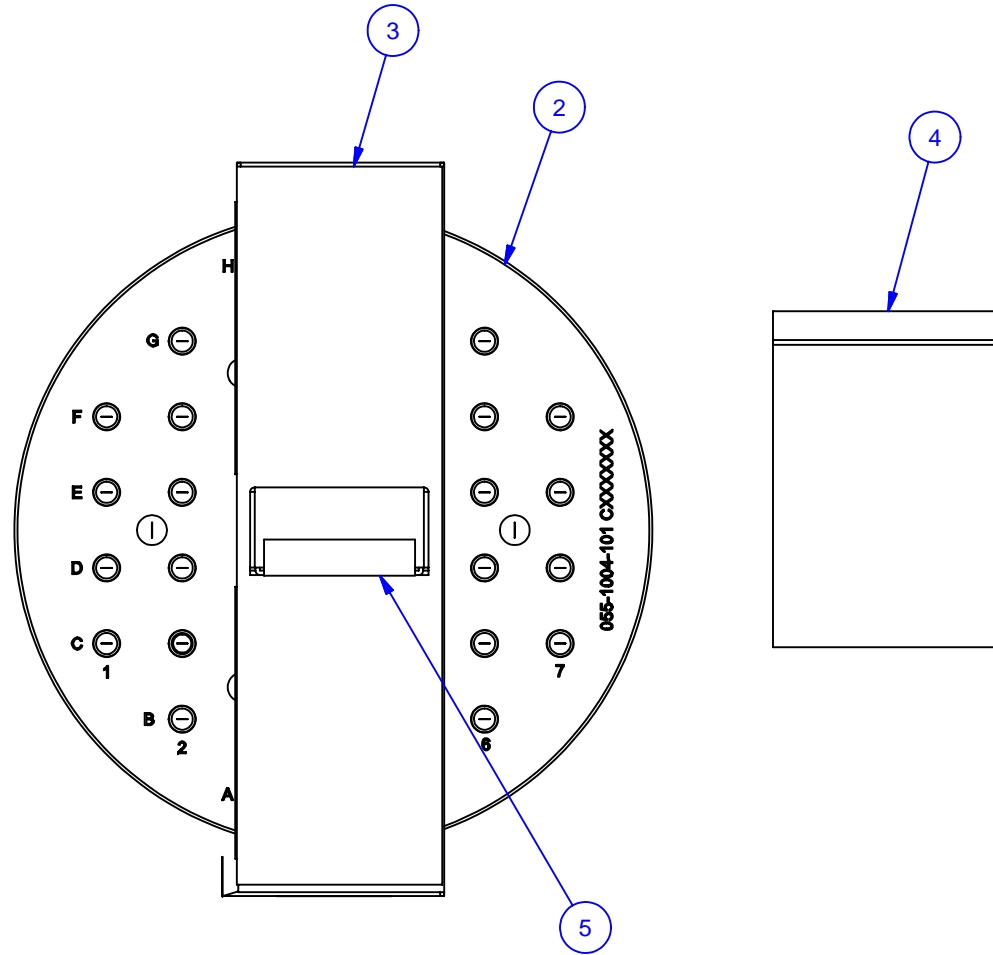


TABLE 1:

No	QTY	PN	ITEM	TYPE	FAM	STYLE	WEIGHT (g)
2	1	055-1054-01	FOUNDATION ASSY	WP STANDARD	HAAS TR310B	422 DIA X 35 THK	32840
3	1	106-9-10001	5QL1030-AL	ALUMINUM QWIK-LOK	5-1030	SHIPPING GROUP	10470
4	1	050-2-10064	KIT	FOUNDATION MOUNTING	9/16" T-SLOT	(6) 1/2-13 X 1.25" SHCS	674
5	1	058-9-10001	MPIN12S	ROUND & DIAMOND PIN SET	SYSTEM 5 & M SYSTEM	12mm DIA. x 19mm LONG	98
6	1	270-0943	PILOT PLUG	FOUNDATION LOCATING	HAAS TR310B	82.55mm DIA	950



