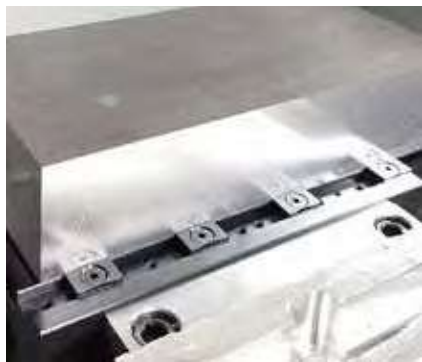


TalonGrip™ Vise Jaws



Multiple parts



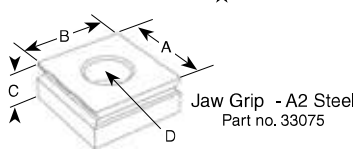
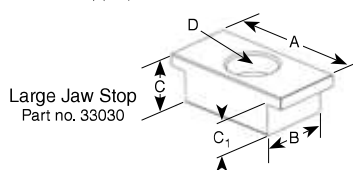
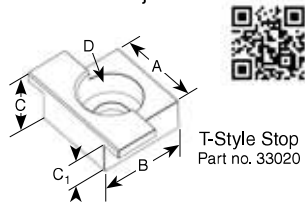
Large part



Fixture application with Pitbull® Clamps



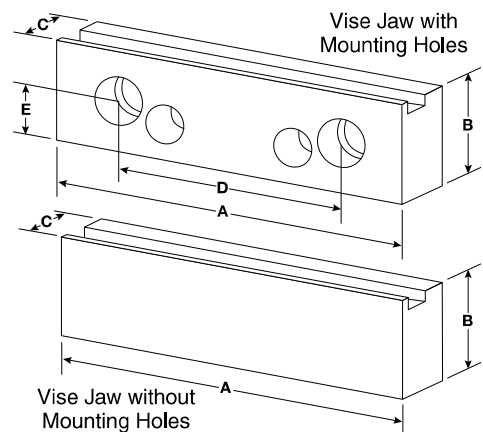
Soft jaws



Mitee-Bite Products introduces a new and innovative product that will increase the functionality of your standard 4, 6, and 8 inch (100mm, 150mm and 200mm) vises. TalonGrip™ is a simple bolt on system that will allow you to perform aggressive machining operations while clamping on as little as .060 (1.5mm) of an inch. Ideal for small lot sizes, difficult applications or proto-type work when building a fixture would not be beneficial. TalonGrips™ are also available individually for fixturing with Pitbull® and Dyna-Force® Clamps or for soft jaw applications.

For more versatility, all Jaw Sets are tapped with 2 additional holes to accept our M4 Pitbull® Clamps (M6 for 32088). This is an effective solution when downforce or additional holding force is necessary.

Jaws are not heat-treated to allow for custom modifications. All grips and stops are heat-treated A2 steel.



GRIPS & STOPS

	Part No.	Description	A	B	C	C ₁	D	Recommended Gripping Height	No. Per Pack
INCH	32050	Extra Grips	.75	.500	.250	-	10-32	.060-.075	2
	32020	Extra Stop	.75	.500	.250	.195	10-32	-	1
	32075	Fixture Grips	.75	.750	.312	-	10-32	.060-.120	2
	32100	Fixture Grips	.75	1.000	.312	-	10-32	.060-.120	2
	32150	Fixture Grip	1.00	1.000	.500	-	5/16-18	.060-.220	1
METRIC	33050	Extra Grips	19.05	12.7	6.35	-	M5	1.5mm-1.9mm	2
	33020	Extra Stop	19.05	12.7	6.35	4.95	M5	-	1
	33030	Extra Stop	19.05	12.7	7.92	5.72	M5	-	1
	33075	Fixture Grips	19.05	19.05	7.92	-	M5	1.5mm-3.0mm	2
	33100	Fixture Grips	19.05	25.4	7.92	-	M5	1.5mm-3.0mm	2
	33150	Fixture Grip	25.4	25.4	12.7	-	M8	1.5mm-5.6mm	1

STEEL VISE JAW SET (Set includes 4 TalonGrips™, 1 stop with M5 screws)

Part Number	Vise (metric)	A (metric)	B (metric)	C (metric)	D (metric)	E (metric)	Replacement	
							Grips	Stops
WITH MOUNTING HOLES								
32044	4" (100mm)	4.0 (100)	1.48 (37.59)	1.0 (25.4)	2.5 (63.5)	.688 (17.47)	33050 (2/pk)	33020 (1 ea.)
32066	4 1/8" (100mm/150mm)	6.0 (150)	1.73 (43.94)	1.0 (25.4)	2.5/3.88 (63.5/98.55)	.688/.94 (17.47/23.87)	33050 (2/pk)	33020 (1 ea.)
32068	6" (150mm)	8.0 (200)	1.73 (43.94)	1.0 (25.4)	3.88 (98.55)	.94 (23.87)	33050 (2/pk)	33020 (1 ea.)
32088	6 7/8" (150mm/200mm)	8.0 (200)	2.45 (62.23)	1.25 (31.75)	3.87/4.75 (98.3/120.65)	.94/1.218 (23.88/30.94)	33075 (2/pk)	33030 (1 ea.)
WITHOUT MOUNTING HOLES								
33044	-	4.0 (100)	1.48 (37.59)	1.0 (25.4)	-	-	33050 (2/pk)	33020 (1 ea.)
33066	-	6.0 (150)	1.73 (43.94)	1.0 (25.4)	-	-	33050 (2/pk)	33020 (1 ea.)
33068	-	8.0 (200)	1.73 (43.94)	1.0 (25.4)	-	-	33050 (2/pk)	33020 (1 ea.)