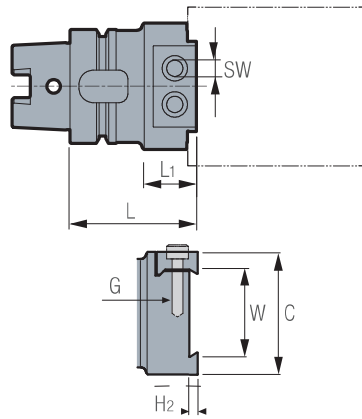


Dovetail Clamping

Dovetail Workholder



TDK63-25-65



Examples of work-piece clamping

Part No.	HSK Type	L	L ₁	∅C	W	H ₂	G	SW	Kg
TDK-A40-17.5-55	HSK-A40	55	25	30	17.5	2	M5	4	0.4
TDK-A40-25-55		55	28	40	25	3	M6	5	0.6
TDK-A40-35-55		55	25	50	35	3	M6	5	0.7
TDK-A40-50-60		60	30	70	50	5	M8	6	1.2
TDK-A63-25-65	HSK-A63	65	27	40	25	3	M6	5	1.2
TDK-A63-35-65		65	27	50	35	3	M6	5	1.3
TDK-A63-50-70		70	30	70	50	5	M8	6	1.8
TDK-A63-70-75		75	35	100	70	3	M10	8	3
TDK-A100-35-70	HSK-A100	70	27	50	35.0	3	M6	5	3.3
TDK-A100-50-75		75	32	70	50	5	M8	6	3.8
TDK-A100-70-75		75	35	100	70	5	M10	8	5
TDK-A100-100-85		85	40	140	100	10	M12	10	7.7

Note

Dovetail machining of the work-piece clamping area using an angular cutter is required prior to machining.



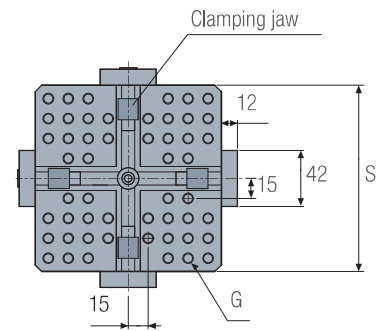
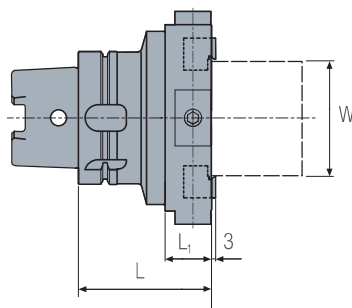
Angular Cutter

For more information, please go to page 11.

Dovetail Vice A



DAK63-110



Part No.	HSK Type	S	W	G (depth)	L	L ₁	Kg
DAK-A63-110	HSK-A63	110	36~80	24 – M8(10)	90	35	5.7
DAK-A100-140	HSK-A100	140	36~110	52 – M8(10)	100	35	9.9



Angular Cutter

For more information, please go to page 11.

Standard Accessories

- 8mm hex wrench

Note

- Dovetail machining of the work-piece clamping area using an angular cutter is required prior to machining.
- Work-piece clamping jaws move individually.
- Please use screw holes on the top face as necessary.