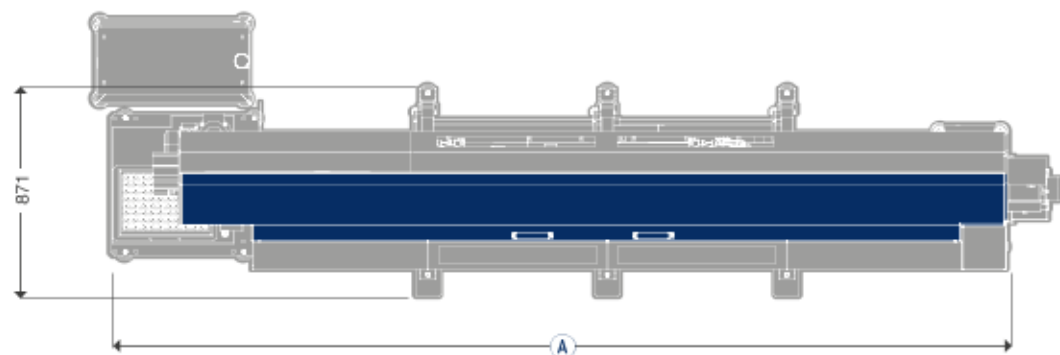
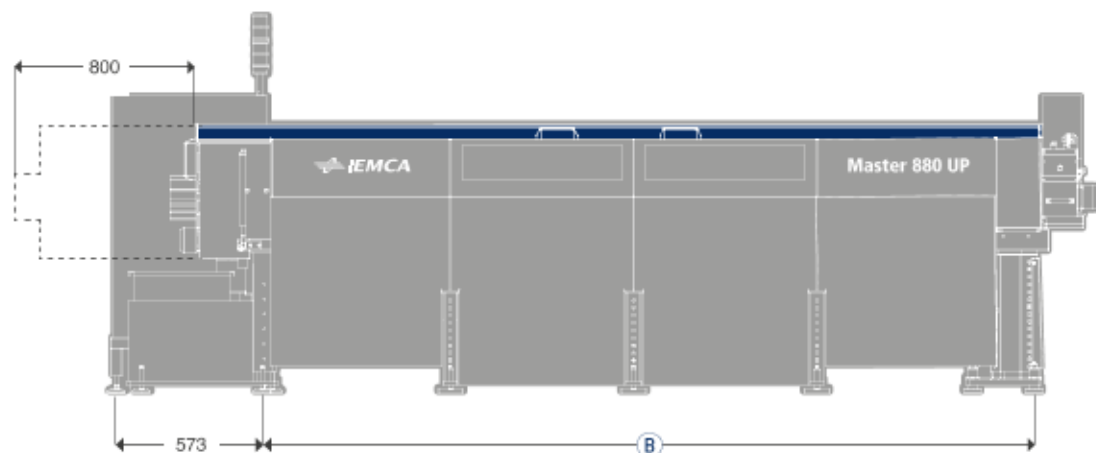
MASTER 880 UP



"UP" magazine

Technical data

Round bar dimensions	8 - 80 mm	
Hexagonal bars dimensions (key socket)	7 - 65 mm	
Square bars side	10 - 50 mm	
Min bar length	2000 mm - 2500 mm - 3000 mm - 4500 mm	
Max bar length	3300 mm - 3800 mm - 4300 mm - 6300 mm	
UP magazine capacity	270 - 320 mm (es. n° 34 bars Ø8 mm, n° 4 bars Ø80 mm)	
Axial shifting	800 mm	
Max bar weight	120 kg	
Max remnant length	Ø 8 ÷ 65 mm = 400 mm	Ø 66 ÷ 80 mm = 250 mm
Min remnant length	110 mm	
Bar changeover time*	40 s	
Power supply	230 / 400 Volt	
Network frequency	50 / 60 Hz	
Power supply	24 Volt A.C. - 24 Volt D.C.	
Installed power	3 kW	
Oil quantity	80 L	
Air pressure	6 bar	
Air consumption	35 NI/bar changeover	
Bar feeder weight	Ver. 33 - 1500 kg · Ver. 38 - 1600 kg Ver. 43 - 1700 kg · Ver. 63 - 1950 kg	



MASTER 880 UP

	A	B
33	4330	3640
38	4830	4140
43	5330	4640

* Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.

