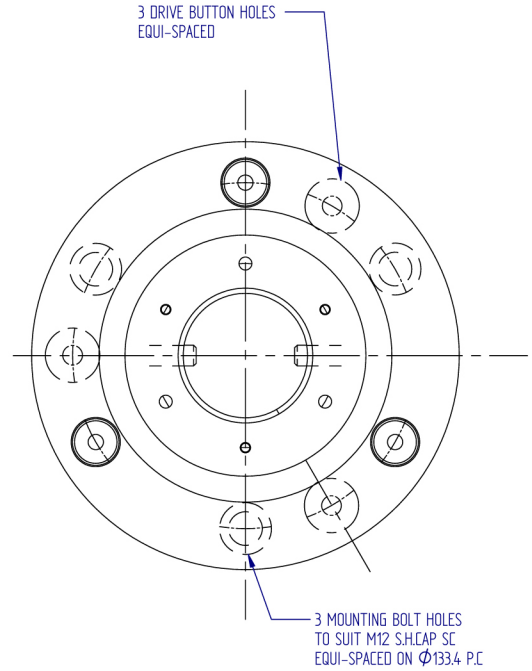
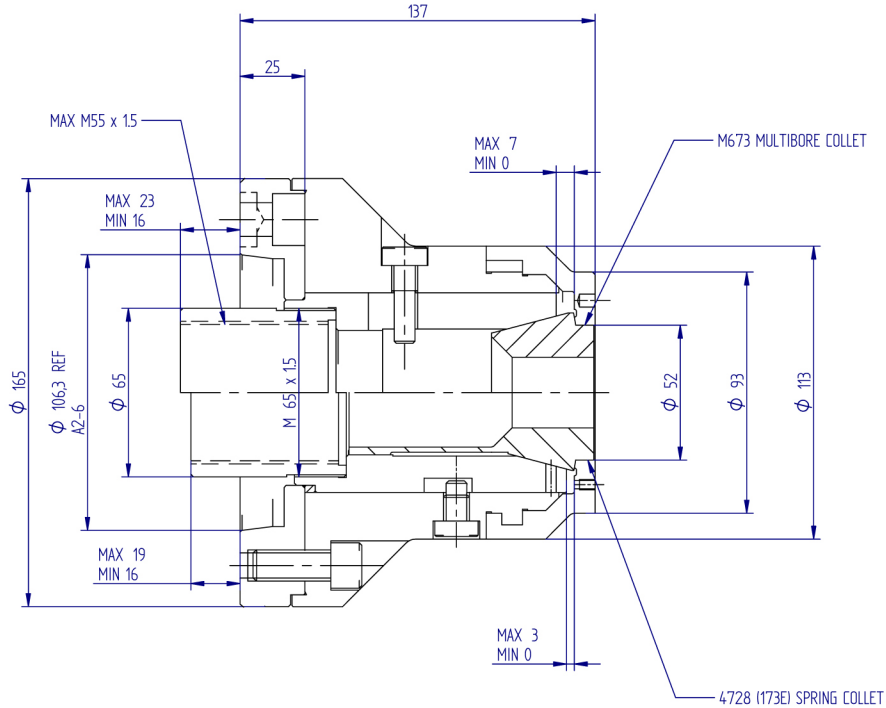


ISSUE	DATE



KITAGAWA EUROPE LTD.

RANGE AS SPECIFIED		MACHINING TOLERANCES							
		NOMINAL DIMENSION							
0.5	> 3	> 6	> 30	> 120	> 400	> 1000			
... 3	... 6	... 30	... 120	... 400	... 1000	... 2000			
ALL DIMENSION IN mm									
FINE	0.05	0.05	0.1	0.15	0.2	0.3	0.5		
MEDIUM	0.1	0.1	0.2	0.3	0.5	0.8	1.2		
COARSE	0.2	0.3	0.5	0.8	1.2	2	3		
VERY COARSE		0.5	1	1.5	2	3	4		

DRAWN	DPB
DATE	07/06/04
SCALE	
CHECK	

TITLE
KITAGAWA QCRL42-A6 DIA.
QUICK CHANGE COLLET CHUCK
TO SUIT M673 & 4728 DIN
COLLETS

DRAWING NO.
QCRL42-A6-DIN