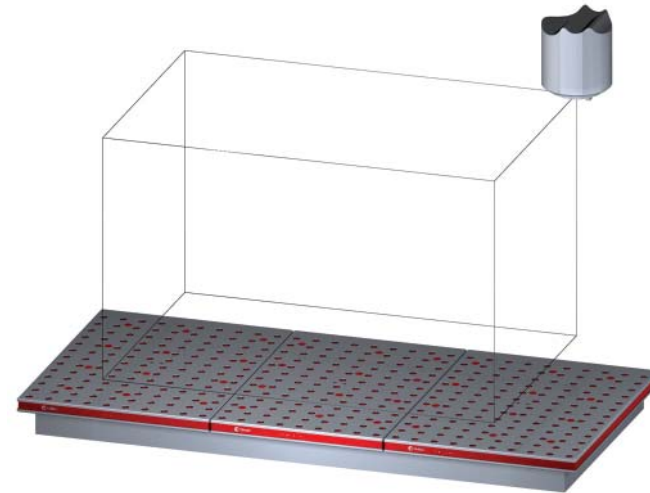


5VP-HAAS-00289

This workholding package is designed for your HAAS VF-3YT 40 machining center.



Workholding package



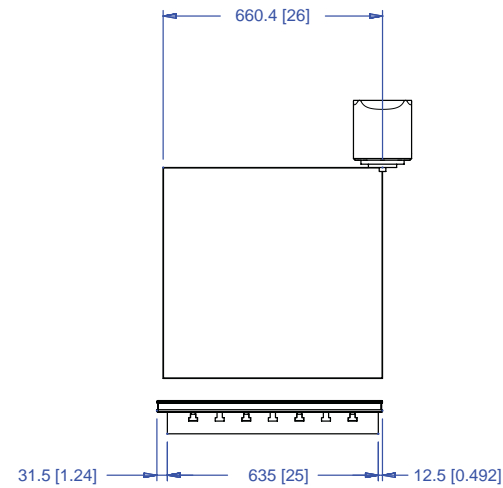
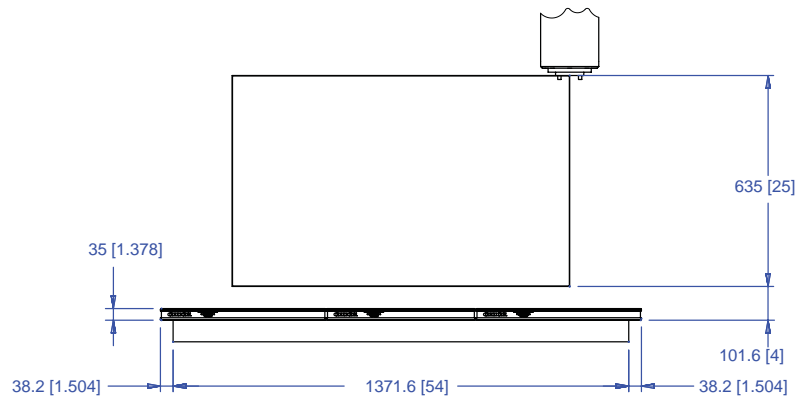
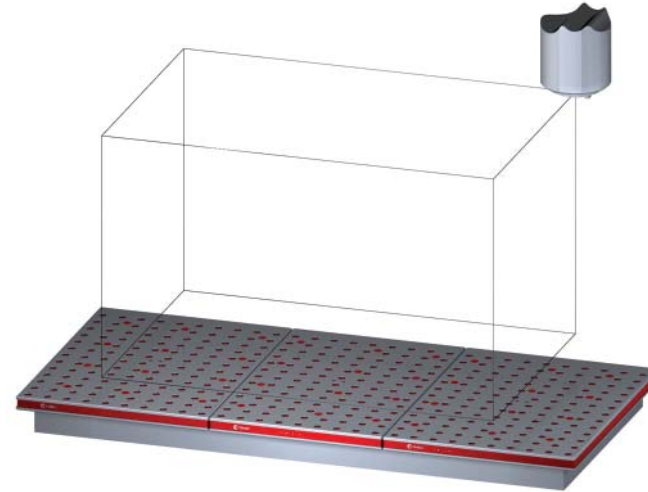
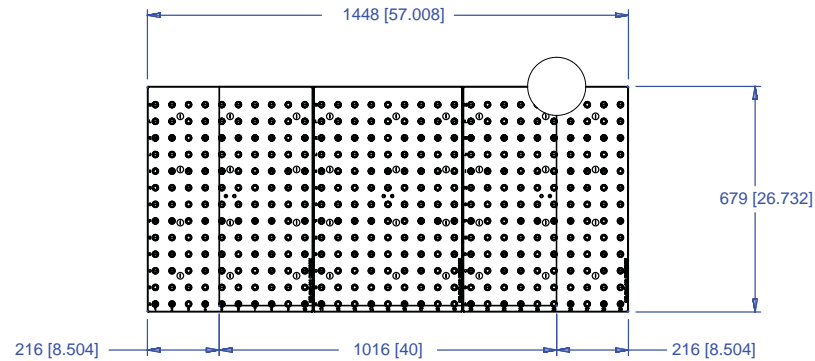
Workholding package
in machine envelope

