

MAESTRO[®] 80

NO LIMITS



 **IEMCA**

MAESTRO[®] 80 NO LIMITS

PERFECTION IS AN ATTITUDE

The MAESTRO[®] 80 NO LIMITS is an automatic bar feeder able to support bars from 10 to 80 mm ideal to work with either fixed or sliding headstock lathes. For those who require high performances combined with flexibility.



 **IEMCA**

A HISTORY OF SUCCESS

People, Skills, Innovations and Investments have made IEMCA the Worldwide LEADER



The first IEMCA bar feeder, model A, is officially presented at Milan's Trade Show.

IEMCA develops the CS 110 for sliding headstock lathes: it is the first bar feeder able to work bars of 0.8 mm diameter.

IEMCA launches the first bar feeder in the world, equipped with **multi rack and bundle magazines in the market**, increasing by 5 times the production autonomy of the bar feeder.

IEMCA launches the first bar feeder in the world for multi spindle turning machines equipped with a revolutionary patent: the "double bar pusher" or "pre-feeding".

IEMCA develops TAL: the first bar feeder in the world equipped with **lubrication** inside the guide channel.

IEMCA BOSS is born and defines the market standard: it is the first bar feeder with full **electronic** control.

IEMCA develops SIR: the first integral bar feeder for multi-spindle turning machines equipped with **guide channels with variable diameter**, thanks to the use of "sprockets" [IEMCA patent].



MODEL A



MODEL CS



MODEL T



PRA



TAL



BOSS



SIR

1966

1971

1973

1979

1983

1991

1994



1961

FOUNDATION



4

PRODUCTION PLANTS



550

EMPLOYEES



+120.000

INSTALLATIONS



90

COUNTRIES

IEMCA launches the MASTER bar feeder that works **bars of 80 mm** diameter.



MASTER

1998

IEMCA presents ELITE to the market, the bar feeder for small diameter bars destined to become the benchmark for micromechanics.



ELITE

2007

With the launch of the MASTER HF, IEMCA is the worldwide pioneer in the development of the **Hyper Flexible technology** to machine bars between 15 and 80 mm diameter without changing the guide channel.



MASTER HF

2009

IEMCA launches the SUPERFAST platform which reduces the bar changeover time up to **37%** and reduces the headstock idle times to **zero**.



BOSS HD SUPERFAST

2013

IEMCA is the unique bar feeder manufacturer in the world which is able to provide **Industry 4.0** technology: warning messages in case of alarm, telecontrol, teleservice, remote connection with other systems, etc.



INDUSTRY 4.0

2016

The SIR HEAVY DUTY is the perfect combination of: machine life cycle **costs minimization**, extreme **flexibility** and **productivity** maximization.



SIR HEAVY DUTY

2017

IEMCA launches in the market the first bar feeder in the world for micromechanics, able to work **0.3 mm bars**.



ELITE ZERO

2018

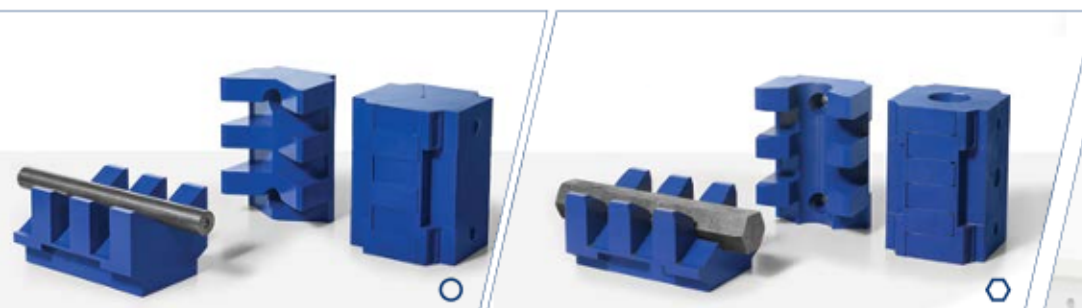
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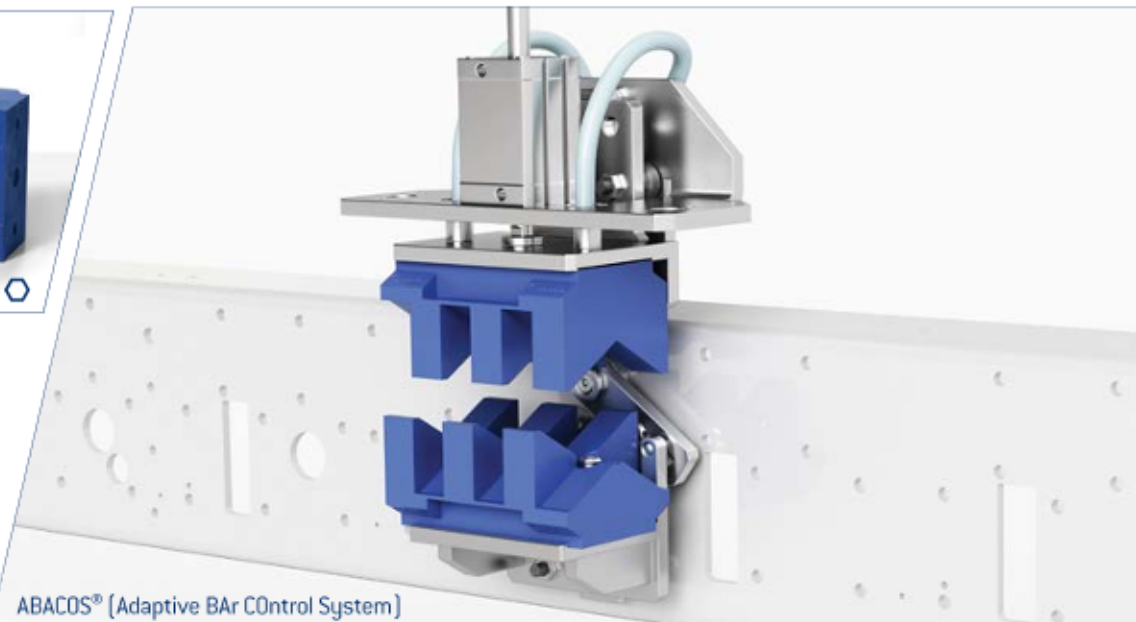


