



CHUCK

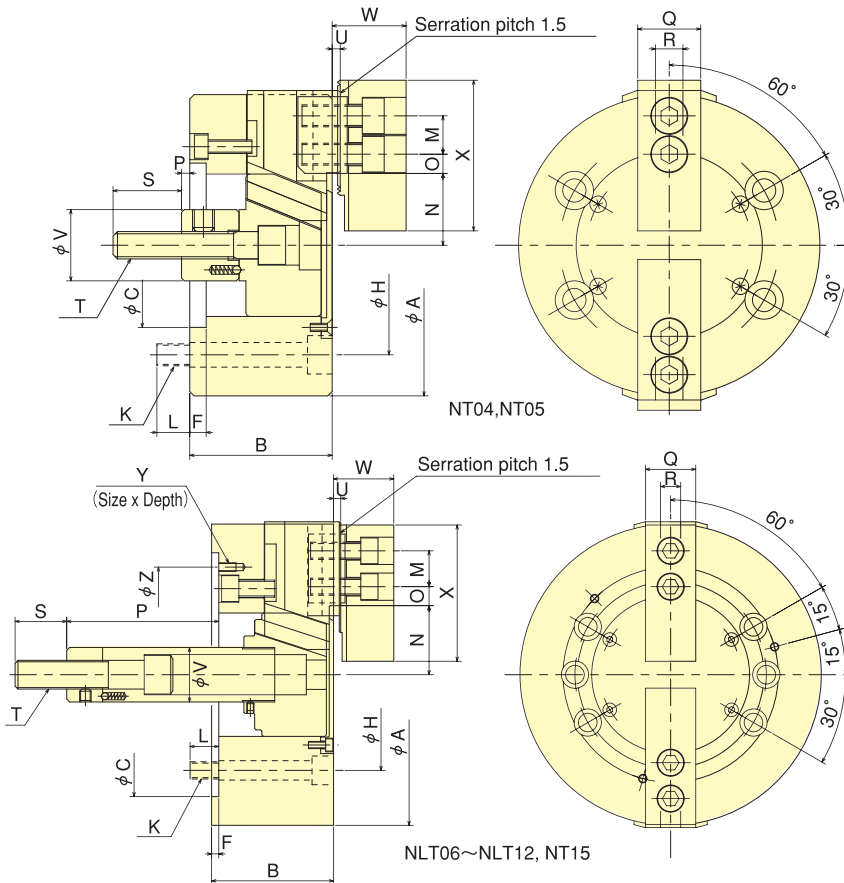
2-Jaw Closed Center Power Chuck (NLT-Long Stroke) NT·NLT series