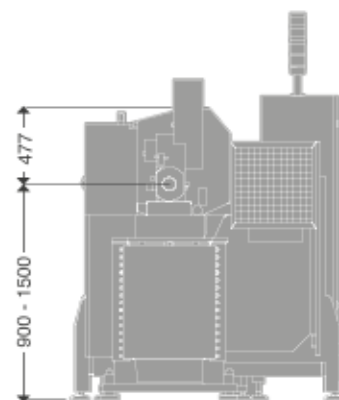
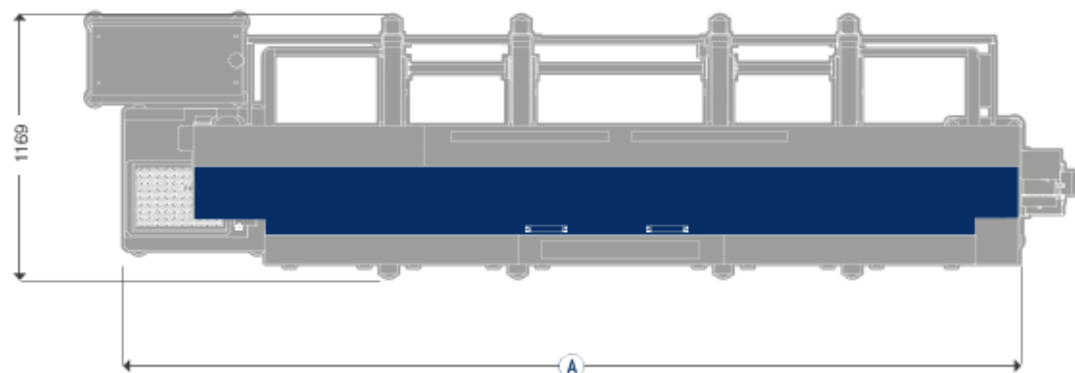
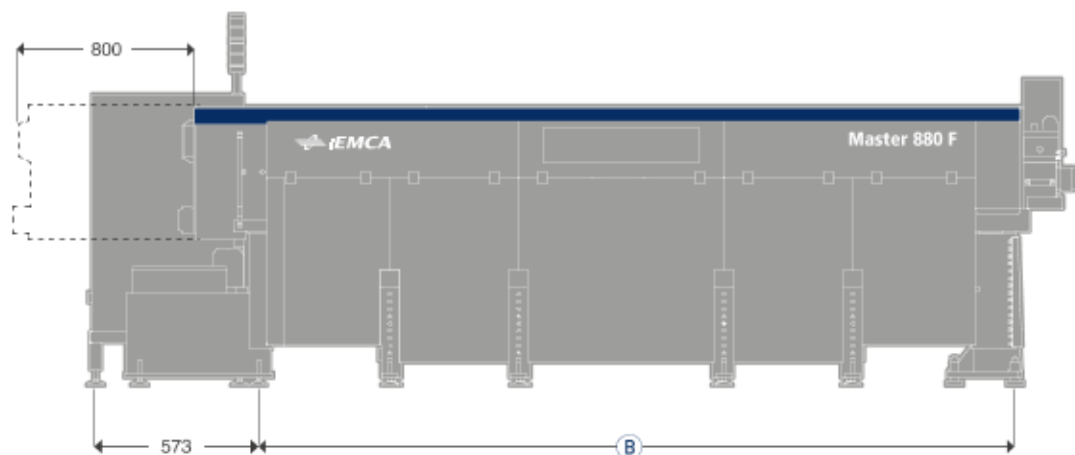
MASTER 880 F



Technical data

Bundle magazine (F)

