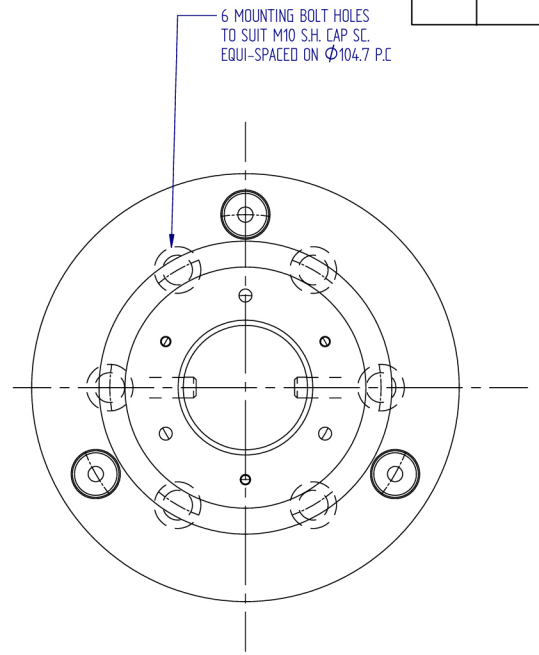
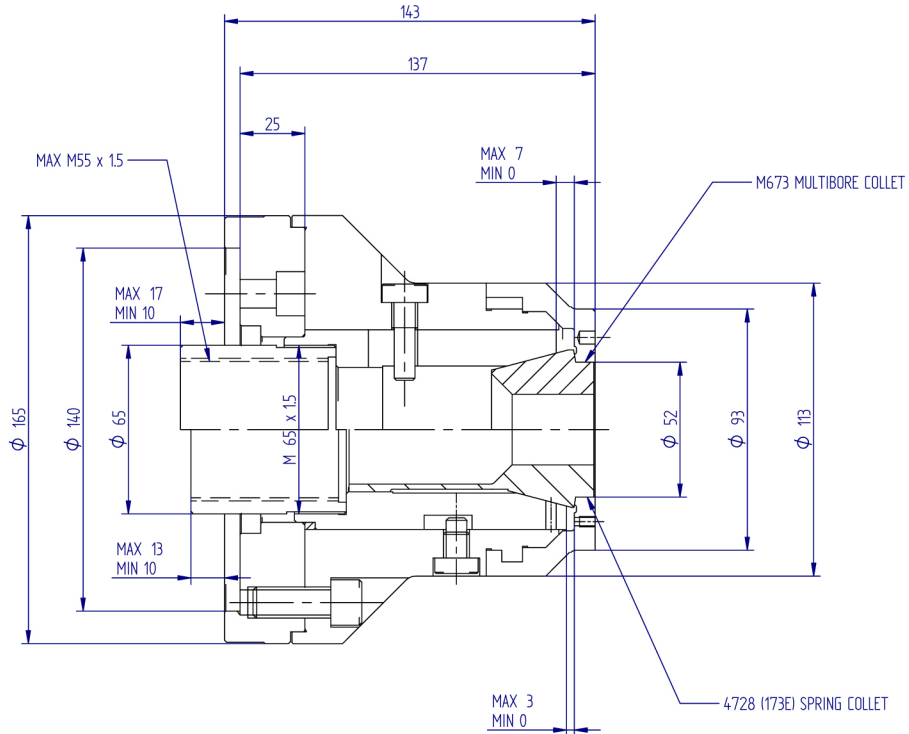


ISSUE	DATE



KITAGAWA EUROPE LTD.

RANGE AS SPECIFIED	MACHINING TOLERANCES							
	NOMINAL DIMENSION							
	≤ 0.5 ... 3	> 3 ... 6	> 6 ... 30	> 30 ... 120	> 120 ... 400	> 400 ... 1000	> 1000 ... 2000	
	ALL DIMENSION IN mm							
FINE	0.05	0.05	0.1	0.15	0.2	0.3	0.5	
MEDIUM	0.1	0.1	0.2	0.3	0.5	0.8	1.2	
COARSE	0.2	0.3	0.5	0.8	1.2	2	3	
VERY COARSE		0.5	1	1.5	2	3	4	

DRAWN	DPB
DATE	07/06/04
SCALE	
CHECK	

TITLE
KITAGAWA QCRL42-140 DIA. QUICK CHANGE COLLET CHUCK TO SUIT M673 & 4728 DIN COLLETS
DRAWING NO.
QCRL42-140-DIN