

ACCESSORIES (QWIKCHANGE™)

DUAL STATION MACHINABLE JAW SETS

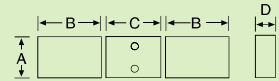
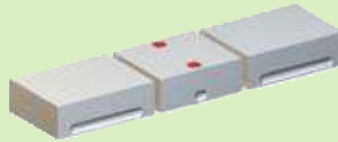
The Dual Station Machinable Jaw Sets clamp with an equal and opposing inward force, thus eliminating the potential for jaw lift. The safe low profile jaw interface maximizes the amount of machinable area, giving the ability to hold larger parts.



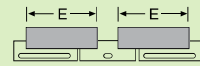
Machinable accessories are the optimal solution for repeat set-ups. The standard height and width is suitable for most applications. CHICK has designed wide, high and oversized accessories to provide a cost effective solution for those unique applications.

Standard Jaw Set

Dual Station Machinable



Size

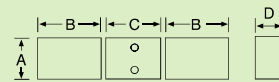


*Max Holding Capacity

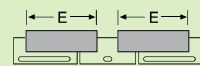
Set includes:
(2) Moveable Jaws
(1) Fixed Center Jaw

High Jaw Set

Dual Station Machinable



Size

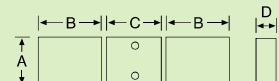


*Max Holding Capacity

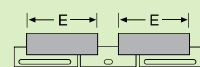
Set includes:
(2) Moveable Jaws
(1) Fixed Center Jaw

Wide Jaw Set

Dual Station Machinable



Size

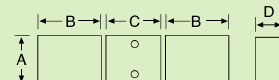


*Max Holding Capacity

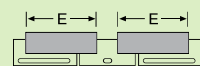
Set includes:
(2) Moveable Jaws
(1) Fixed Center Jaw

Oversized Jaw Set

Dual Station Machinable



Size



*Max Holding Capacity

Set includes:
(2) Moveable Jaws
(1) Fixed Center Jaw

For machinable area visit or website www.ChickWorkholding.com

System Sizes

0520 and 0525

Order No.	080-2500	080-2505
Dimensions	mm (inch)	mm (inch)
A	49 (1.93)	49 (1.93)
B	75 (2.95)	75 (2.95)
C	36 (1.42)	76 (2.99)
D	25 (0.98)	25 (0.98)
E	85 (3.35)	110 (4.33)

1030 and 1040

	5DS 1030-10-40	5DS 1040-10-40
Dimensions	mm (inch)	mm (inch)
A	99 (3.90)	99 (3.90)
B	105 (4.13)	130 (5.12)
C	70 (2.76)	110 (4.33)
D	40 (1.57)	40 (1.57)
E	130 (5.12)	180 (7.09)

1540 and 1550

	5DS 1540-15-50	5DS 1550-15-50
Dimensions	mm (inch)	mm (inch)
A	148 (5.83)	148 (5.83)
B	135 (5.31)	160 (6.30)
C	100 (3.94)	140 (5.51)
D	50 (1.97)	50 (1.97)
E	175 (6.89)	225 (8.86)

NOT
AVAILABLE
IN
THIS SIZE

	5DS 1030-10-55	5DS 1040-10-55
Dimensions	mm (inch)	mm (inch)
A	99 (3.90)	99 (3.90)
B	105 (4.13)	130 (5.12)
C	70 (2.76)	110 (4.33)
D	55 (2.17)	55 (2.17)
E	130 (5.12)	180 (7.09)

	5DS 1540-15-70	5DS 1550-15-70
Dimensions	mm (inch)	mm (inch)
A	148 (5.83)	148 (5.83)
B	135 (5.31)	160 (6.30)
C	100 (3.94)	140 (5.51)
D	70 (2.76)	70 (2.76)
E	175 (6.89)	225 (8.86)

NOT
AVAILABLE
IN
THIS SIZE

	5DS 1030-15-40	5DS 1040-15-40
Dimensions	mm (inch)	mm (inch)
A	148 (5.83)	148 (5.83)
B	105 (4.13)	130 (5.12)
C	70 (2.76)	110 (4.33)
D	40 (1.57)	40 (1.57)
E	130 (5.12)	180 (7.09)

	5DS 1540-20-50	5DS 1550-20-50
Dimensions	mm (inch)	mm (inch)
A	198 (7.80)	198 (7.80)
B	135 (5.31)	160 (6.30)
C	100 (3.94)	140 (5.51)
D	50 (1.97)	50 (1.97)
E	175 (6.89)	225 (8.86)

Order No.	080-2502	080-2506
Dimensions	mm (inch)	mm (inch)
A	80 (3.15)	80 (3.15)
B	75 (2.95)	75 (2.95)
C	36 (1.42)	76 (2.99)
D	35 (1.38)	35 (1.38)
E	85 (3.35)	110 (4.33)

	5DS 1030-15-55	5DS 1040-15-55
Dimensions	mm (inch)	mm (inch)
A	148 (5.83)	148 (5.83)
B	105 (4.13)	130 (5.12)
C	70 (2.76)	110 (4.33)
D	55 (2.17)	55 (2.17)
E	130 (5.12)	180 (7.09)

	5DS 1540-20-70	5DS 1550-20-70
Dimensions	mm (inch)	mm (inch)
A	198 (7.80)	198 (7.80)
B	135 (5.31)	160 (6.30)
C	100 (3.94)	140 (5.51)
D	70 (2.76)	70 (2.76)
E	175 (6.89)	225 (8.86)