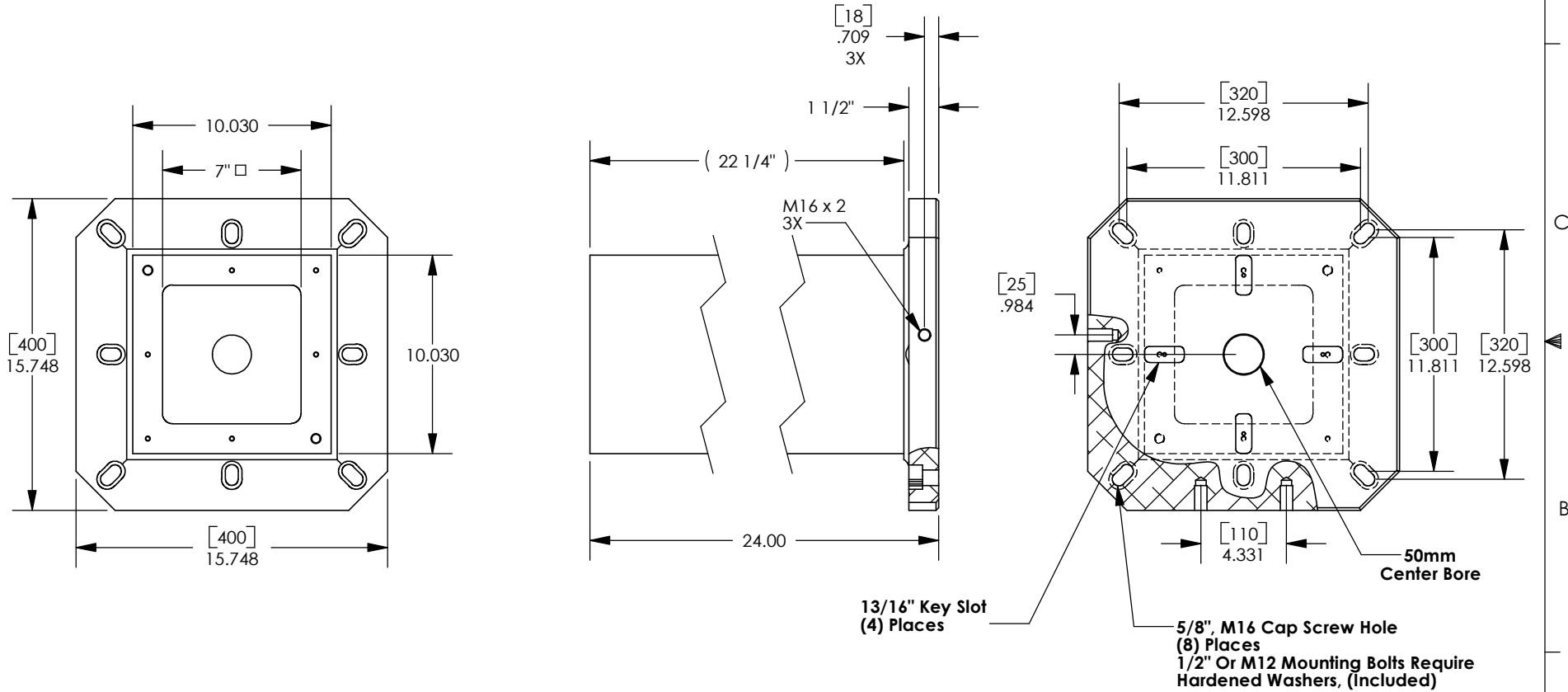


NOTES: Unless otherwise specified.

1. Machined surfaces  $\perp$  .001 in 12" // .002 in 12"  $\square$  .001 in 12"
2. Deburr and break all sharp edges.

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**Includes 1/4" Top Plate And (2) Lifting Rings**



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/32 .XX ± .015 ± 5° .XXX ± .005 .XXXX ± .0005	
DRAWN TBJ	DATE 03/14/16
MATERIAL 713	WEIGHT(POUNDS) 154.1
STYLE TC	DISPOSITION Released

## Abbott Workholding Products

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 engineering@abbottworkholding.com

CUSTOMER: Stock	SIZE A	Part Name N1024-400UM	REV. --
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