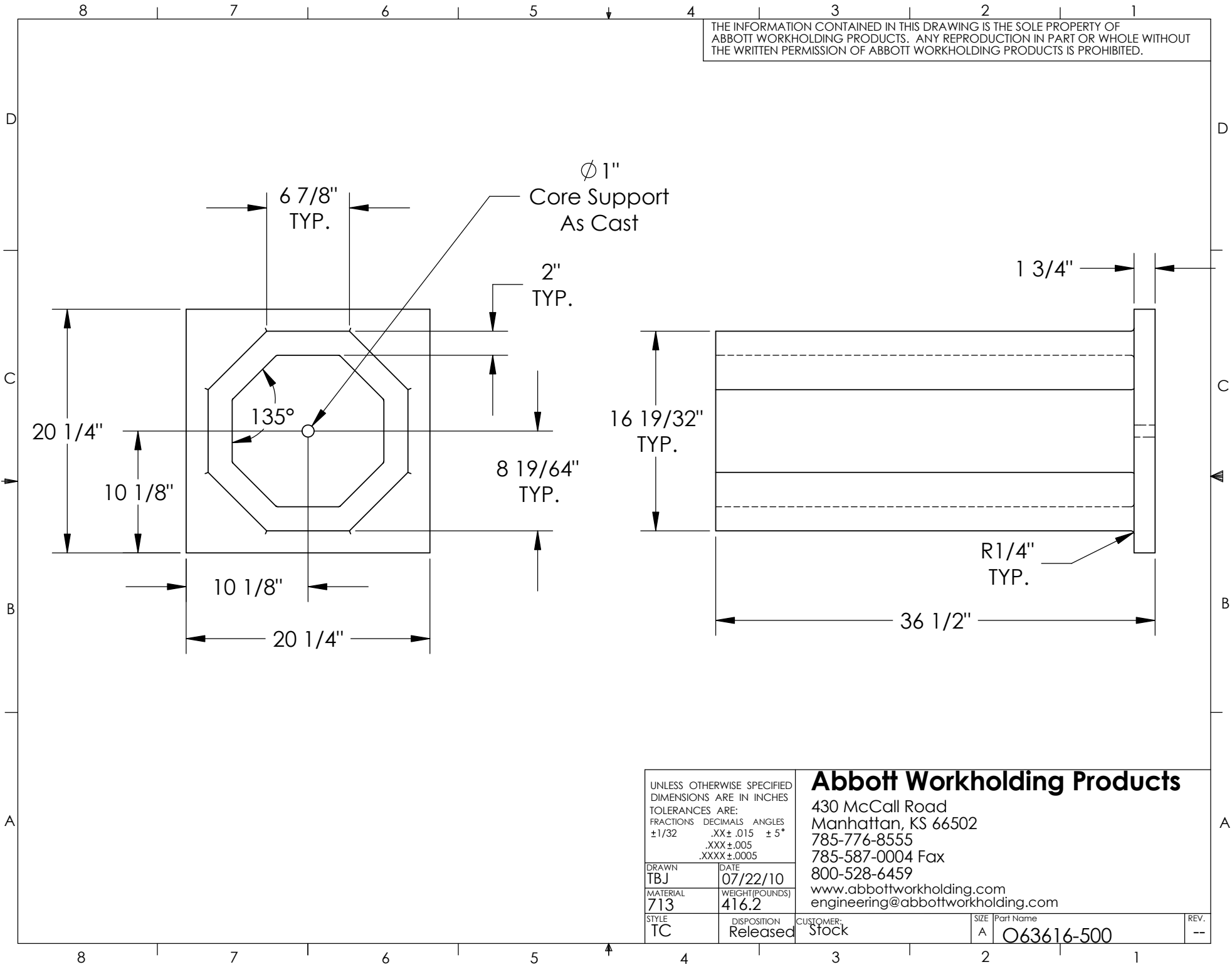


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UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 $\pm 1/32$.XX $\pm .015$ $\pm 5^\circ$
 .XXX $\pm .005$
 .XXXX $\pm .0005$

DRAWN TBJ	DATE 07/22/10
MATERIAL 713	WEIGHT(POUNDS) 416.2
STYLE TC	DISPOSITION Released

Abbott Workholding Products

430 McCall Road
 Manhattan, KS 66502
 785-776-8555
 785-587-0004 Fax
 800-528-6459
 www.abbottworkholding.com
 engineering@abbottworkholding.com

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