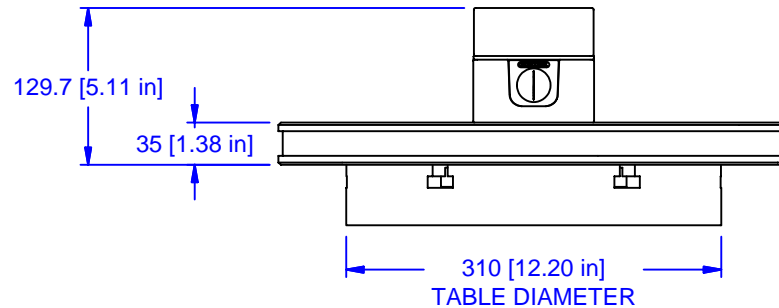
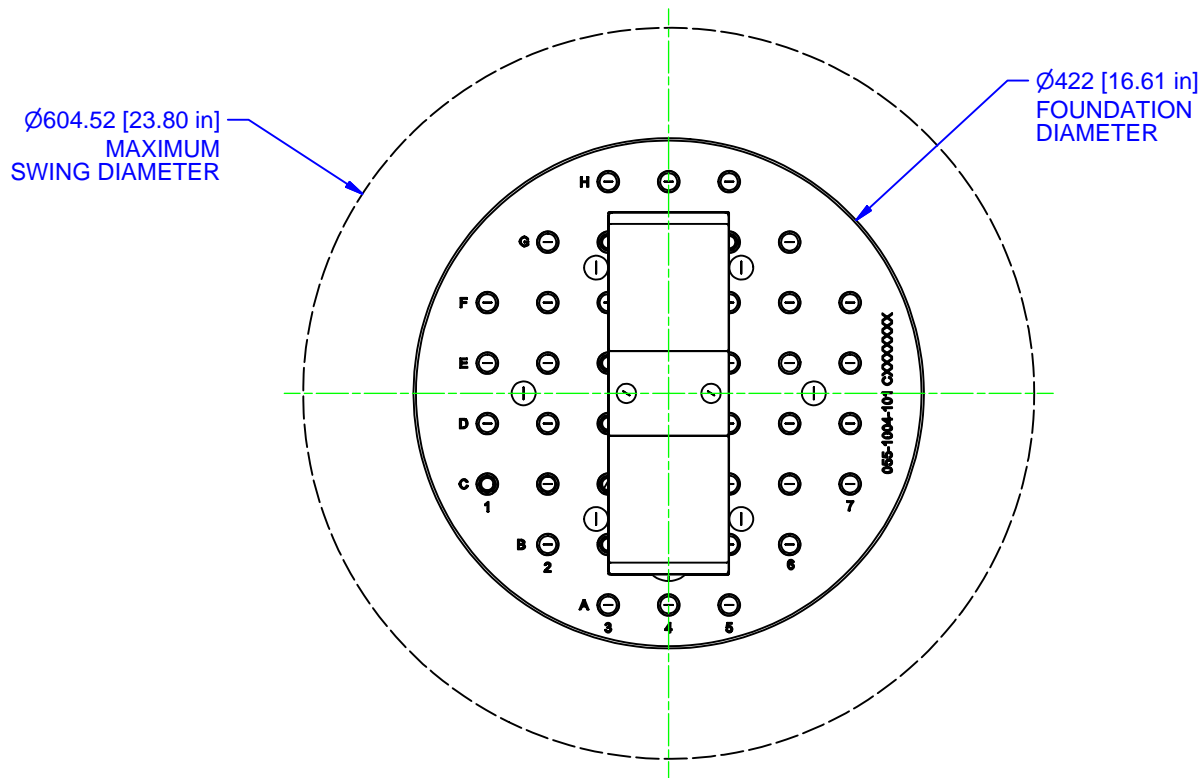
MATERIAL:	
HARDNESS:	NA
COATING:	NA
WEIGHT:	69820 g
COMMENTS:	

UNSPECIFIED TOLERANCES:
 X ±0.2
 X.X ±0.1
 X.XX ±0.05
 ANGLES ±0.5°
 ALL DIMENSIONS ARE MILLIMETERS.

CHICK 500 Keystone Drive
 Warrendale, PA USA
 (800) 33-CHICK • (724) 772-1644
www.chick-workholding.com

UNSPECIFIED EDGES: BREAK 0.3 TO 0.8
 UNSPECIFIED FILLETS: RADIUS 0.3 MAX

ITEM:	WORK PKG - 5-AXIS		
TYPE:	HAAS TR310B		
FAM:	(1) 5QL1030-AL		
STYLE:	422mm DIA FOUNDATION		
BCE	1 OF 3	5AP-HAAS-00139	REV A1
6/29/2006			



