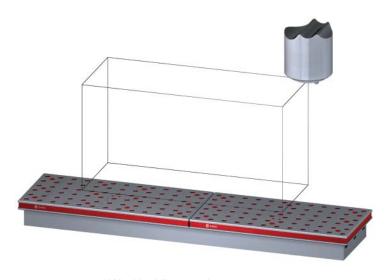




This workholding package is designed for your HAAS TM-1P (Inch) machining center.



Workholding package



Workholding package in machine envelope

Notes

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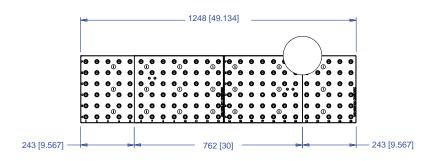
HAAS TM-1P 00147.pdf

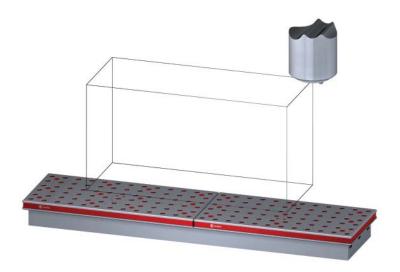
Page 1 of 4

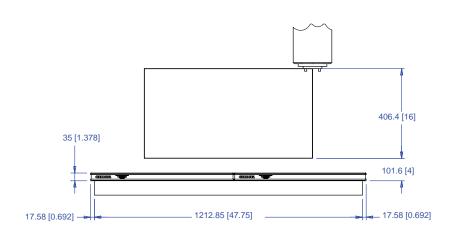


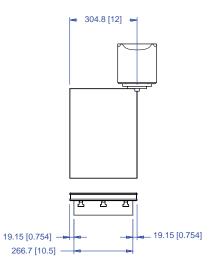


This workholding package is designed for your HAAS TM-1P (Inch) machining center.









Notes

Machine travel may be limited by mechanical interference and/or machine safety zones. Please consult your machine's operating instructions for more information.

All dimensions are MM [IN]

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SECTION A-A 475 [18.701] -325 [12.795] -175 [6.89] -25[0.984]31.75 [1.25] 101.6 [4] 305 [12.008] 101.6 [4] 31.75 [1.25] 75 [2.953] - 275 [10.827] – 475 [18.701] 15.91 [0.626] 1/2"-13 **◄** 12.7 [0.5] DETAIL B

Notes

All dimensions are MM [IN] Maximum number of Qwik-Loks (5QL1040-AL 3 systems Max) (5QL1540-AL 5 systems Max).

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FOUNDATION LENGTH, DEPTH, AND MOUNTING HOLE CONFIGURATION DESIGNED ACCORDING TO MACHINE TOOL SPECIFICATION DETAIL A MOUNTING HOLE LENGTH 50 (1.969") 0 Θ 0 000 0 0A0 000 0 Θ Θ Θ Θ Θ Θ Θ 0 0 0 50 (1.969") Θ Θ Θ ⊖∖ 0 0 HOLE SPACING TOLERANCE DEPTH 0 0 0 ΘΘ 0 0 0 0 ±0.02 TO 500mm ±0.03 TO 1200mm 9 9 9 70 ⊝ ⊝ ⊝ 'Θ' Θ ΘΘ Θ SECTION B-B HARDENED -MOUNTING HOLES REMOVABLE PLUG ALPHA-NUMERIC BUSHING FOR CHICK HOIST RING 0.02 / 300 Α CHICK -Ø12.016 / 12.034 // 0.02 A 35±0.5 (1.378") 12.8 32 FOUNDATION MAT'L: CAST IRON FOUNDATION INCLUDES INSTALLATION HARDWARE M12x1.75 TAP TO DEPTH SHOWN

Notes

All dimensions are MM [IN]

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