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.275
.250
TYP.
Slot Depth

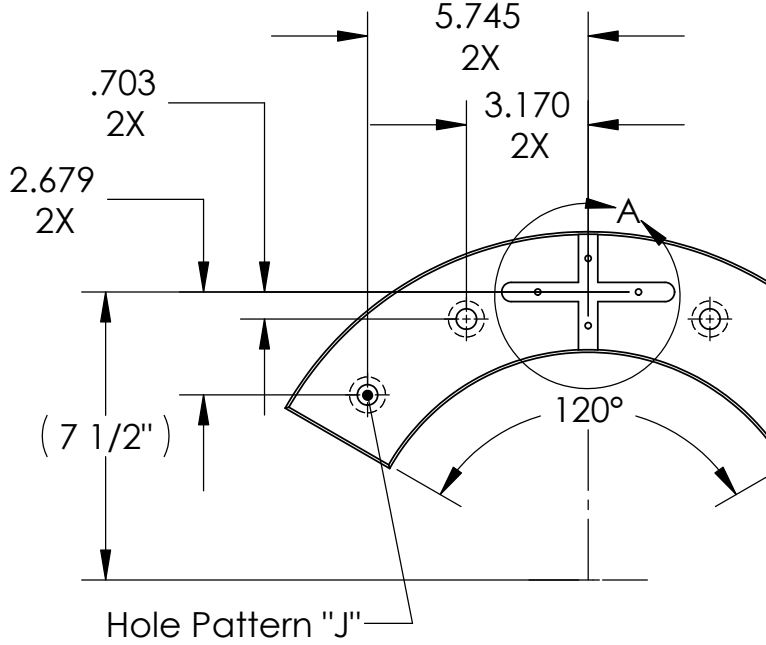
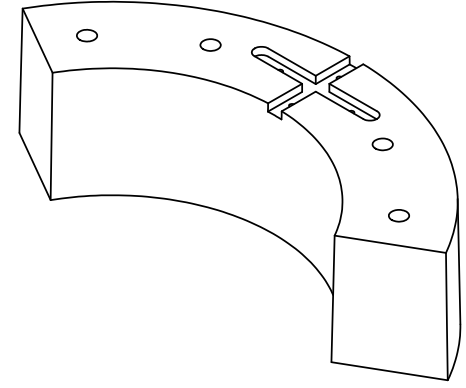
4"
MIN

1°
TYP.

Machined On Narrow
Side of Draft

1"
C'Bore Wall

(15 19/32")



Ø 17/32" Thru Holes
Ø 15/16" C'Bore Holes
4X

(1 1/2")

.503
.501

.503
.501

1.312
TYP.

R1/4"
TYP.

.875
TYP.

DETAIL A

4"

10-32 x 1/2" ∇
4X

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/32 .XX±.015 ±5°
.XXX±.005
.XXXX±.0005

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DRAWN TBJ	DATE 02/12/04
MATERIAL A319	WEIGHT (POUNDS) 18.6
STYLE O	DISPOSITION Released

CUSTOMER: Stock	SIZE A	Part Name 1812SP4	REV. --
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