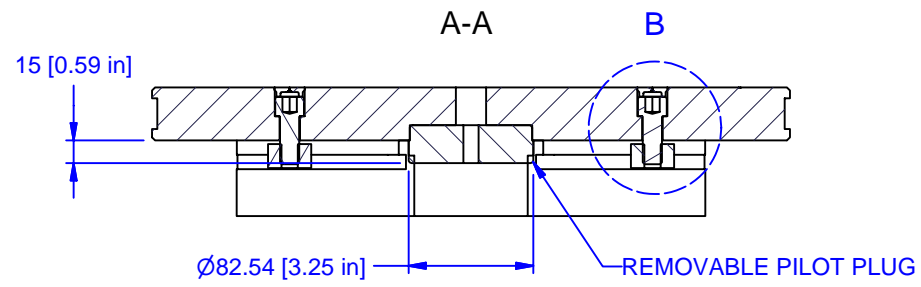
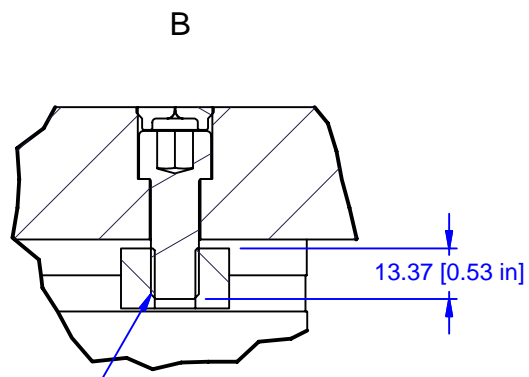
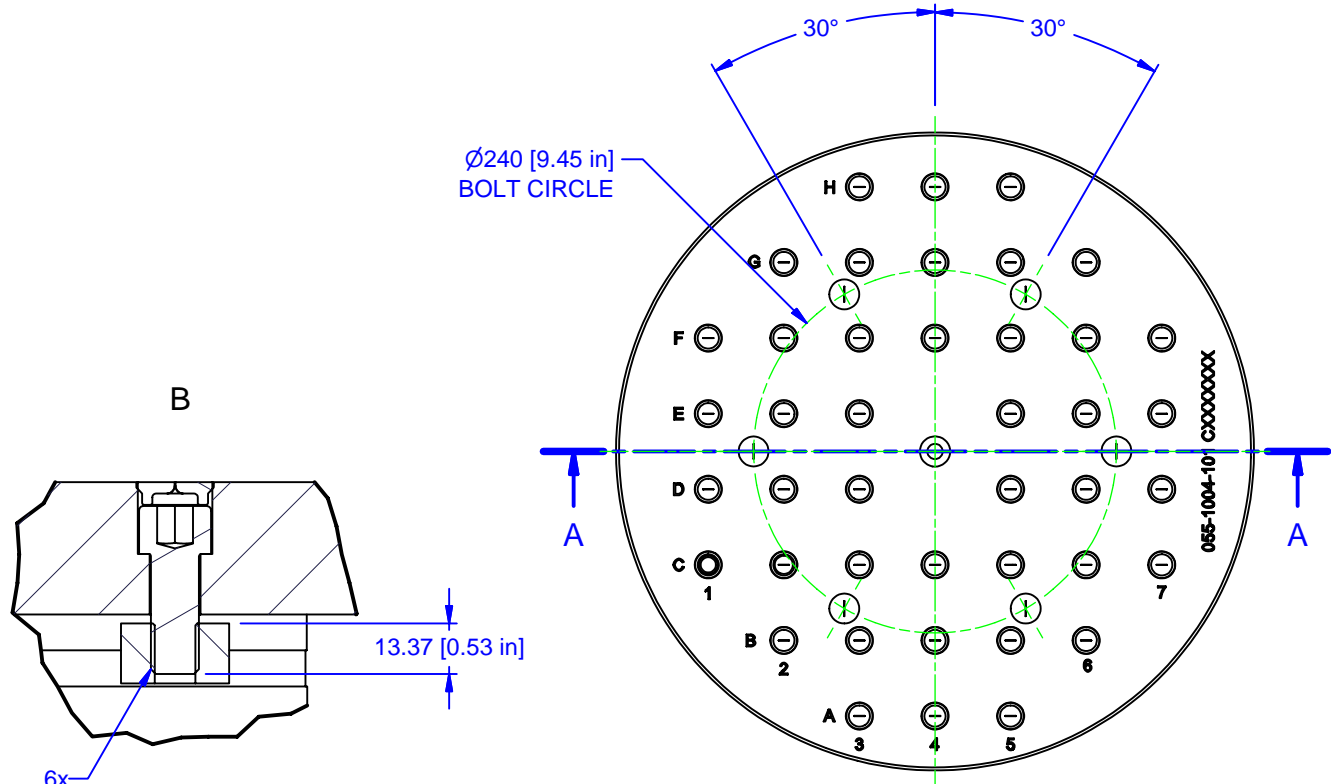
MATERIAL:	
HARDNESS: NA	
COATING: NA	
WEIGHT: 69820 g	
COMMENTS:	

UNSPECIFIED TOLERANCES:	
X	±0.2
X.X	±0.1
X.XX	±0.05
ANGLES	±0.5°
ALL DIMENSIONS ARE MILLIMETERS.	

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UNSPECIFIED EDGES: BREAK 0.3 TO 0.8
UNSPECIFIED FILLETS: RADIUS 0.3 MAX

ITEM: WORK PKG - 5-AXIS	REV
TYPE: HAAS TR310B	A1
FAM: (1) 5QL1030-AL	
STYLE: 422mm DIA FOUNDATION	
BCE	2 OF 3
6/29/2006	5AP-HAAS-00139



1/2-13 SHCS / 9/16" T-NUT

MATERIAL:	UNSPECIFIED TOLERANCES: X ±0.2 X.X ±0.1 X.XX ±0.05 ANGLES ±0.5° ALL DIMENSIONS ARE MILLIMETERS.	CHICK 500 Keystone Drive Warrendale, PA USA (800) 33-CHICK • (724) 772-1644 www.chick-workholding.com	ITEM: WORK PKG - 5-AXIS	BCE 3 OF 3 6/29/2006	REV A1
HARDNESS: NA			TYPE: HAAS TR310B		
COATING: NA			FAM: (1) 5QL1030-AL		
WEIGHT: 69820 g			STYLE: 422mm DIA FOUNDATION		
COMMENTS:			UNSPECIFIED EDGES: BREAK 0.3 TO 0.8 UNSPECIFIED FILLETS: RADIUS 0.3 MAX		