Notes

CHICK WORKHOLDING SOLUTIONS, INC.
500 Keystone Drive • Warrendale, PA 15086 USA
Phone: (724) 772-1644 • Fax: (724) 772-1633
www.ChickWorkholding.com

5VP-HAAS-00289

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Notes

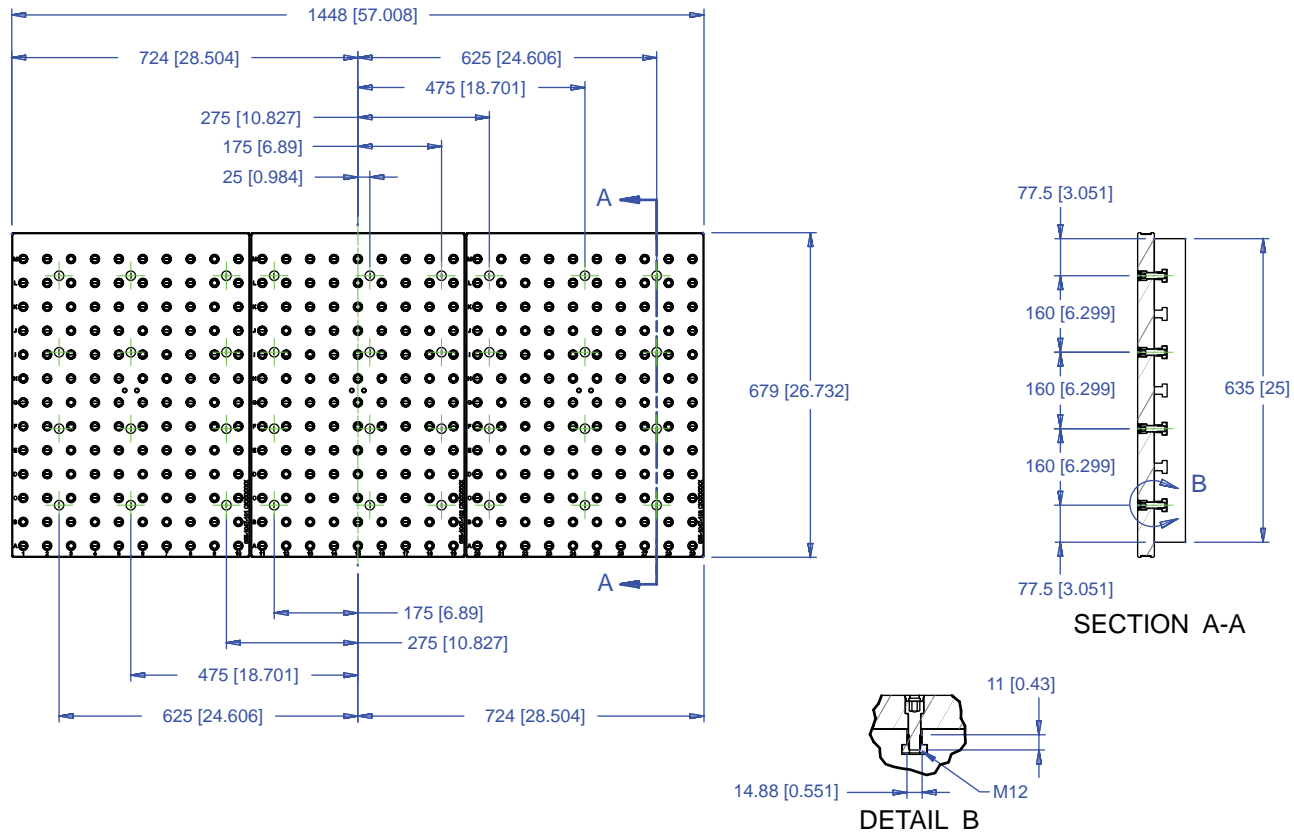
Machine travel may be limited by mechanical interference and/or machine safety zones. Please consult your machine's operating instructions for more information.

All dimensions are MM [IN]

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Notes

All dimensions are MM [IN]
 Maximum number of Qwik-Loks (5QL1040-AL 3 systems Max) (5QL1540-AL 5 systems Max).

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5VP-HAAS-00289

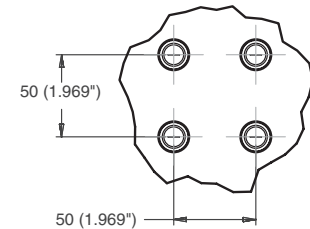
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FOUNDATION LENGTH, DEPTH, AND MOUNTING HOLE CONFIGURATION DESIGNED ACCORDING TO MACHINE TOOL SPECIFICATION



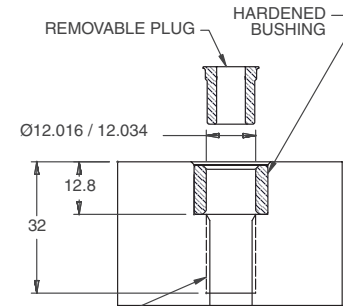
FOUNDATION MAT'L: CAST IRON
FOUNDATION INCLUDES INSTALLATION HARDWARE

DETAIL A



HOLE SPACING TOLERANCE
 ± 0.02 TO 500mm
 ± 0.03 TO 1200mm

SECTION B-B



M12x1.75 TAP TO DEPTH SHOWN

Notes
All dimensions are MM [IN]

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