



MATERIAL:	
HARDNESS:	NA
COATING:	NA
WEIGHT:	
COMMENTS:	

UNSPECIFIED TOLERANCES:	
X	±0.2
X.X	±0.1
X.XX	±0.05
ANGLES	±0.5°
ALL DIMENSIONS ARE MILLIMETERS.	

**CHICK** 500 Keystone Drive  
 Warrendale, PA USA  
 (800) 33-CHICK • (724) 772-1644  
[www.chick-workholding.com](http://www.chick-workholding.com)

UNSPECIFIED EDGES: BREAK 0.3 TO 0.8  
 UNSPECIFIED FILLETS: RADIUS 0.3 MAX

ITEM: WORK PKG - VMC	
TYPE: HAAS VF-2 YT	
FAM: 5IS1040-41 (HRT-210)	
STYLE: 948 X 508 FOUNDATION	
BCE	1 OF 1
7/20/2006	5VP-HAAS-00149
REV	A1