CONSTANT INVESTMENTS IN RESEARCH

To be always Pioneers in automation



- IEMCA has always been working to develop innovative solutions for the end users and to improve its products in terms of productivity, design, physical and cognitive ergonomics.
- It employs globally 50 engineers dedicated to the product development: mechanical and electronic designers, software developers and dedicated staff for experimental tests in R&D laboratories.
- It has over 35 active patents for its bar feeders.
- It cooperates with the best Italian Universities and Research Centers in the territory.
- It is the technical partner and reference point for all those OEMs who want to provide the best technological solutions to their customers.



ABACOS® (Adaptive BAR Control System)



HANDYLOQ®



VDC® (VIBRA-DAMP COLLET)



INNOVATIVE SOLUTIONS



50 DESIGNERS



35 ACTIVE PATENTS



RESEARCH CENTERS



TECHNICAL PARTNER

THE LARGE IEMCA FACTORY

Competences for the Industry of the Future

MAESTRO® 80 NO LIMITS is made in the IEMCA plant in Faenza, Emilia Romagna, Italy. It is the biggest bar feeder plant in the world with an available surface area of more than 25,000 sq.m. More than 200 people work in this location everyday to develop new innovative technologies to support end users.



45+ YEARS OF EXPERIENCE WITH BIG BARS

With 25,000 bar feeders installed in the world, for bars of diameter 65 mm and above



TS

TAL

MASTER

MASTER EVO

MASTER VERSO

MASTER HF

MASTER HD

MAESTRO® 80
NO-LIMITS

1973

1983

1999

2003

2005

2007

2016

2018

THE BEST FOR BIG BARS

Unrivalled productivity, flexibility and ergonomics



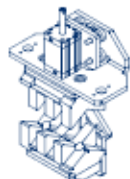
MAESTRO® 80 NO LIMITS is the best possible synthesis of:

- Maximization of productivity
 - Great flexibility
 - Physical and cognitive ergonomics
- all with a new, modern DESIGN.

THREE NEW PATENTS

To set the market standard, once again

①



ABACOS® (Adaptive BAR Control System):

Consisting of special self-adjusting bushings able to damp the vibrations of the bar and tighten the bar pusher at the same time, with no need to change the guide channel.

②



HANDYLOQ®:

The fastest collet change manual system, with no tool required.

③



VDC® (VIBRA-DAMP COLLET):

Low inertia, damping collet.



②

③

①

ABACOS®

Adaptive BAR COntrol System

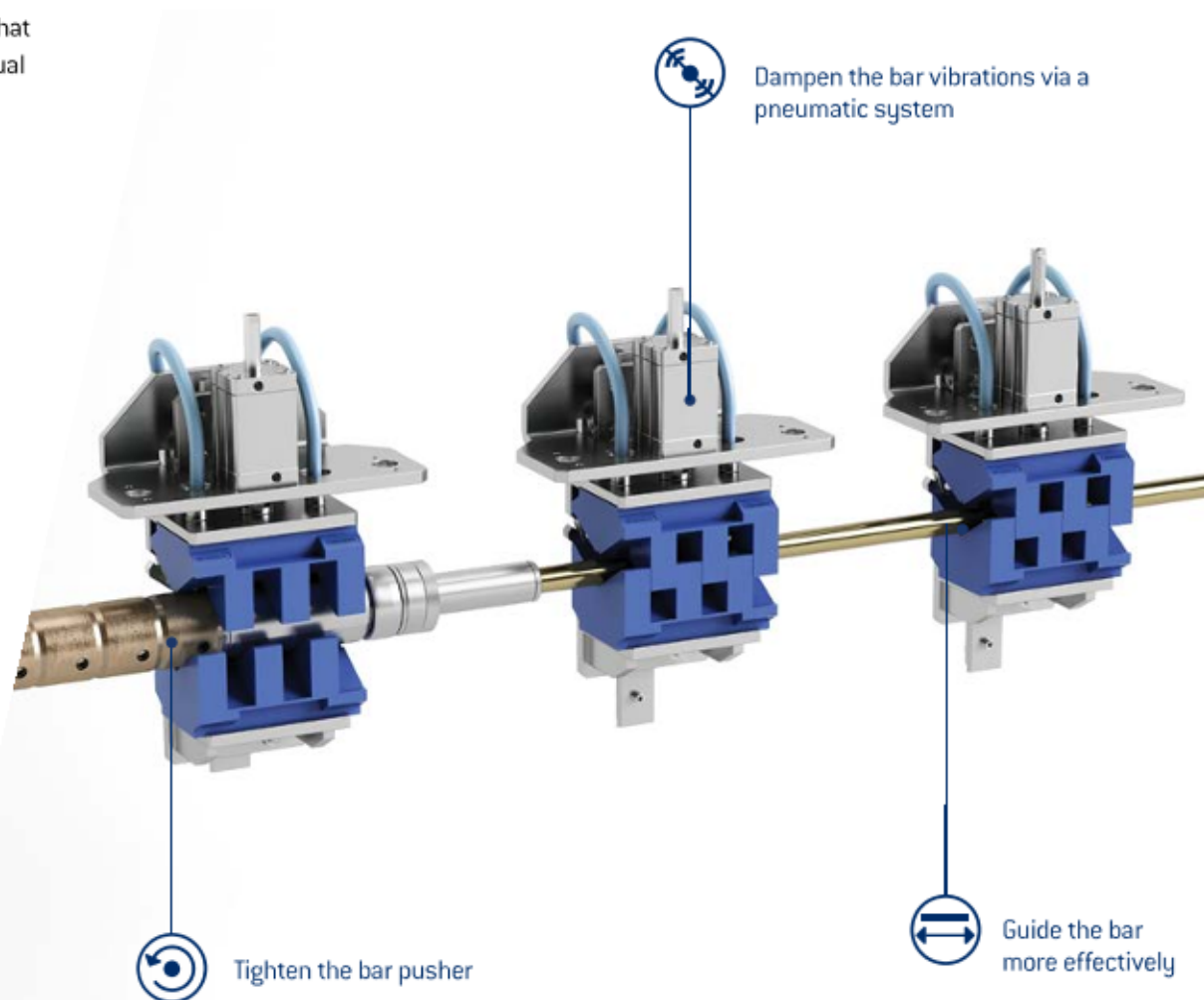
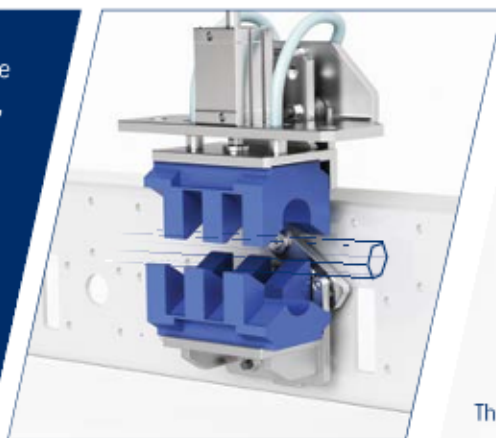
ABACOS® is a IEMCA patented system consisting of self-adjusting bushings that adapt to the bar being worked, with no need for the operator to carry out manual actions or set the diameter on the man-machine interface system.

