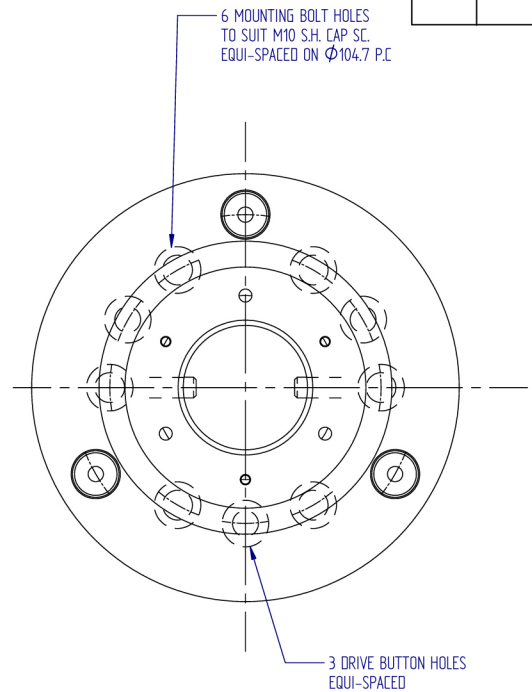
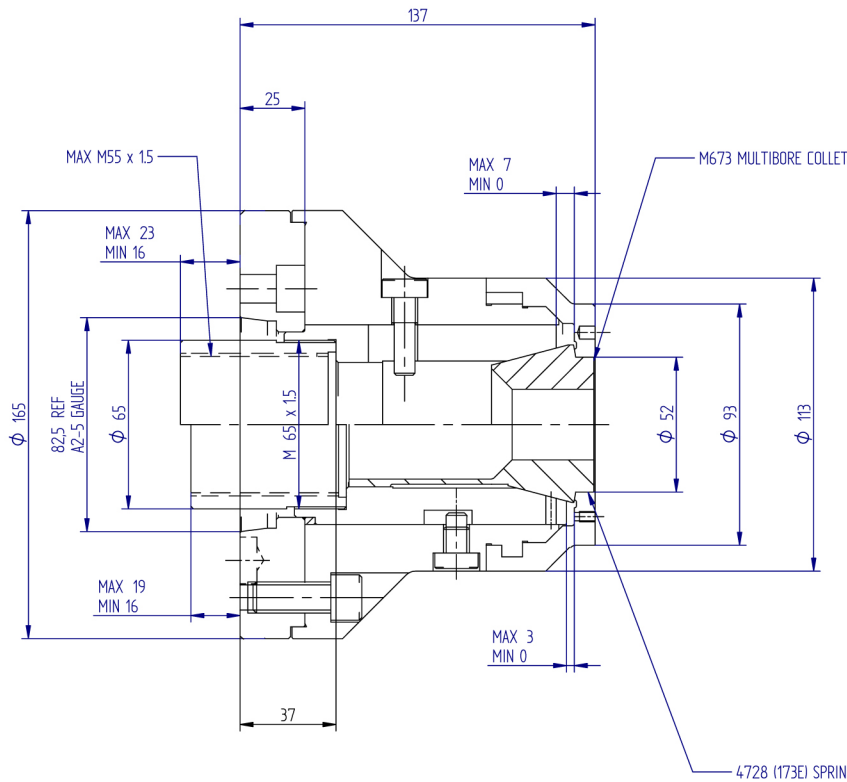


ISSUE	DATE



KITAGAWA EUROPE LTD.

RANGE AS SPECIFIED	MACHINING TOLERANCES						
	NOMINAL DIMENSION						
	≤ 0.5 ... 3	> 3 ... 6	> 6 ... 30	> 30 ... 120	> 120 ... 400	> 400 ... 1000	> 1000 ... 2000
	ALL DIMENSION IN mm						
FINE	0.05	0.05	0.1	0.15	0.2	0.3	0.5
MEDIUM	0.1	0.1	0.2	0.3	0.5	0.8	1.2
COARSE	0.2	0.3	0.5	0.8	1.2	2	3
VERY COARSE		0.5	1	1.5	2	3	4

DRAWN	DPB
DATE	07/06/04
SCALE	
CHECK	

TITLE
KITAGAWA QRCL42-A5 DIA
QUICK CHANGE COLLET CHUCK
TO SUIT M673 & 4728 DIN
COLLETS
DRAWING NO.
QRCL42-A5-DIN