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.275  
.250  
TYP.  
Slot Depth

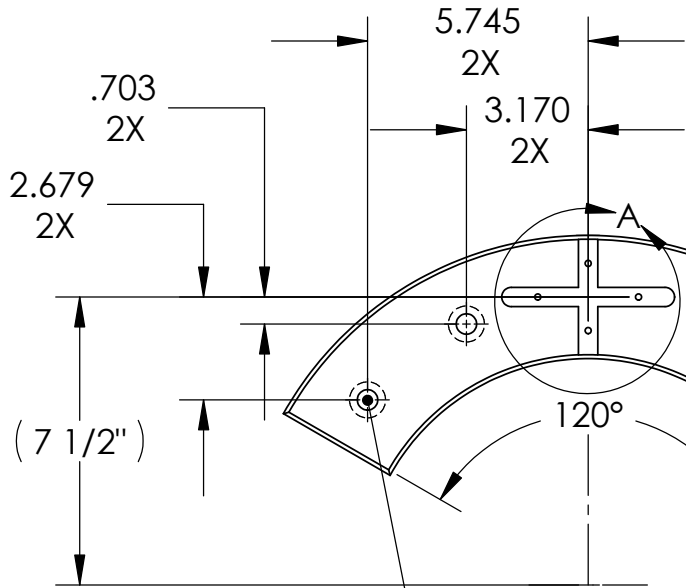
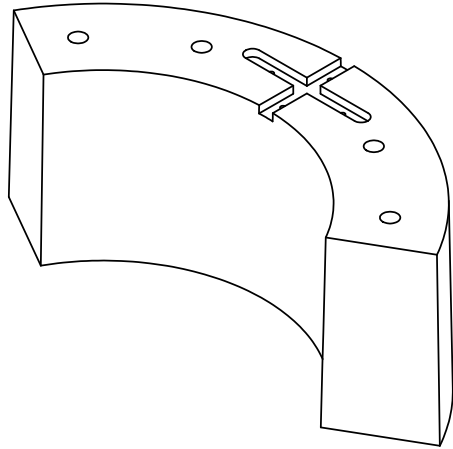
1°  
TYP.

Machined On Narrow  
Side of Draft

1"  
C'Bore Wall

(15 19/32")

6"  
MIN



Hole Pattern "J"

Ø 17/32" Thru Holes  
Ø 15/16" C'Bore Holes  
4X

(1 1/2")

.503  
.501

.503  
.501

1.312  
TYP.

R1/4"  
TYP.

.875  
TYP.

DETAIL A

10-32 x 1/2" ∇  
4X

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
±1/32 .XX±.015 ±5°  
.XXX±.005  
.XXXX±.0005

DRAWN TM	DATE 03/06/01
MATERIAL A319	WEIGHT(POUNDS) 28.2
STYLE O	DISPOSITION Released

**Abbott Workholding Products**

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CUSTOMER: Stock	SIZE A	Part Name 1812SP6	REV. --
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