ABACOS® is able to carry out different operations at the same time:

- Guide the bar
- Dampen the bar vibrations via a pneumatic system
- Tighten the bar pusher

All without changing the guide channel.

ABACOS® allows to machine shaped bars (eg hexagonal), by installing specially sized bushings on the bar diameter. It is fitted with a special lubrication circuit that reduces friction between the self-adjusting bushings and the bar.



Thanks to the special shape of the ABACOS® self-adjusting bushings, the bar is always in contact with the bushing at 4 regularly spaced points along the bar, independently of the diameter.

HANDYLOQ®

Quick, manual, no tool required

HANDYLOQ® is a IEMCA patented system used to quickly engage the collet into the rotary assembly, allowing the operator to replace the collet manually with no tools.

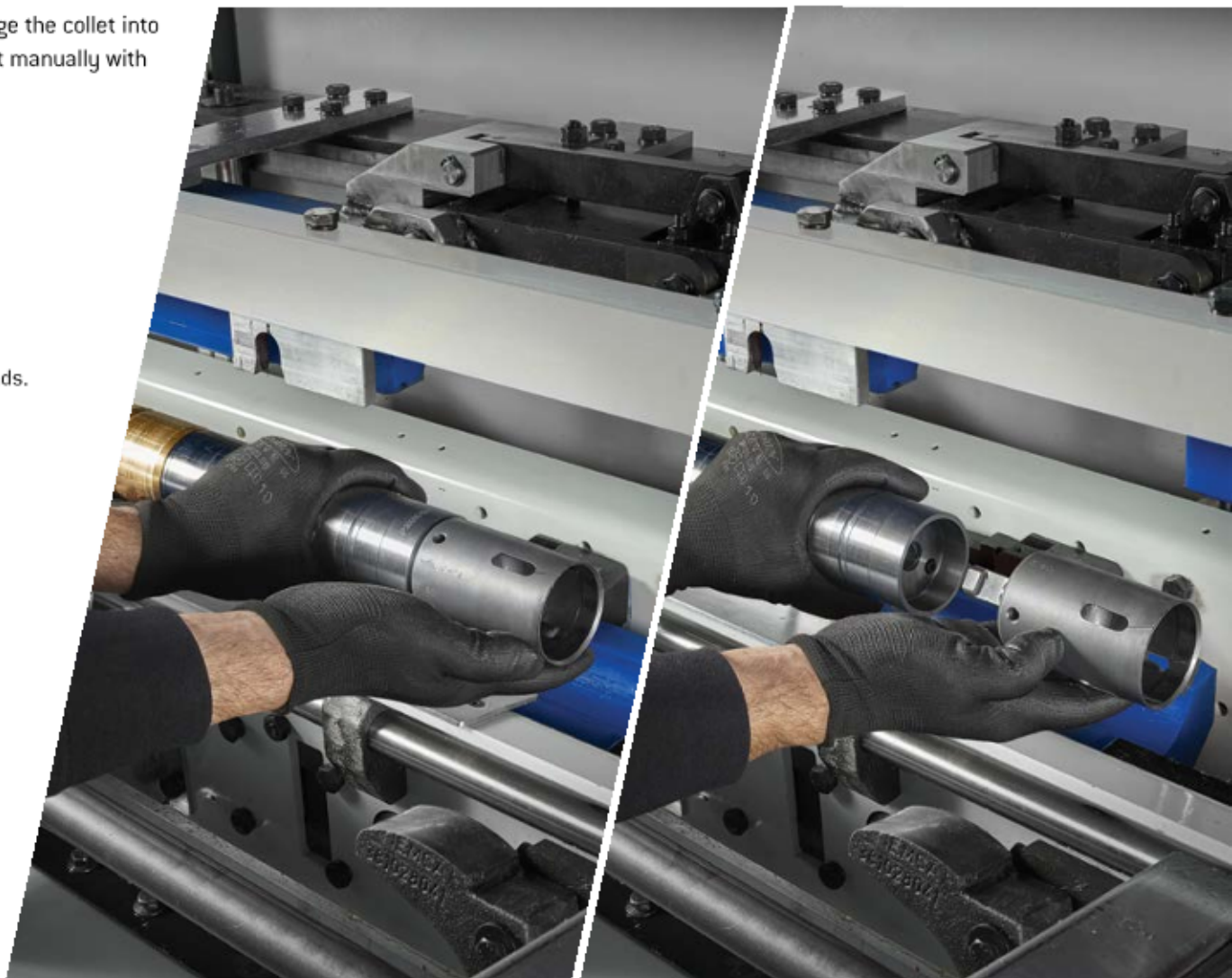


No tools are required



| 3" |

Collet change time: 3 seconds.



