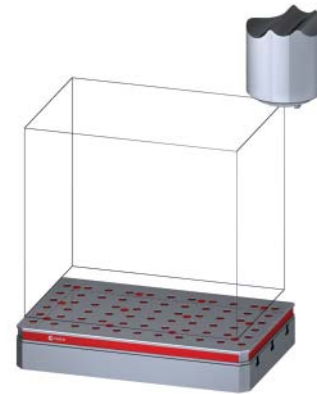


## 5VP-KITA-00051

This workholding package is designed for your KITAMURA 2XiF Sparkchanger machining center.

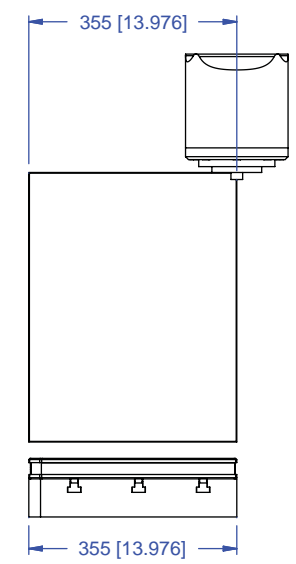
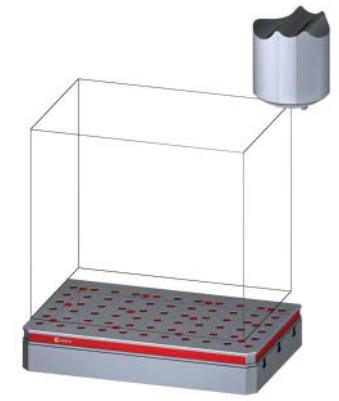
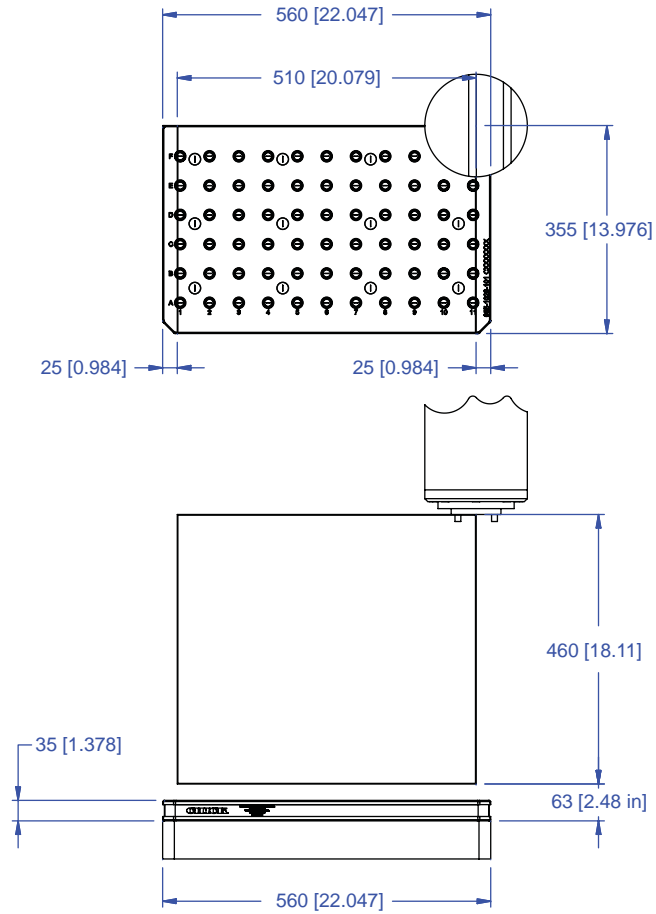


Notes

**CHICK WORKHOLDING SOLUTIONS, INC**  
500 Keystone Drive • Warrendale, PA 15086 USA  
Phone: (724) 772-1644 • Fax: (724) 772-1633  
Toll Free: (800) 33-CHICK • (800) 332-4425  
[www.ChickWorkholding.com](http://www.ChickWorkholding.com)

# 5VP-KITA-00051

This workholding package is designed for your KITAMURA 2XiF Sparkchanger machining center.