**Best suited for gripping
Irregular shaped components**

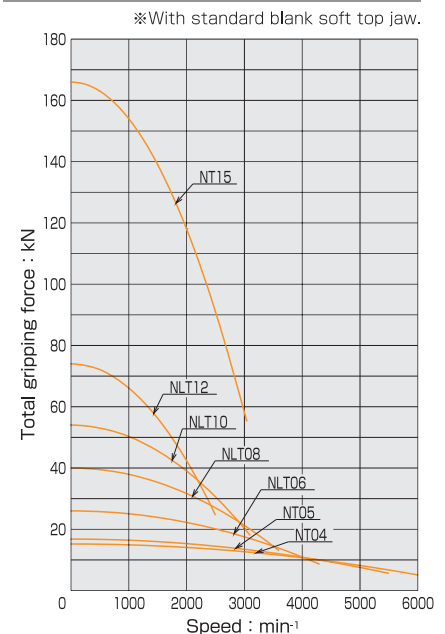
*CE correspondence



Dimensional Drawings



Gripping Characteristic Graphs



Dimensions

| Dimensions Model | A | B | C (H6) | F | H | K | L | M | N max. | N min. | O max. | O min. | P max. | P min. | Q | R | S | T | U | V | W | X | Y | Z |
|------------------|-----|-----|--------|---|-------|-------|----|----|--------|--------|--------|--------|--------|--------|----|------|----|-----|---|----|----|-----|--------|-----|
| NT04 | 110 | 52 | 60 | 6 | 80 | 4-M8 | 12 | 14 | 23.3 | 20.1 | 10.25 | 8.75 | 18 | 3 | 23 | 10 | 25 | M10 | 3 | 26 | 27 | 55 | - | - |
| NT05 | 135 | 55 | 80 | 7 | 100 | 4-M8 | 14 | 19 | 30.4 | 27.2 | 11.5 | 7 | 9 | -6 | 23 | 10 | 35 | M12 | 3 | 28 | 29 | 62 | - | - |
| NLT06 | 165 | 74 | 140 | 5 | 104.8 | 6-M10 | 14 | 20 | 40.5 | 34 | 13.75 | 9.25 | 101.5 | 81.5 | 31 | 12 | 36 | M16 | 4 | 34 | 35 | 72 | M6×10 | 116 |
| NLT08 | 210 | 85 | 170 | 5 | 133.4 | 6-M12 | 20 | 25 | 48.1 | 40 | 21 | 12 | 131 | 106 | 35 | 14 | 36 | M20 | 5 | 38 | 42 | 95 | M6×12 | 150 |
| NLT10 | 254 | 89 | 220 | 5 | 171.4 | 6-M16 | 18 | 30 | 54.4 | 45.35 | 29.5 | 11.5 | 161 | 133 | 40 | 16 | 36 | M20 | 5 | 45 | 46 | 110 | M8×15 | 190 |
| NLT12 | 304 | 106 | 220 | 6 | 171.4 | 6-M16 | 18 | 30 | 65.7 | 56 | 42.75 | 12.75 | 163 | 133 | 50 | 18 | 36 | M20 | 5 | 50 | 54 | 129 | M8×15 | 190 |
| NT15 | 381 | 114 | 300 | 6 | 235 | 6-M20 | 30 | 43 | 77.5 | 69.5 | 48.75 | 23.25 | 104 | 69 | 50 | 25.5 | 55 | M30 | 2 | 55 | 61 | 135 | M10×20 | 260 |

Specifications

※Max. speed is shown using actual test data.

| Specifications Model | Gripping range mm | | Jaw Stroke (diameter) mm | Plunger Stroke mm | Max. Draw Bar Pull Force kN (kgf) | Max. Gripping Force kN (kgf) | Max. Speed min ⁻¹ | Net Weight with Soft top jaws kg | Moment of inertia kg·m ² | Matching Cylinder | Max. pressure MPa (kgf/cm ²) | Matching Soft top jaw |
|----------------------|-------------------|------|--------------------------|-------------------|-----------------------------------|------------------------------|------------------------------|----------------------------------|-------------------------------------|-------------------|--|-----------------------|
| | Max. | Min. | | | | | | | | | | |
| NT04 | 110 | 5 | 6.4 | 15 | 5.3 (540) | 15.2 (1550) | 6000 | 3.8 | 0.007 | Y0715R | 1.68 (17.1) | SB04A1T |
| NT05 | 135 | 16 | 6.4 | 15 | 5.3 (540) | 16.8 (1713) | 5500 | 5.8 | 0.013 | Y0715R | 1.68 (17.1) | SB05A1T |
| NLT06 | 165 | 22 | 13 | 20 | 14 (1428) | 26 (2651) | 4300 | 12.5 | 0.043 | Y1020R | 2.06 (21.0) | SB06A1T |
| NLT08 | 210 | 24 | 16.2 | 25 | 20 (2039) | 40 (4079) | 3600 | 24 | 0.133 | Y1225R | 2.03 (20.7) | SB08A1T |
| NLT10 | 254 | 27 | 18.1 | 28 | 27 (2753) | 54 (5506) | 3100 | 35.5 | 0.293 | Y1530R | 1.93 (19.7) | SB10A1T |
| NLT12 | 304 | 33 | 19.4 | 30 | 36 (3671) | 74 (7546) | 2500 | 60.5 | 0.708 | Y1530R | 2.50 (25.5) | SB12A1T |
| NT15 | 381 | 72 | 16 | 35 | 54.7(5578) | 166 (16927) | 3040 | 93 | 1.790 | Y2035R | 2.1 (21.4) | SB15N1T |

※Altering Back Plate enables to change over 3-Jaw Chuck into 2-Jaw Chuck.