VDC® (VIBRA-DAMP COLLET)

A new concept of collet

VDC® (VIBRA-DAMP COLLET) is a IEMCA patented collet that dampens the bar vibrations by reducing its oscillation amplitude.

This new generation of VDC® collets (VIBRA-DAMP COLLET) reduces the bending and torsional stresses on the bar, separating the rotation of the bar from the motion of the rotary unit-collet system.

The VDC® (VIBRA-DAMP COLLET) collet offers total flexibility to the customer, who will be able to adjust the diameter of the collet to the bar to work.





CLOSER THAN EVER BEFORE!

Minimum installation distance

MAESTRO® 80 NO LIMITS is the bar feeder with the shortest installation distance.

Thanks to the ABACOS® system, it is possible to use short bar pushers thus reducing the installation distance between bar feeder and lathe.



PRODUCTIVITY MAXIMIZATION

Get the best from your lathe by choosing IEMCA

MAESTRO® 80 NO LIMITS sets no limits to your desire for efficiency.

It allows to:

1. Reduce **retooling times** almost to zero
2. Cut **bar change time** down to 30 seconds*
3. Reach the **maximum speed** allowed by your lathe with every configuration

To change the diameter of the bar to work, it is sufficient to:

1. Set the new diameter on the operator panel: the magazine will adjust automatically
2. Manually replace the collet using the HANDYLOQ® quick coupling system, in masked time with phase 1 above



Reduce **retooling time** almost to zero



Set **bar change time** to 30 seconds



Reach the **maximum speed** allowed by your lathe with every configuration

Changing bar diameter:

1. Set the desired diameter on the 7" touch

2. Replace the collet manually



ERGONOMIC BAR FEEDER

User friendly

MAESTRO® 80 NO LIMITS has been conceived and designed to be at the service of the operator, in compliance with international physical and cognitive ergonomics rules.

Ergonomics is now combined with a new modern **design**.



7" OPERATOR INTERFACE

One touch function

The 7" operator interface has special functions that make the machine extremely easy to use and intuitive. The operator can view in real time the operation of the ABACOS® bushings throughout the work cycle.

The "one touch" feature facilitates the operator: it is in fact possible to carry out multiple operations with just one touch. Work programs can be stored and easily recalled if needed.

The bar feeder keypad can be re-installed on the lathe control panel.



AXIAL SHIFTING

Fast, ergonomic and compact

The axial shifting of MAESTRO® 80 NO LIMITS is the optimal response to the operator needs.



FAST.

The operator just needs to operate a **lever** to control the shifting with no need for any tools.



ERGONOMIC.

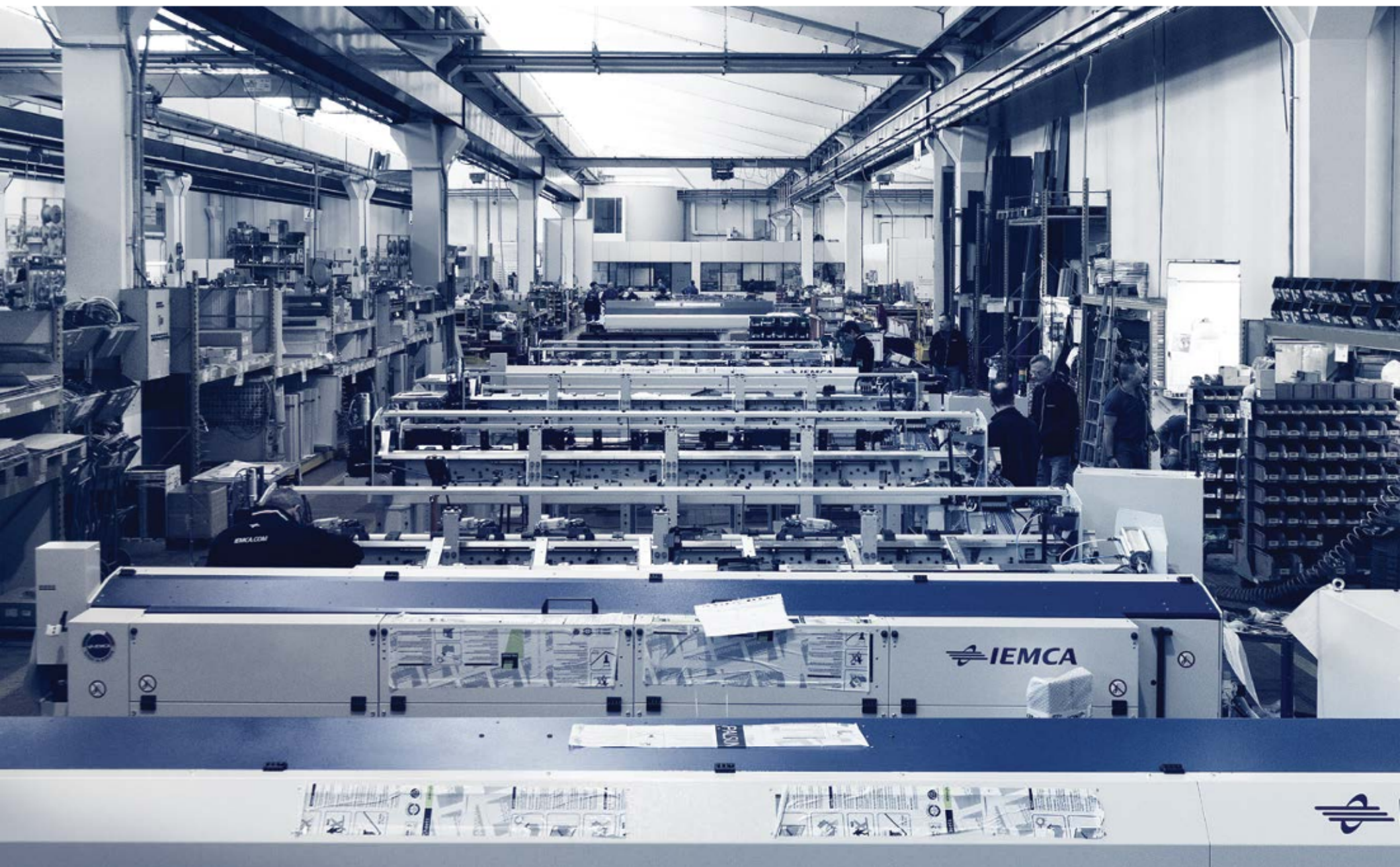
The operator starts the shifting while **standing** near the machine with no need to carry out other operations at floor height.



