

# ACCESSORIES (QWIKCHANGE™)

## SINGLE STATION MACHINABLE JAW SETS

Single Station Machinable Jaw Sets increase the flexibility of your system by eliminating the need to completely switch fixtures for jobs requiring greater holding capacity. Simply QwikChange™ the jaws and the set-up is ready in minutes.



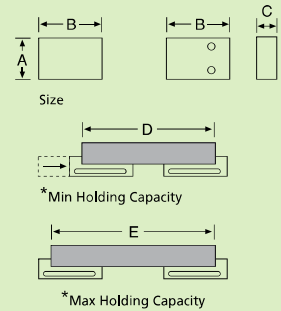
Machinable accessories are the optimal solution for repeat set-ups. The standard height and width is suitable for most applications. CHICK has designed wide, high and oversized accessories to provide a cost effective solution for those unique applications.

### Standard Jaw Set

Single Station Machinable



**Set includes:**  
 (1) Moveable Jaw  
 (1) Fixed Single Station Jaw

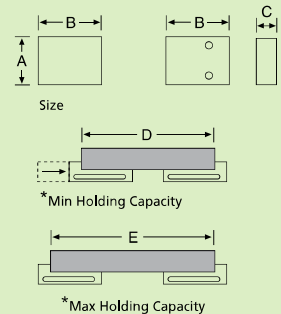


### High Jaw Set

Single Station Machinable



**Set includes:**  
 (1) Moveable Jaw  
 (1) Fixed Single Station Jaw

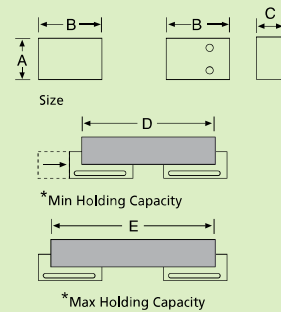


### Wide Jaw Set

Single Station Machinable



**Set includes:**  
 (1) Moveable Jaw  
 (1) Fixed Single Station Jaw

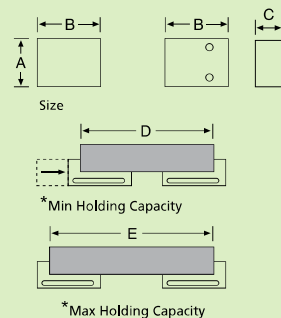


### Oversized Jaw Set

Single Station Machinable



**Set includes:**  
 (1) Moveable Jaw  
 (1) Fixed Single Station Jaw



For machinable area visit or website [www.ChickWorkholding.com](http://www.ChickWorkholding.com)

\*CHICK provides a variety of coverplates for extended travel.  
 Contact CHICK for additional information.

System Sizes

**0520 and 0525**

Order No.	<b>082-2580</b>	<b>080-2580</b>
Dimensions	mm (inch)	mm (inch)
A	<u>49 (1.91)</u>	<u>49 (1.91)</u>
B	<u>75 (2.95)</u>	<u>75 (2.95)</u>
C	<u>25 (0.98)</u>	<u>25 (0.98)</u>
D	<u>54 (2.13)</u>	<u>99 (3.90)</u>
E	<u>185 (7.28)</u>	<u>235 (9.25)</u>

**1030 and 1040**

Order No.	<b>5SS 1030-10-40</b>	<b>5SS 1040-10-40</b>
Dimensions	mm (inch)	mm (inch)
A	<u>99 (3.90)</u>	<u>99 (3.90)</u>
B	<u>105 (4.13)</u>	<u>130 (5.12)</u>
C	<u>40 (1.57)</u>	<u>40 (1.57)</u>
D	<u>90 (3.54)</u>	<u>125 (4.92)</u>
E	<u>280 (11.02)</u>	<u>380 (14.96)</u>

**1540 and 1550**

Order No.	<b>5SS 1540-15-50</b>	<b>5SS 1550-15-50</b>
Dimensions	mm (inch)	mm (inch)
A	<u>148 (5.83)</u>	<u>148 (5.83)</u>
B	<u>135 (5.31)</u>	<u>160 (6.30)</u>
C	<u>50 (1.97)</u>	<u>50 (1.97)</u>
D	<u>125 (4.92)</u>	<u>170 (6.69)</u>
E	<u>380 (14.96)</u>	<u>480 (18.90)</u>

