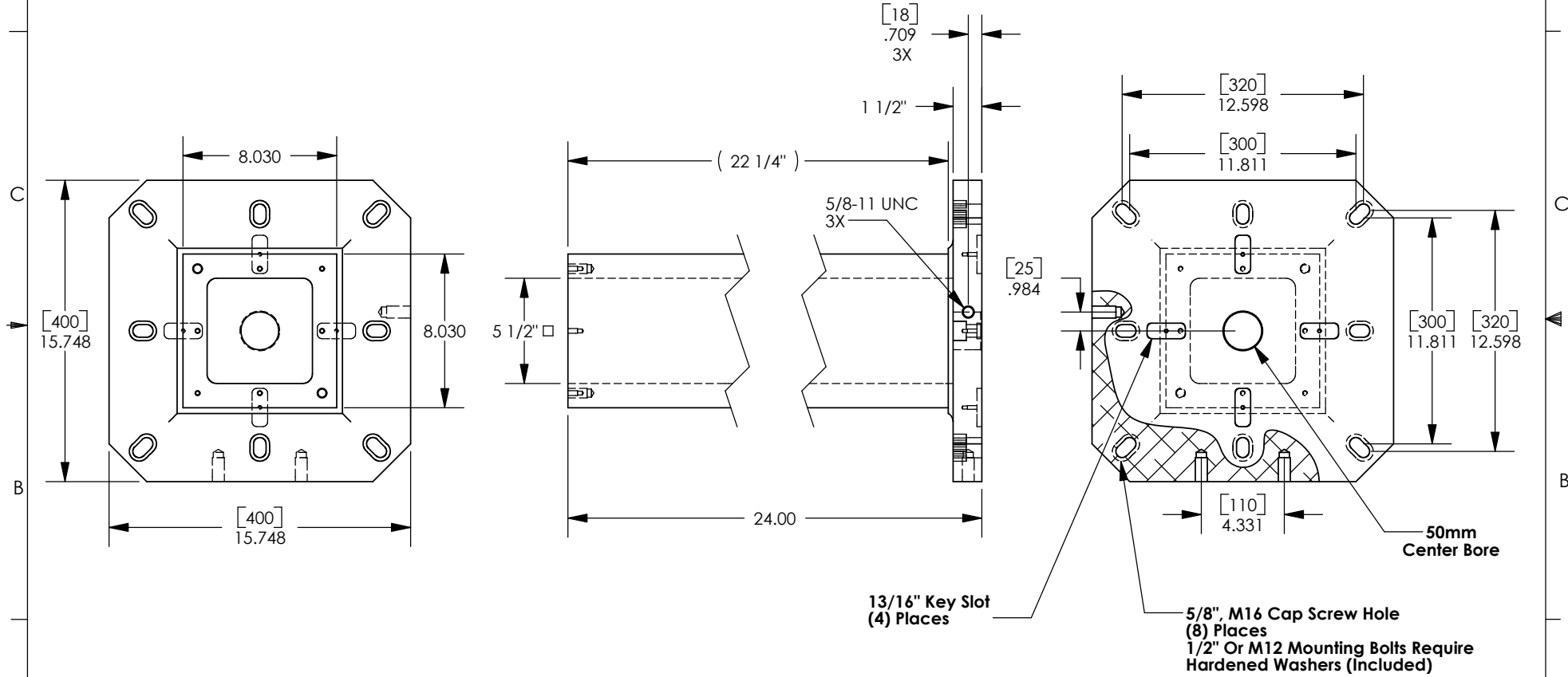


NOTES: Unless otherwise specified.

1. Machined surfaces  $\perp$  .001 in 12" // .002 in 12"  $\square$  .001 in 12"
2. Deburr and break all sharp edges.

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Includes 1/4" Top Plate And (2) Lifting Rings



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ARE:	
FRACTIONS	DECIMALS
±1/32	.XX±.015 ±5°
	.XXX±.005
	.XXXX±.0005
DRAWN	DATE
TBJ	11/18/11
MATERIAL	WEIGHT (POUNDS)
713	114.2
STYLE	DISPOSITION
TC	Released

**Abbott Workholding Products**  
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 engineering@abbottworkholding.com

SIZE	Part Name	REV.
A	N824-400UM	A