COMPACT

No obstacles on the floor.





IEMCA production line for large diameters.

REMNANT UNLOADING AND TOOL BOX

The operator has never been so comfortable while working!

IEMCA has developed an innovative system for unloading remnants:

- no protrusion from the machine
- an attractive design
- completely closed, oil splashes are avoided
- fitted with a special sliding system to facilitate unloading



The new tool box is located under the remnant unloading system, and the operator can use this space to store IEMCA accessories.



The innovative sliding system for remnant unloading

CLEANLINESS AND SILENT OPERATION

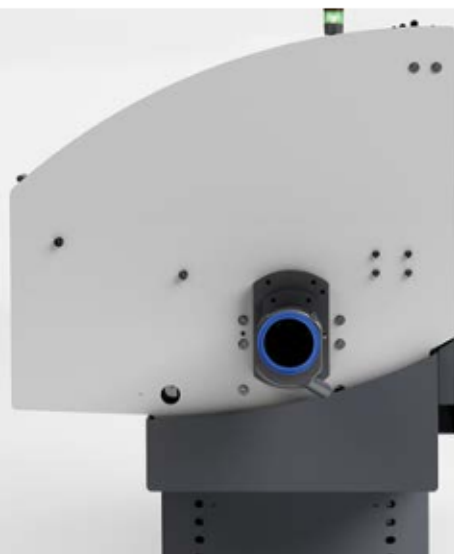
That's what we want for your production areas!

MAESTRO® 80 NO LIMITS has been designed to maximize the comfort of work in your production areas, creating the optimal environment for productivity.

- in 1983 IEMCA was the first to introduce lubrication in the guide channel. We have put our 35 years of experience in lubricant management into this project, with the aim of eliminating leaks thanks to a new enlarged tank, a completely closed beam and a splash guard.

- The design of the machine is modern and attractive and was especially conceived by IEMCA to hide the cables inside avoiding to leave them visible on the ground.

- IEMCA has optimized acoustic comfort by reducing the machine noise throughout the work cycle: this has been achieved with careful design of the guards and studies on the guides material.



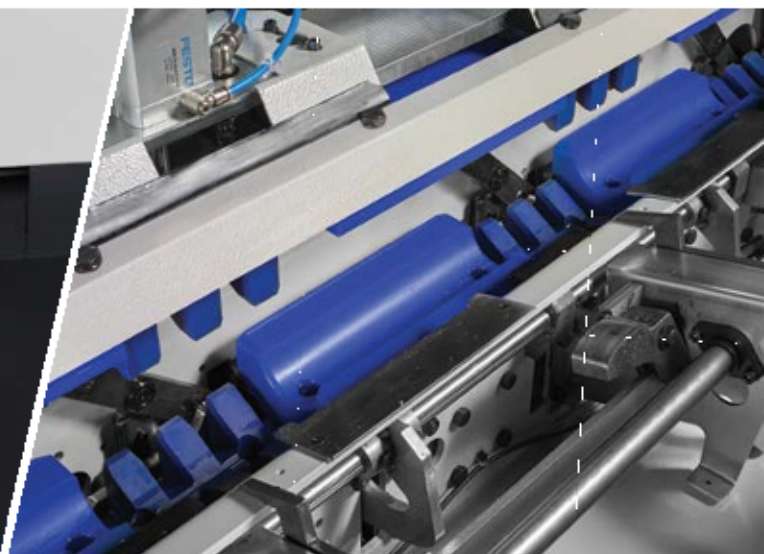
ELIMINATE OIL LEAKS

A new larger tank, a completely closed beam and a splash guard.



HIDE THE CABLES INSIDE

And avoid leaving them on the ground.



ACOUSTIC COMFORT WITH REDUCED NOISE

Thanks to the special attention put in the design of the guards and in-depth studies on the guides material

SINGLE RACK MAGAZINE

Practical and safe while feeding



MAESTRO® 80 NO LIMITS is fitted with a single rack (MP) magazine with a useful length of 330mm.

An ergonomic opening allows to:

- feed the bars in the magazine while the lathe is working
- Reduce lifting efforts for the operator
- Reduce the noise inside the workshop

It is also fitted with a bar loading aid system.

A MAGAZINE FOR EVERY NEED

UP, Bundle and Open Access Bundle

Magazines and carriages for every bar feeding needs and requirements will be available.