Order No.	<b>NOT AVAILABLE IN THIS SIZE</b>	
Dimensions		
A		
B		
C		
D		
E		

Order No.	<b>5SS 1030-10-55</b>	<b>5SS 1040-10-55</b>
Dimensions	mm (inch)	mm (inch)
A	<u>99 (3.90)</u>	<u>99 (3.90)</u>
B	<u>105 (4.13)</u>	<u>130 (5.12)</u>
C	<u>55 (2.17)</u>	<u>55 (2.17)</u>
D	<u>90 (3.54)</u>	<u>125 (4.92)</u>
E	<u>280 (11.02)</u>	<u>380 (14.96)</u>

Order No.	<b>5SS 1540-15-70</b>	<b>5SS 1550-15-70</b>
Dimensions	mm (inch)	mm (inch)
A	<u>148 (5.83)</u>	<u>148 (5.83)</u>
B	<u>135 (5.31)</u>	<u>160 (6.30)</u>
C	<u>70 (2.76)</u>	<u>70 (2.76)</u>
D	<u>125 (4.92)</u>	<u>170 (6.69)</u>
E	<u>380 (14.96)</u>	<u>480 (18.90)</u>

Order No.	<b>NOT AVAILABLE IN THIS SIZE</b>	
Dimensions		
A		
B		
C		
D		
E		

Order No.	<b>5SS 1030-15-40</b>	<b>5SS 1040-15-40</b>
Dimensions	mm (inch)	mm (inch)
A	<u>148 (5.83)</u>	<u>148 (5.83)</u>
B	<u>105 (4.13)</u>	<u>130 (5.12)</u>
C	<u>40 (1.57)</u>	<u>40 (1.57)</u>
D	<u>90 (3.54)</u>	<u>125 (4.92)</u>
E	<u>280 (11.02)</u>	<u>380 (14.96)</u>

Order No.	<b>5SS 1540-20-50</b>	<b>5SS 1550-20-50</b>
Dimensions	mm (inch)	mm (inch)
A	<u>198 (7.80)</u>	<u>198 (7.80)</u>
B	<u>135 (5.31)</u>	<u>160 (6.30)</u>
C	<u>50 (1.97)</u>	<u>50 (1.97)</u>
D	<u>125 (4.92)</u>	<u>170 (6.69)</u>
E	<u>380 (14.96)</u>	<u>480 (18.90)</u>

Order No.	<b>080-2582</b>	<b>080-2582</b>
Dimensions	mm (inch)	mm (inch)
A	<u>80 (3.15)</u>	<u>80 (3.15)</u>
B	<u>75 (2.95)</u>	<u>75 (2.95)</u>
C	<u>35 (1.38)</u>	<u>35 (1.38)</u>
D	<u>54 (2.13)</u>	<u>99 (3.90)</u>
E	<u>185 (7.28)</u>	<u>235 (9.25)</u>

Order No.	<b>5SS 1030-15-55</b>	<b>5SS 1040-15-55</b>
Dimensions	mm (inch)	mm (inch)
A	<u>148 (5.83)</u>	<u>148 (5.83)</u>
B	<u>105 (4.13)</u>	<u>130 (5.12)</u>
C	<u>55 (2.17)</u>	<u>55 (2.17)</u>
D	<u>90 (3.54)</u>	<u>125 (4.92)</u>
E	<u>280 (11.02)</u>	<u>380 (14.96)</u>

Order No.	<b>5SS 1540-20-70</b>	<b>5SS 1550-20-70</b>
Dimensions	mm (inch)	mm (inch)
A	<u>198 (7.80)</u>	<u>198 (7.80)</u>
B	<u>135 (5.31)</u>	<u>160 (6.30)</u>
C	<u>70 (2.76)</u>	<u>70 (2.76)</u>
D	<u>125 (4.92)</u>	<u>170 (6.69)</u>
E	<u>380 (14.96)</u>	<u>480 (18.90)</u>