

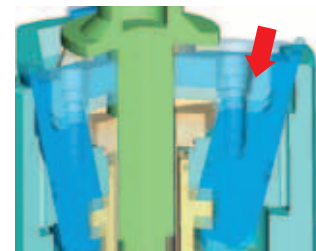
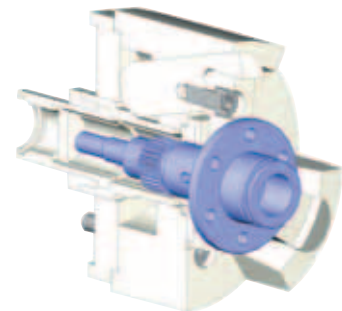


**CHUCK**

# Open Centre Pull Lock Chuck PUB series

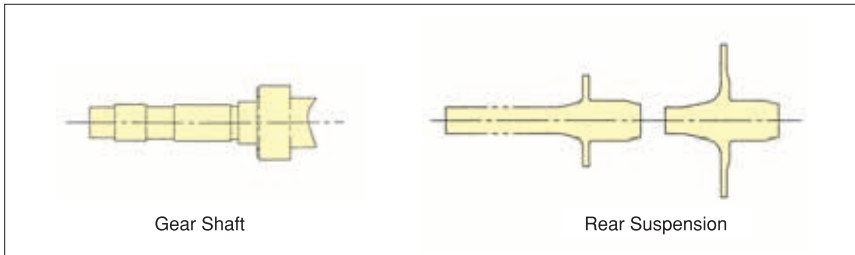
Draw down for high-precision processing  
Open Centre type accommodates shaft processing

\* CE correspondence



Advanced Chuck

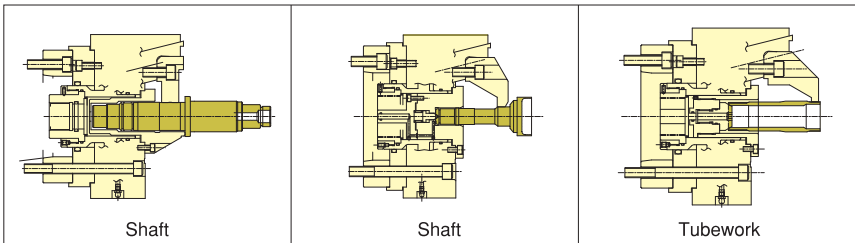
## Work Examples



Gear Shaft

Rear Suspension

## Gripping Examples

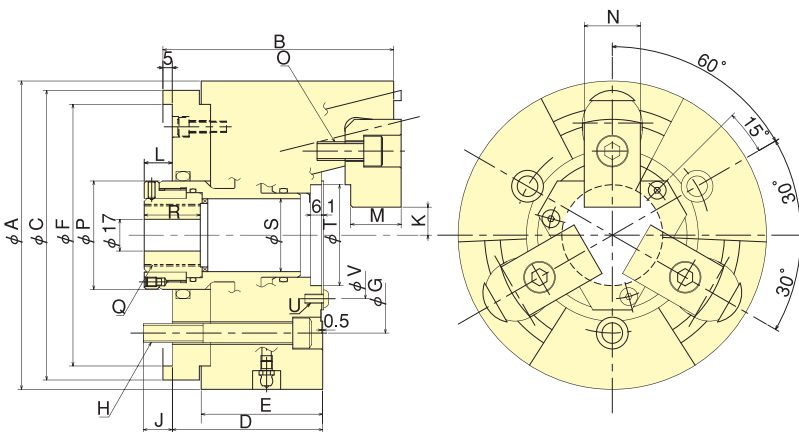


Shaft

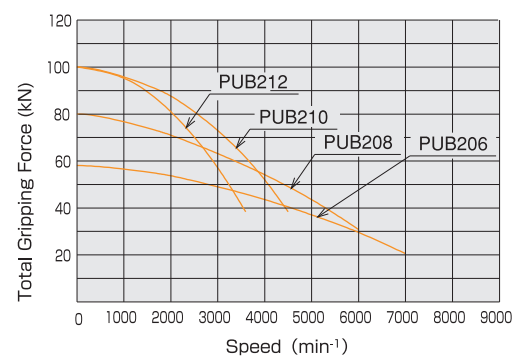
Shaft

Tubework

## Dimensional Drawings



## Gripping Performance



## Dimensions

Model	A	B	C	D	E	F (G7)	G	H	J	K max.	K min.	L max.	L min.	M	N	O	P	Q max.	R	S	T (H6)	U	V
PUB206	165	123.5	155	80.5	65	140	104.8	3-M10	15.5	16.25	13.75	20	10	27	30	3-M10	58	M33x1.5	30	39	54	3-M5	68
PUB208	210	143	180	93	70	170	133.4	3-M12	17	16.25	13.75	20	10	31	35	3-M12	79	M45x2.0	29.5	50	66	3-M6	80
PUB210	254	158	230	103	82	220	171.4	3-M16	23	21.25	18.75	24	14	35	40	3-M14	102	M65x2.0	35.5	72	90	3-M8	104
PUB212	304	163	240	103	82	220	171.4	3-M16	25	46.25	43.75	19	9	40	40	3-M14	135	M92x2.0	35.5	100	114	3-M10	130

## Specifications

Model	Max. mm	Min. mm	Jaw Stroke (diameter)/mm	Plunger Stroke mm	Max. Draw Bar Pull Force kN(kgf)	Max. Gripping Force kN(kgf)	Max. Speed min⁻¹	Net Weight with Soft top jaws kg	Moment of inertia kg · m²	Matching Cylinder	Max. pressure MPa(kgf/cm²)	Max. Through Hole in Seat confirmation Specification mm
PUB206	100	25	5	10	18.0 (1835)	58.0 (5914)	7000	14.4	0.053	Y1020R	2.55 (26.0)	φ29
PUB208	130	25	5	10	25.0 (2549)	80.0 (8158)	6000	25.3	0.140	Y1225R	2.50 (25.5)	φ41
PUB210	160	35	5	10	35.0 (3569)	100.0 (10197)	4500	43.5	0.355	Y1225R	3.35 (34.2)	φ61
PUB212	210	85	5	10	35.0 (3569)	100.0 (10197)	3600	60.5	0.675	Y1225R	3.35 (34.2)	φ87