Magazine "UP"

- It can be loaded manually, using a IEMCA carriage, an operator trolley, a transpallet or a bridge crane
- Autonomy: 600 mm that can be extended up to 1,200 mm

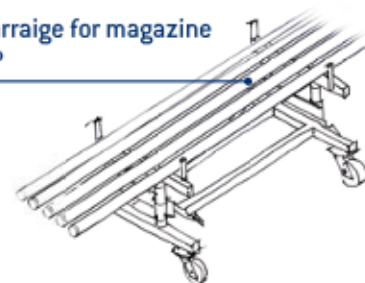
Magazine "BUNDLE" (F)

- It can be loaded with an operator trolley, a transpallet or a bridge crane
- Autonomy: 2,500 kg

Magazine "OPEN ACCESS BUNDLE" (FS)

- Can be loaded with a IEMCA carriage, an operator trolley, a transpallet or a bridge crane
- Autonomy: 2,500 kg

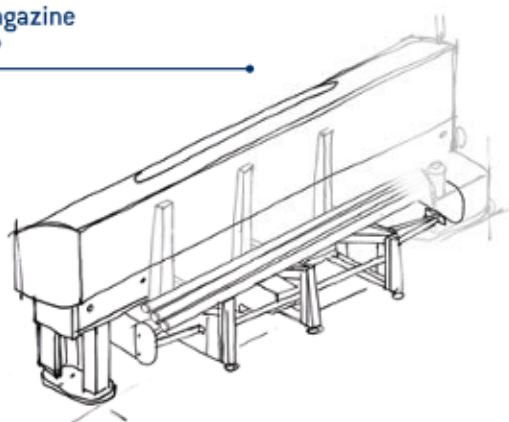
Carriage for magazine
UP



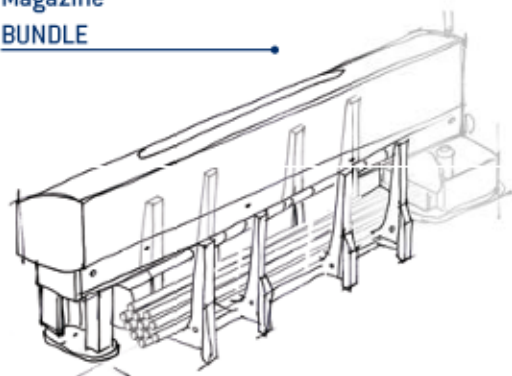
Carriage for magazine
OPEN ACCESS BUNDLE



Magazine
UP



Magazine
BUNDLE



Magazine
OPEN ACCESS BUNDLE



IEMCA INDUSTRY 4.0

The future is now

In January 2017 IEMCA is the first company in the world producing bar feeders to deliver Industry 4.0 machines.

IEMCA devices are able to acquire and share data with other machines and production systems of the customer user, contributing to the constant improvement of production processes.



THE FUTURE OF INTERACTION BETWEEN MAN AND MACHINE

INDUSTRY
4.0

The IEMCA Industry 4.0 solution provides:



Sending e-mail and SMS in the event of an alarm on the machine



Telecontrol and remote control



Global assistance on all equipped machines



Backup and restoration of the Machine Parameters



Telecontrol via OPC UA Clients



Telecontrol with camera



Remote control and local remote control





CUSTOMER COMES FIRST

A worldwide network at your service



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IEMCA SUPPORTS YOU KEEPING YOUR MACHINE AT 100%

WORLDWIDE SUPPORT LEVEL

IEMCA customers can count on the support of more than 150 technicians for prompt intervention on site, phone support and spare parts.

Preventive maintenance: IEMCA technical experts support the end user keeping the bar feeder healthy for years

Recommended spare parts: the end user can contact the IEMCA network and get convenient and original spare parts packages.



TECHINICAL SPECIFICATIONS



ROUND BARS
10 - 80 mm



MAGAZINE FS
COMING SOON



BAR CHANGE TIME*
30 sec.



HEXAGONAL BARS
10 - 65 mm



NUMBER OF SPINDLES:
1



COMPRESSED AIR:
6 bar



MAGAZINE MP
330 mm



BAR LENGTH
1.000 - 6.200 mm



INSTALLED POWER*
2,3 kW



MAGAZINE UP
Coming soon



REMNAINT LENGTH
110 - 400 mm



OPERATING VOLTAGE
230/400 Volt



MAGAZINE F
Coming soon



MAX BAR WEIGHT:
180 kg



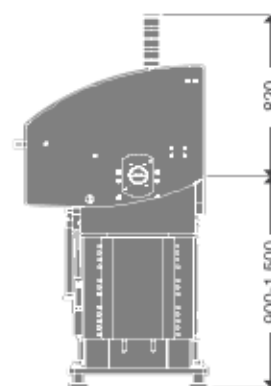
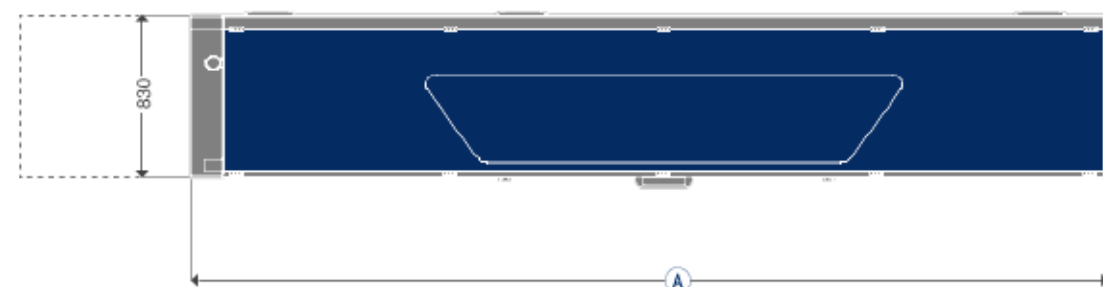
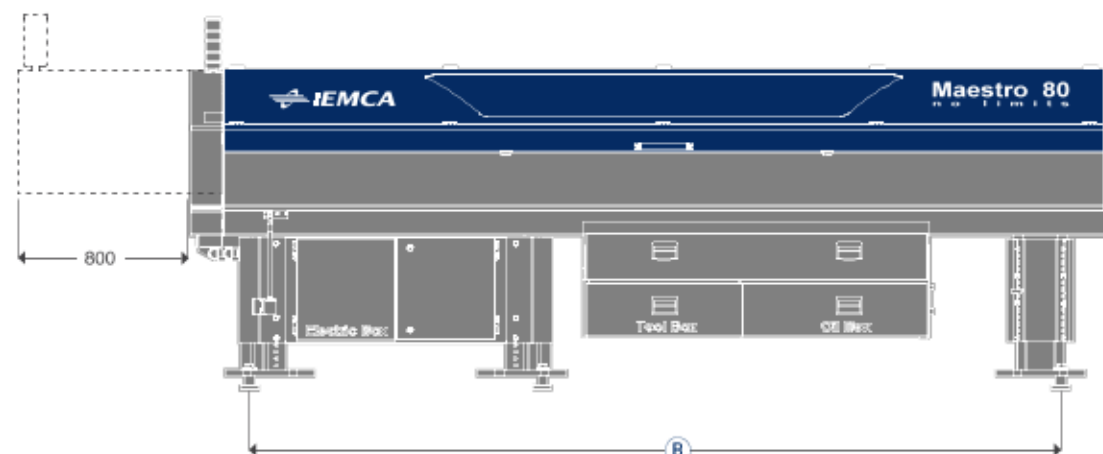
MAESTRO® 80 NO LIMITS