Round bar dimensions	8 - 80 mm	
Hexagonal bars dimensions (key socket)	7 - 65 mm	
Square bars side	10 - 50 mm	
Min bar length	2800 mm - 2800 mm - 3800 mm - 3200 mm	
Max bar length	3300 mm - 3800 mm - 4300 mm - 6300 mm	
F magazine capacity	2500 kg	
Axial shifting	800 mm	
Max bar weight	120 kg	
Max remnant length	$\varnothing 8 \div 65 \text{ mm} = 400 \text{ mm}$	$\varnothing 66 \div 80 \text{ mm} = 250 \text{ mm}$
Min remnant length	110 mm	
Bar changeover time*	40 s	
Power supply	230 / 400 Volt	
Network frequency	50 / 60 Hz	
Power supply	24 Volt A.C. - 24 Volt D.C. - 220 Volt A.C.	
Installed power	4 kW	
Oil quantity	80 L	
Air pressure	6 bar	
Air consumption	35 NI/bar changeover	
Bar feeder weight	Ver. 33 - 2000 kg · Ver. 38 - 2200 kg Ver. 43 - 2400 kg · Ver. 63 - 2950 kg	

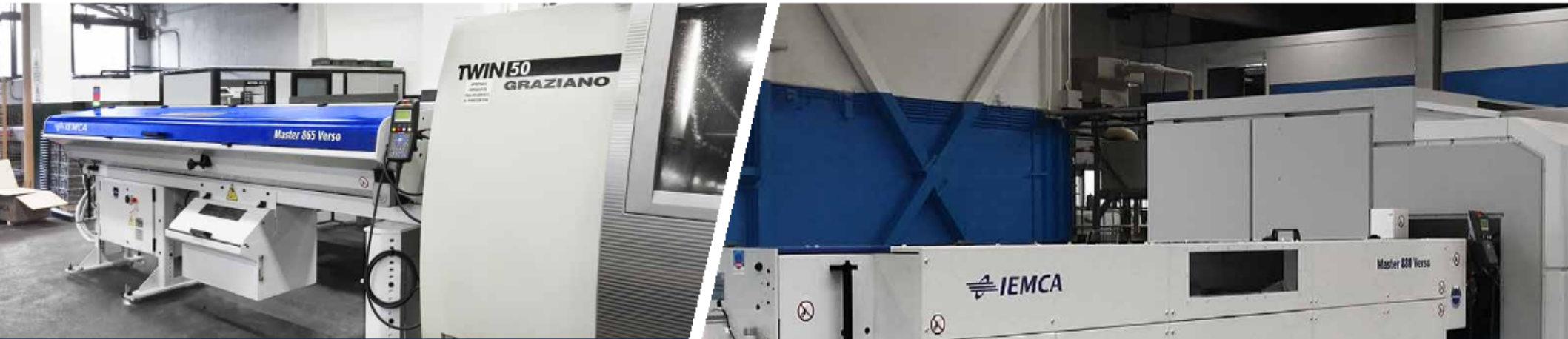


MASTER 880 F

	A	B
33	4330	3640
38	4830	4140
43	5330	4640
63	7320	6640

* Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.

REFERENCES



Master 865 with Graziano Twin 50



Master 880 UP with Gildemeister CTX 310

Master 880 F with Mori Seiki NZX 2000

REFERENCES



Master 880 MP with Mazak QT Compact 200 MS



Master 865 with Mazak QT Smart 200 M 500



Master 865 with Spinner TTS 65

REFERENCES



MASTER 880 MP with Optima Multi EU3000

REFERENCES



Master 880 MP with Okuma Genos L300



Master 880 MP with Okuma Multus B200W



Master 865 with Okuma Genos L200

REFERENCES



Master 880 MP with Nakamura WT150II



Master 865 with Nakamura NTJ100



Master 880 UP with CMZ TX66

REFERENCES



Master 880 MP with ITS Noris 60

REFERENCES



Master 865 with INDEX ABC



Master 880 MP with INDEX



Master 880 UP with Nexturn NST 56 TGX

REFERENCES



Master 880 MP with Goodway GA 300M



Master 880 MP with Daewoo Doosan LYNX 2100B



Master 880 MP with Miyano

BUCCI INDUSTRIES

People, Passion, Technology!

The **BUCCI INDUSTRIES GROUP** is worldwide leader in two sectors: in the industrial **AUTOMATION & ROBOTICS** and in the advanced **COMPOSITE MATERIALS**.

