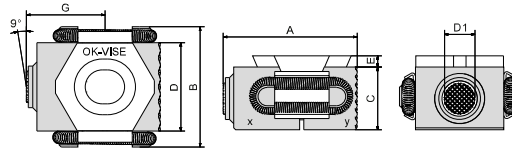
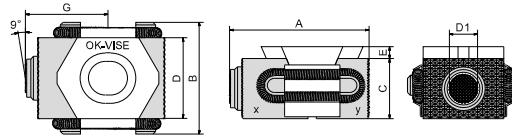


## SELF-ADJUSTABLE MODEL



Type	Diameter of serration (D1)	G min	G opt	G max
BK2-VT-B	7.2	19.5	20.5	21.5

Type	A			B	C	D	E	Socket Head Screw DIN 912	Pressing force of Jaws, kN max	Tightening torque, Nm max	Weight in g approx.	Hardness of jaws HRC X	Hardness of jaws HRC Y
	min	optimum	max										
<b>BK2-VT-B</b>	33	35	37	29	15	21	2.5	M8x20	22	43	64	30-34	48-52

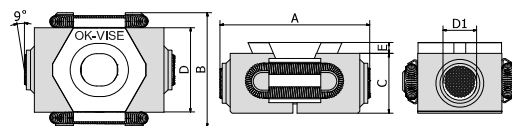


DK2-VTI-B measures given in inches and ounces.

Type	Diameter of serration (D1)	G min	G opt	G max
DK2-VT-B	10.7	31	32.5	34.5
DK2-VTI-B	0.42	1.22	1.27	1.35

Type	A			B	C	D	E	Socket Head Screw DIN 912	Pressing force of Jaws, kN max	Tightening torque, Nm max	Weight in g (*oz) approx.	Hardness of jaws HRC	Hardness of jaws HRC
	min	optimum	max										
<b>DK2-VT-B</b>	52	55	59	41	22	30	4	M12x30	55	145	212	30-34	48-52
<b>DK2-VTI-B</b>	2.04	2.16	2.32	1.61	0.86	1.18	0.15	1/2-1 1/4	55	145	7.40*	30-34	48-52

## TWO SELF-ADJUSTABLE JAWS



DK2-VTI+E measures given in inches and ounces.

Type	Diameter of serration (D1)
BK2-VT-E	7.2
DK2-VT-E	10.7
DK2-VTI-E	0.42

Type	A			B	C	D	E	Socket Head Screw DIN 912	Pressing force of Jaws, kN max	Tightening torque, Nm max	Weight in g (*oz) approx.
	min	optimum	max								
<b>BK2-VT-E</b>	39	41	43	29	15	21	2.5	M8x20	22	43	72
<b>DK2-VT-E</b>	62	65	69	41	44	30	4	M12x40	55	145	242
<b>DK2-VTI-E</b>	2.44	2.56	2.72	1.61	0.86	1.18	0.15	1/2-1 1/4	55	145	8.54*