Technical data

Single-rack magazine (MP)

Round bar dimensions	10 - 80 mm
Hexagonal bars dimensions ([key socket])	10 - 65 mm
Square bars side	10 - 50 mm
Minimum bar length	1000 mm
Maximum bar length	3200 mm - 3700 mm - 4200 mm
MP magazine capacity	285 - 330 mm (es. n° 29 barre Ø10, n° 4 barre Ø80)
Axial shifting	800 mm
Max bar weight	180 kgv
Max remnant length	Ø 8 ÷ 65 mm = 400 mm · Ø 66 ÷ 80 mm = 250 mm
Min remnant length	110 mm
Bar change time*	30 sec.
Operating voltage	230 / 400 Volt
Network frequency	50 / 60 Hz
Control voltage	24 Volt A.C. - 24 Volt D.C.
Installed power	2,3 kW
Oil quantity	65 L
Air pressure	6 bar
Air consumption	42 NI/cambio barra (330 l/min max consumo instantaneo)
Bar feeder weight	Ver. 32 - 1800 kg



MAESTRO® 80 No Limits - Single-rack magazine

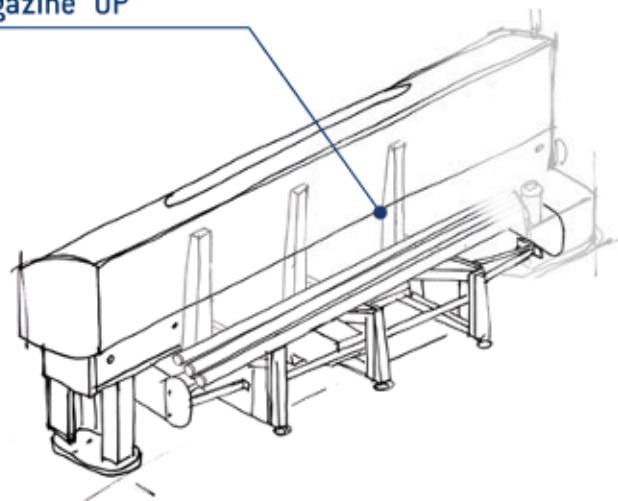
	32	37	42
A	4266	4766	5266
B	3783,5	4283,5	4783,5

*The table contains purely indicative data.

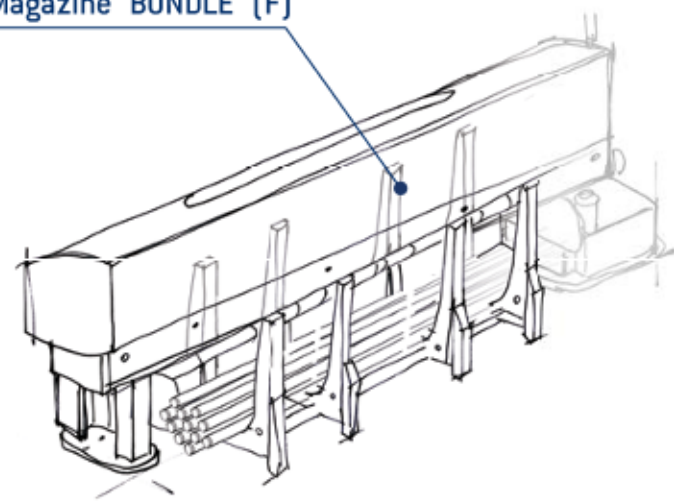
Different factors such as length and material of the barstock, and some of the parameter settings by the operator, can affect the time significantly."

COMING SOON

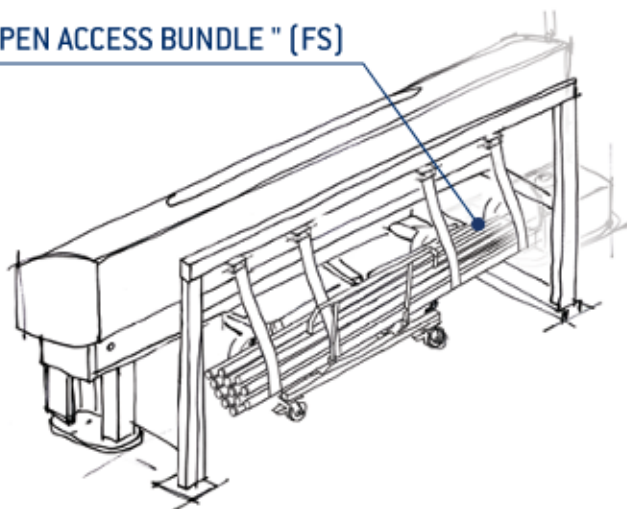
Magazine "UP"



Magazine "BUNDLE" (F)



Magazine "OPEN ACCESS BUNDLE" (FS)



MAESTRO® 80 NO LIMITS

Productivity

Flexibility

Ergonomics

User friendly

BUCCI INDUSTRIES

People, Passion, Technology!