In the automation industry, Bucci Industries operates with the following brands:

IEMCA: leader in the design and production of bar feeders (www.iemca.com)

GIULIANI: leader in the industry of high productivity and flexibility machine tools and transfer machines (www.giulianico.com)

SINTECO: leader in the automation and robotics for assembly applications and in the management of medical unit doses in the hospitals (www.sintecorobotics.com)

VIRE: point of reference for the packaging of hygiene products (www.vire.it)

Bucci Industries operates with the brand **BUCCI COMPOSITES** in the design and production of advanced composite materials, primarily carbon fiber (www.bucci-composites.com)

www.bucci-industries.com



WORLDWIDE
LEADER



950
PEOPLE



150
R&D ENGINEERS



PARTNERSHIPS WITH
UNIVERSITIES AND
RESEARCH CENTRES

+70

YEARS
OF HISTORY



INVESTMENTS TO
CREATE NEW SKILLS



1945

Founding of
CISA



1961

Founding of
IEMCA



1984

Acquisition of
GIULIANI



1985

Inauguration of
Bucci Industries USA
branch



1987

Inauguration of
Bucci Industries
Deutschland branch



1996

Opening of
IEMCA Gimco plant in
Taiwan



1996

Inauguration of
Bucci Industries France
branch



1999

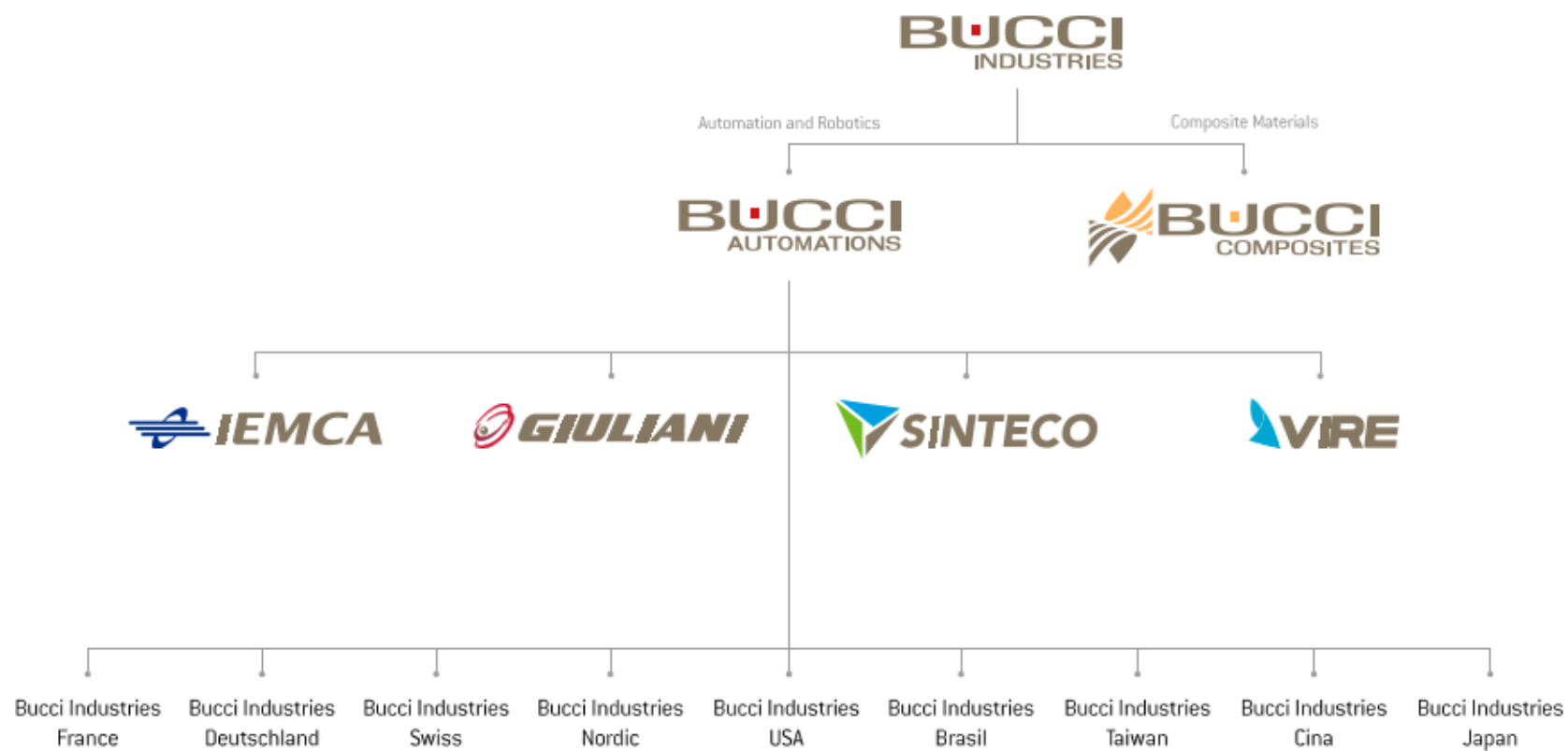
Opening of
IEMCA branch in
Japan



1999

Selling of CISA
-
Founding of
BUCCI INDUSTRIES





Italian
holding

Italian
companies

Italian
companies'
divisions

Worldwide
subsidiary
companies



IEMCA WORLDWIDE



HEADQUARTERS

IEMCA

a BUCCI AUTOMATIONS S.p.A. Division

Via Granarolo 167
48018 Faenza (RA), Italy
Ph. +39.0546.698000
F. +39.0546.46224
iemca.it@bucci-industries.com
