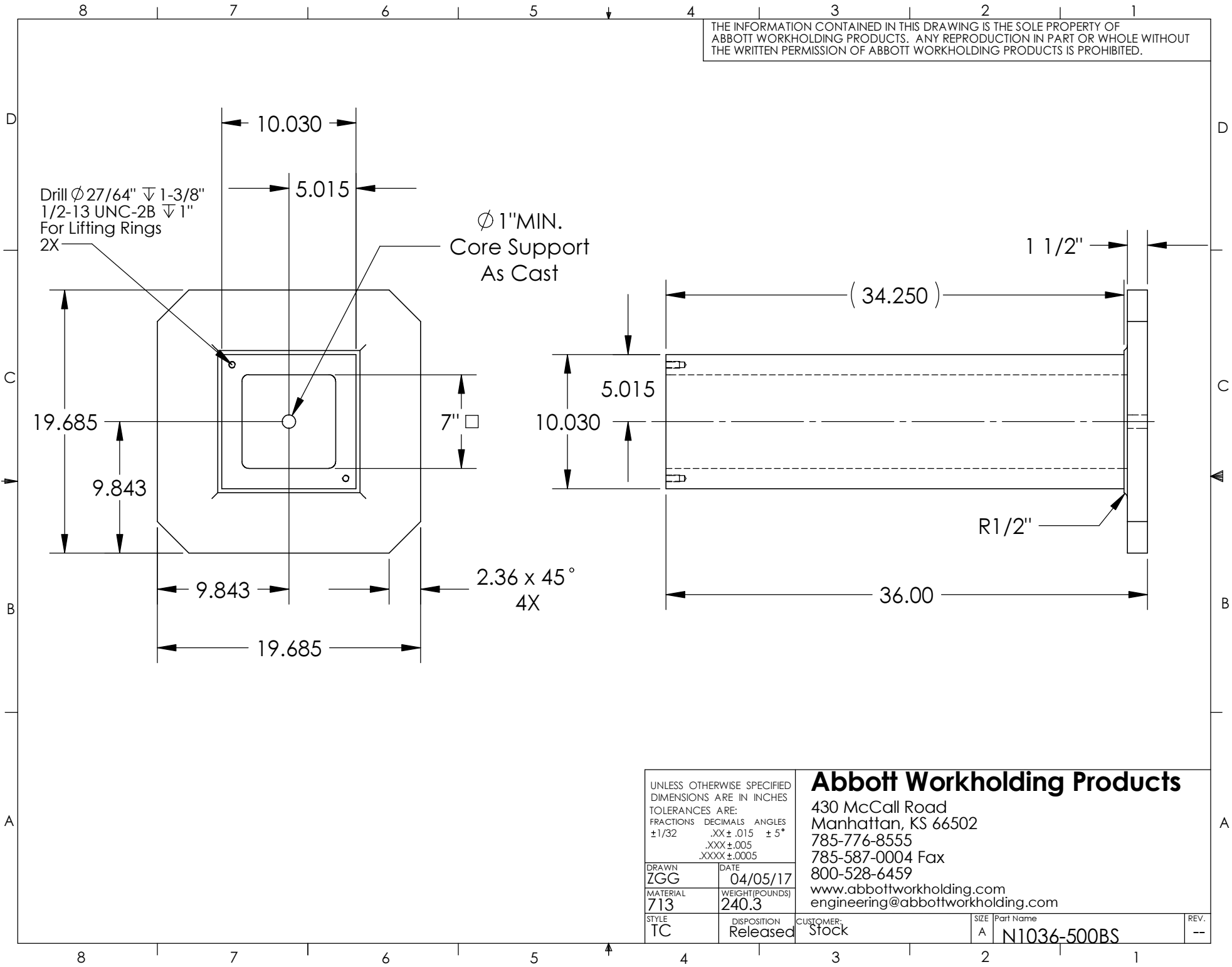


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Drill  $\phi 27/64$ "  $\nabla 1-3/8$ "  
1/2-13 UNC-2B  $\nabla 1$ "  
For Lifting Rings  
2X

$\phi 1$ " MIN.  
Core Support  
As Cast

R1/2"

2.36 x 45°  
4X

D  
C  
B  
A

D  
C  
B  
A

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1