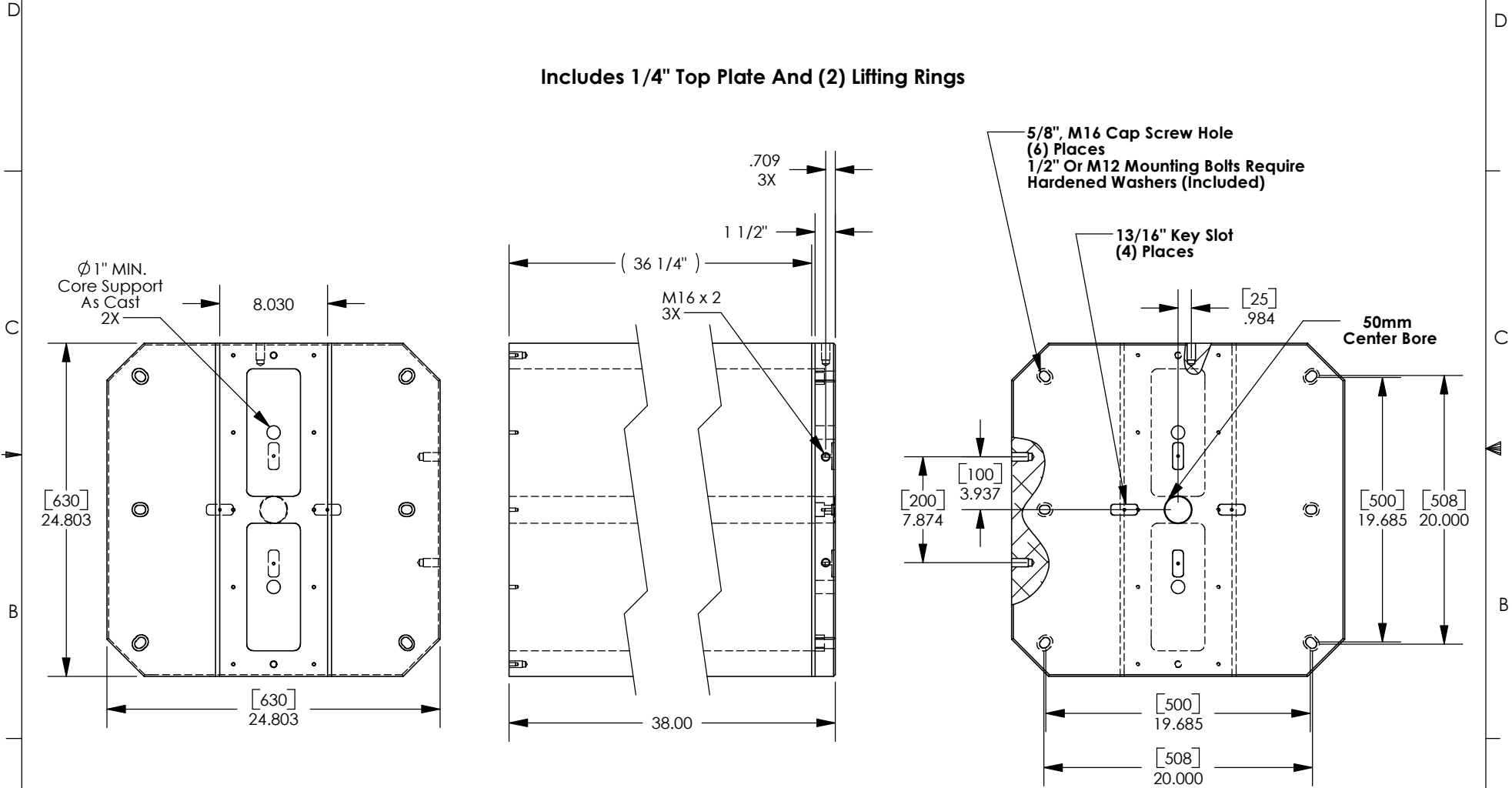


NOTES: Unless otherwise specified.

1. Machined surfaces  $\perp$  .001 in 12" // .002 in 12"  $\square$  .001 in 12"
2. Deburr and break all sharp edges.

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**Includes 1/4" Top Plate And (2) Lifting Rings**



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES $\pm 1/32$ .XX $\pm$ .015 $\pm 5^\circ$ .XXX $\pm$ .005 .XXXX $\pm$ .0005		<b>Abbott Workholding Products</b> 430 McCall Road Manhattan, KS 66502 785-776-8555 785-587-0004 Fax 800-528-6459 www.abbottworkholding.com engineering@abbottworkholding.com	
DRAWN TBJ	DATE 09/21/15	SIZE A	Part Name D82538-630UM
MATERIAL 713	WEIGHT (POUNDS) 550.7	CUSTOMER: Stock	REV. C
STYLE TC	DISPOSITION Released		