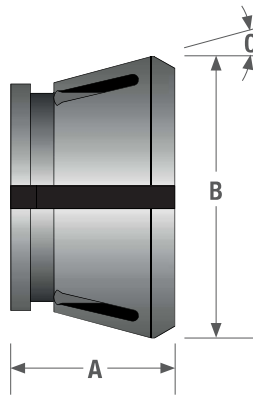


DC Quick Change Collets



DC100 Vari bore Collets

- Round, Hexagon, Square or Emergency types available
- Please specify which gripping surface you require – Serrated or Smooth
- Clamping tolerance of $\pm 0.5\text{mm}$
- Counter boring and special profile shapes are available upon request

Dimensions (Metric)

Part No.	A	B	C
DC100	59	144.5	15°

DC100 Round Collets

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
16mm	DC100-R16	DC100S-R16
17mm	DC100-R17	DC100S-R17
18mm	DC100-R18	DC100S-R18
19mm	DC100-R19	DC100S-R19
20mm	DC100-R20	DC100S-R20
21mm	DC100-R21	DC100S-R21
22mm	DC100-R22	DC100S-R22
23mm	DC100-R23	DC100S-R23
24mm	DC100-R24	DC100S-R24
25mm	DC100-R25	DC100S-R25
26mm	DC100-R26	DC100S-R26
27mm	DC100-R27	DC100S-R27
28mm	DC100-R28	DC100S-R28
29mm	DC100-R29	DC100S-R29
30mm	DC100-R30	DC100S-R30
31mm	DC100-R31	DC100S-R31
32mm	DC100-R32	DC100S-R32
33mm	DC100-R33	DC100S-R33
34mm	DC100-R34	DC100S-R34
35mm	DC100-R35	DC100S-R35
36mm	DC100-R36	DC100S-R36
37mm	DC100-R37	DC100S-R37
38mm	DC100-R38	DC100S-R38
39mm	DC100-R39	DC100S-R39
40mm	DC100-R40	DC100S-R40
41mm	DC100-R41	DC100S-R41
42mm	DC100-R42	DC100S-R42
43mm	DC100-R43	DC100S-R43
44mm	DC100-R44	DC100S-R44

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
45mm	DC100-R45	DC100S-R45
46mm	DC100-R46	DC100S-R46
47mm	DC100-R47	DC100S-R47
48mm	DC100-R48	DC100S-R48
49mm	DC100-R49	DC100S-R49
50mm	DC100-R50	DC100S-R50
51mm	DC100-R51	DC100S-R51
52mm	DC100-R52	DC100S-R52
53mm	DC100-R53	DC100S-R53
54mm	DC100-R54	DC100S-R54
55mm	DC100-R55	DC100S-R55
56mm	DC100-R56	DC100S-R56
57mm	DC100-R57	DC100S-R57
58mm	DC100-R58	DC100S-R58
59mm	DC100-R59	DC100S-R59
60mm	DC100-R60	DC100S-R60
61mm	DC100-R61	DC100S-R61
62mm	DC100-R62	DC100S-R62
63mm	DC100-R63	DC100S-R63
64mm	DC100-R64	DC100S-R64
65mm	DC100-R65	DC100S-R65
66mm	DC100-R66	DC100S-R66
67mm	DC100-R67	DC100S-R67
68mm	DC100-R68	DC100S-R68
69mm	DC100-R69	DC100S-R69
70mm	DC100-R70	DC100S-R70
71mm	DC100-R71	DC100S-R71
72mm	DC100-R72	DC100S-R72
73mm	DC100-R73	DC100S-R73

Nominal Gripping Diameter	Serrated Part Number	Smooth Part Number
74mm	DC100-R74	DC100S-R74
75mm	DC100-R75	DC100S-R75
76mm	DC100-R76	DC100S-R76
77mm	DC100-R77	DC100S-R77
78mm	DC100-R78	DC100S-R78
79mm	DC100-R79	DC100S-R79
80mm	DC100-R80	DC100S-R80
81mm	DC100-R81	DC100S-R81
82mm	DC100-R82	DC100S-R82
83mm	DC100-R83	DC100S-R83
84mm	DC100-R84	DC100S-R84
85mm	DC100-R85	DC100S-R85
86mm	DC100-R86	DC100S-R86
87mm	DC100-R87	DC100S-R87
88mm	DC100-R88	DC100S-R88
89mm	DC100-R89	DC100S-R89
90mm	DC100-R90	DC100S-R90
91mm	DC100-R91	DC100S-R91
92mm	DC100-R92	DC100S-R92
93mm	DC100-R93	DC100S-R93
94mm	DC100-R94	DC100S-R94
95mm	DC100-R95	DC100S-R95
96mm	DC100-R96	DC100S-R96
97mm	DC100-R97	DC100S-R97
98mm	DC100-R98	DC100S-R98
99mm	DC100-R99	DC100S-R99
100mm	DC100-R100	DC100S-R100

DC100 Hexagon Collets

Available from 50mm to 86mm across flats sides of the hexagon in 1mm increments. Part number is **DC100-X****. Please state which size you require, smooth or serrated gripping surface is available.

DC100 Square Collets

Available from 50mm to 70mm across flats sides of the square in 1mm increments. Part number is **DC100-S****. Please state which size you require, smooth or serrated gripping surface is available.

DC100 Emergency Collets

Available only with 30mm, 45mm, 65mm or 90mm pilot holes. Part number is **DC100-E****. Please state which size you require.