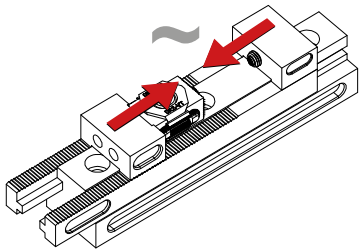


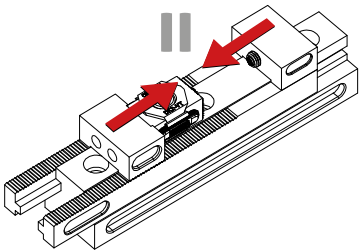
OK-VISE COMBO-RAIL

OK-VISE Combo-Rail is a unique patent-pending design from us.
There are several operating modes available:



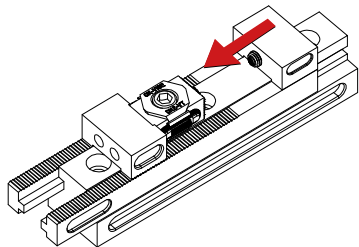
Floating mode

- This is the most fascinating operating mode of the Combo-Rail. Here the fixture adjusts to the place of the workpiece.
- This is often needed while clamping inaccurate workpieces like castings, forgings or flame cut work pieces.
- Therefore floating mode installation normally needs positioning with some other means, like two Multi-Rail units, positioning pins, positioning by a robot etc.



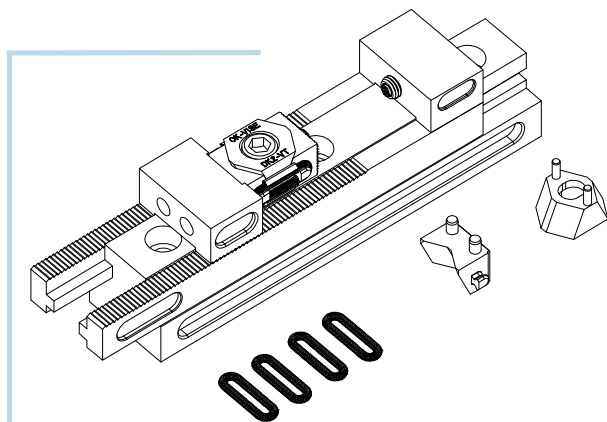
Centralising mode

- The jaws move synchronously. The centre line of a casting or similar workpiece remains in the same place even if the outer dimensions of the workpiece changes.



Machine vise mode

- In this mode the other jaw is fixed to the base. Compared to traditional Vises, in this method the ergonomics are radically improved in vertical machining centres.



CRH-K250

CRH-K250 is a Combo-Rail unit that can be set in all three modes as mentioned before, operating modes by changing the jaw or wedge components (all included). All workpieces from 0 to 120 mm size can be clamped. The base height is 50 mm and total length is 250 mm.

