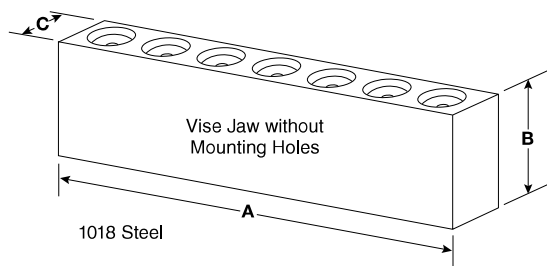
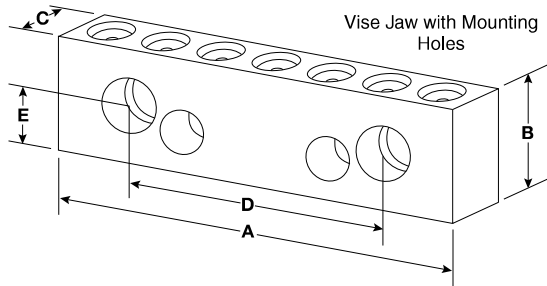




VersaGrip™, as the name implies, offers the versatility of clamping standard vise work as well as providing a solution for difficult applications that would normally require fixturing or machining soft-jaws. By simply replacing your current jaws with the VersaGrip™ system you can securely hold odd shaped parts while machining at speeds and feeds you never thought possible.

This system can accommodate a wide range of part sizes as well as holding multiple parts in a single cycle. The hardened (52-54 RC) VersaGrip™ has penetrating teeth designed to bite into your workpiece preventing lateral and horizontal movement. These grips will hold flame cut parts, castings, even parts with a negative draft!



Odd shaped parts



Tombstone application

**TALONGRIP & VERSAGRIP 6" COMBO KIT**

33006 6" Combo Kit

**Contents of Kit**

32066 Talongrip™ Vise Jaw Set

32166 VersaGrip™ Vise Jaw Set

NOTE: All jaws designed to fit on a 4" or 6" vise.

**STEEL VISE JAW SET (Set includes 4 VersaGrips™ with M5 Screws)**

Part Number	Vise (metric)	A (metric)	B (metric)	C (metric)	D (metric)	E (metric)	Holes
<b>WITH MOUNTING HOLES</b>							
32166	4"/6" (100mm/150mm)	6.00 (150)	1.88 (47.75)	1.0 (25.4)	2.5/3.88 (63.5/98.55)	.688/.94 (17.47/23.87)	7
32168	6" (150mm)	8.00 (200)	1.88 (47.75)	1.0 (25.4)	3.88 (98.55)	.94 (23.87)	9
<b>WITHOUT MOUNTING HOLES</b>							
33166	-	6.00 (150)	1.88 (47.75)	1.0 (25.4)			
33168	-	8.00 (200)	1.88 (47.75)	1.0 (25.4)			

**VERSAGRIP™**

	Part No.	A	B	C	Recommended Gripping Height	No. of Grips Per Pack
<b>INCH</b>	33175	.750	.375	10-32	.060-.140	2
<b>METRIC</b>	32175	19.05	9.52	M5	1.55mm-3.5mm	2

