

ACCESSORIES (QWIKCHANGE™)

DUAL STATION MACHINABLE JAW SETS

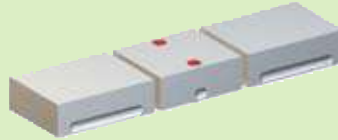
The Dual Station Machinable Jaw Sets clamp with an equal and opposing inward force, thus eliminating the potential for jaw lift. The safe low profile jaw interface maximizes the amount of machinable area, giving the ability to hold larger parts.



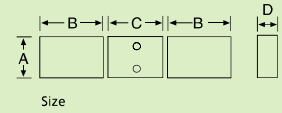
Machinable accessories are the optimal solution for repeat set-ups. The standard height and width is suitable for most applications. CHICK has designed wide, high and oversized accessories to provide a cost effective solution for those unique applications.

Standard Jaw Set

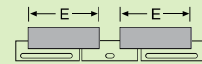
Dual Station Machinable



Set includes:
(2) Moveable Jaws
(1) Fixed Center Jaw



Size



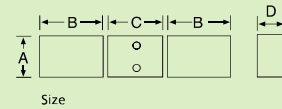
*Max Holding Capacity

High Jaw Set

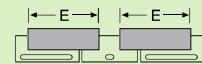
Dual Station Machinable



Set includes:
(2) Moveable Jaws
(1) Fixed Center Jaw



Size



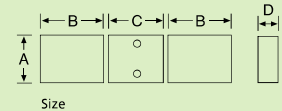
*Max Holding Capacity

Wide Jaw Set

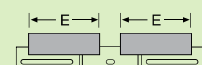
Dual Station Machinable



Set includes:
(2) Moveable Jaws
(1) Fixed Center Jaw



Size



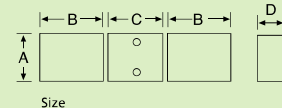
*Max Holding Capacity

Oversized Jaw Set

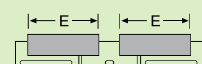
Dual Station Machinable



Set includes:
(2) Moveable Jaws
(1) Fixed Center Jaw



Size



*Max Holding Capacity

For machinable area visit or website www.ChickWorkholding.com

System Sizes

0520 and 0525

Order No.	080-2500	080-2505
Dimensions	mm (inch)	mm (inch)
A	49 (1.93)	49 (1.93)
B	75 (2.95)	75 (2.95)
C	36 (1.42)	76 (2.99)
D	25 (0.98)	25 (0.98)
E	85 (3.35)	110 (4.33)

1030 and 1040

5DS 1030-10-40	5DS 1040-10-40
mm (inch)	mm (inch)
99 (3.90)	99 (3.90)
105 (4.13)	130 (5.12)
70 (2.76)	110 (4.33)
40 (1.57)	40 (1.57)
130 (5.12)	180 (7.09)

1540 and 1550

5DS 1540-15-50	5DS 1550-15-50
mm (inch)	mm (inch)
148 (5.83)	148 (5.83)
135 (5.31)	160 (6.30)
100 (3.94)	140 (5.51)
50 (1.97)	50 (1.97)
175 (6.89)	225 (8.86)

Order No.

Dimensions

A
B
C
D
ENOT
AVAILABLE
IN
THIS SIZE

5DS 1030-10-55	5DS 1040-10-55
mm (inch)	mm (inch)
99 (3.90)	99 (3.90)
105 (4.13)	130 (5.12)
70 (2.76)	110 (4.33)
55 (2.17)	55 (2.17)
130 (5.12)	180 (7.09)

5DS 1540-15-70	5DS 1550-15-70
mm (inch)	mm (inch)
148 (5.83)	148 (5.83)
135 (5.31)	160 (6.30)
100 (3.94)	140 (5.51)
70 (2.76)	70 (2.76)
175 (6.89)	225 (8.86)

Order No.

Dimensions

A
B
C
D
ENOT
AVAILABLE
IN
THIS SIZE

5DS 1030-15-40	5DS 1040-15-40
mm (inch)	mm (inch)
148 (5.83)	148 (5.83)
105 (4.13)	130 (5.12)
70 (2.76)	110 (4.33)
40 (1.57)	40 (1.57)
130 (5.12)	180 (7.09)

5DS 1540-20-50	5DS 1550-20-50
mm (inch)	mm (inch)
198 (7.80)	198 (7.80)
135 (5.31)	160 (6.30)
100 (3.94)	140 (5.51)
50 (1.97)	50 (1.97)
175 (6.89)	225 (8.86)

Order No.

Dimensions

A
B
C
D
E

080-2502	080-2506
mm (inch)	mm (inch)
80 (3.15)	80 (3.15)
75 (2.95)	75 (2.95)
36 (1.42)	76 (2.99)
35 (1.38)	35 (1.38)
85 (3.35)	110 (4.33)

5DS 1030-15-55	5DS 1040-15-55
mm (inch)	mm (inch)
148 (5.83)	148 (5.83)
105 (4.13)	130 (5.12)
70 (2.76)	110 (4.33)
55 (2.17)	55 (2.17)
130 (5.12)	180 (7.09)

5DS 1540-20-70	5DS 1550-20-70
mm (inch)	mm (inch)
198 (7.80)	198 (7.80)
135 (5.31)	160 (6.30)
100 (3.94)	140 (5.51)
70 (2.76)	70 (2.76)
175 (6.89)	225 (8.86)