The **BUCCI INDUSTRIES GROUP** is worldwide leader in two sectors: in the industrial **AUTOMATION & ROBOTICS** and in the advanced **COMPOSITE MATERIALS**.

In the automation industry, Bucci Industries operates with the following brands:

IEMCA: leader in the design and production of bar feeders (www.iemca.com)

GIULIANI: leader in the industry of high productivity and flexibility machine tools and transfer machines (www.giulianico.com)

SINTECO: leader in the automation and robotics for assembly applications and in the management of medical unit doses in the hospitals (www.sintecorobotics.com)

VIRE: point of reference for the packaging of hygiene products (www.vire.it)

Bucci Industries operates with the brand **RIBA COMPOSITES** in the design and production of advanced composite materials, primarily carbon fiber (www.ribacomposites.it)

www.bucci-industries.com



WORLDWIDE
LEADER



950
PEOPLE



150
R&D ENGINEERS



PARTNERSHIPS WITH
UNIVERSITIES AND
RESEARCH CENTERS

+70

YEARS OF
HISTORY



INVESTMENTS TO
CREATE NEW SKILLS



1945

Founding of
CISA



1961

Founding of
IEMCA



1984

Acquisition of
GIULIANI



1985

Inauguration of
Bucci Industries
USA branch



1987

Inauguration of
Bucci Industries
Deutschland branch



1996

Opening of
IEMCA Gimco plant in
Taiwan



1996

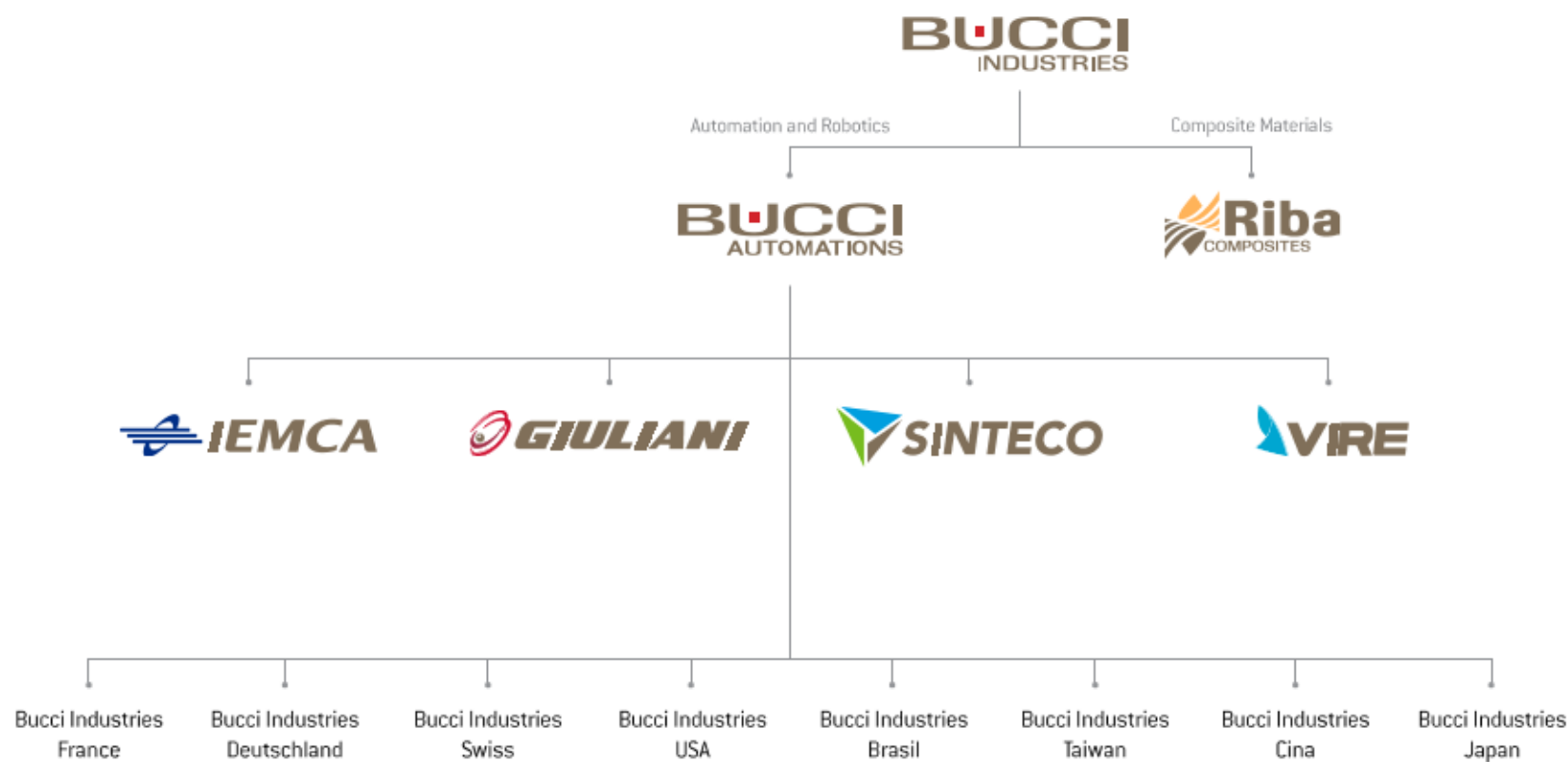
Inauguration of
Bucci Industries
France branch



1999

Opening of
IEMCA branch
Giappone





Italian
holding

Italian
companies

Italian
companies'
divisions

Worldwide
subsidiary
companies

1999
Selling of CISA
Founding of
BUCCI INDUSTRIES



2000
Acquisition of
RIBA Composites



2002
Inauguration of the branch
Bucci Industries
Brasil



2003
Acquisition of
SINTECO



2005
Opening of IEMCA
Bi-Tech plant in
Cina



2007
Acquisition of
VIRE



2015
Creazione
BUCCI AUTOMATIONS



2017
Fondazione
Bucci Industries
Swiss



IEMCA WORLDWIDE



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«ISO 9001»



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