www.iemca.com

BRANCHES

BUCCI INDUSTRIES BRASIL

IGM DO BRASIL LTDA
Avenida dos Pinheiros 465
13283-008 Vinhedo - SP,
Brasil
Ph. +55 19 3515 7220
iemca.br@bucci-industries.com

BUCCI INDUSTRIES CHINA

BI-TECH (Suzhou) Co., Ltd.
No. 106 Wufang Road, Wujiang District,
Suzhou City, Jiangsu Province, PRC
Ph. +86 512 8155 6988
F. +86 512 8155 6986
iemca.cn@bucci-industries.com

BUCCI INDUSTRIES DEUTSCHLAND GmbH

Stammheimer Str. 10
D-70806 Kornwestheim, Deutschland
Ph. +49 (0)7154 83 70 700
F. +49 (0)7154 83 70 7025
iemca.de@bucci-industries.com

BUCCI INDUSTRIES FRANCE Sarl

145 Rue Louis Armand
Z.I. Les Grands Prés
74300 Cluses, France
Ph. +33 450 896960
F. +33 450 896135
iemca.fr@bucci-industries.com

BUCCI INDUSTRIES JAPAN

IGM Nippon K.K.
6-10-1 Kamoi, Midori-KU
226-0003 Yokohama, Japan
Ph. +81 45 931 5096
F. +81 45 931 5098
iemca.jp@bucci-industries.com

BUCCI INDUSTRIES NORDIC AB

Kungegårdsgatan 7
441 57 Allingsås
Sweden
Ph. +46 322 66 87 20
F. +46 322 63 33 67
iemca.se@bucci-industries.com

BUCCI INDUSTRIES SWISS SA

Route du Grandval 3
CH-2744 Belprahon, Switzerland
Ph. +41 32 493 40 54
F. +41 32 493 40 55
iemca.ch@bucci-industries.com

BUCCI INDUSTRIES TAIWAN

GIMCO Ltd.
NO. 297, Dongsing Rd., Dali Dist.,
41257 Taichung City, Taiwan, R.O.C.
Ph. +886-4-2406-6970
F. +886-4-2406-6943
iemca.tw@bucci-industries.com

BUCCI INDUSTRIES USA Inc.

9332 Forsyth Park Drive
NC 28273, Charlotte, USA
Ph. 001-704-5838341
F. 001-704-5838486
iemca.us@bucci-industries.com

FOLLOW US ON



IEMCA prefers



COMPANY WITH
QUALITY SYSTEM
CERTIFIED BY DNV GL
=ISO 9001=



 **IEMCA**

is a brand of

BUCCI
INDUSTRIES

www.iemca.com