**Notes**

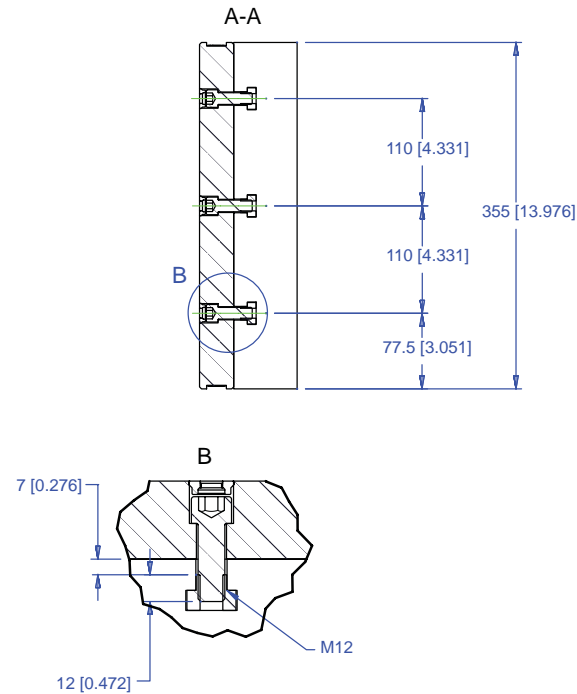
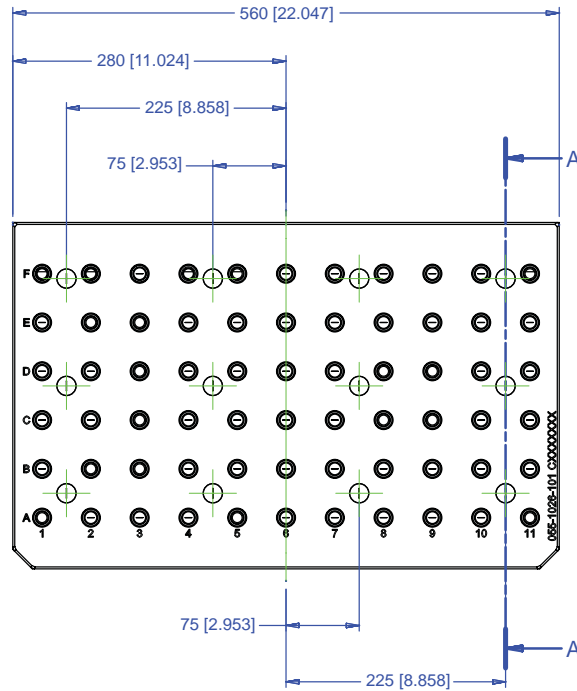
Machine travel may be limited by mechanical interference and/or machine safety zones. Please consult your machine's operating instructions for more information.

All dimensions are MM [IN]

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# 5VP-KITA-00051

This workholding package is designed for your KITAMURA 2XiF Sparkchanger machining center.



**Notes**

All dimensions are MM [IN]  
 Maximum number of Qwik-Loks (5QL1040-AL 3 systems Max) (5QL1540-AL 5 systems Max).

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# 5VP-KITA-00051

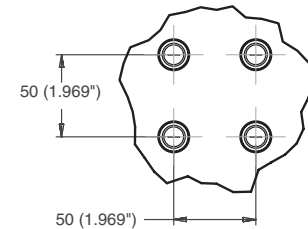
This workholding package is designed for your KITAMURA 2XiF Sparkchanger machining center.

FOUNDATION LENGTH, DEPTH, AND MOUNTING HOLE CONFIGURATION DESIGNED ACCORDING TO MACHINE TOOL SPECIFICATION



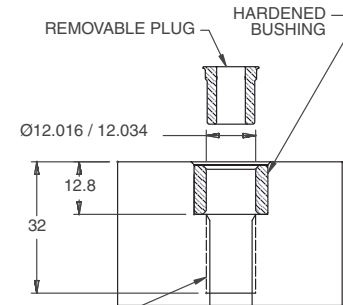
FOUNDATION MAT'L: CAST IRON  
FOUNDATION INCLUDES INSTALLATION HARDWARE

## DETAIL A



HOLE SPACING TOLERANCE  
±0.02 TO 500mm  
±0.03 TO 1200mm

## SECTION B-B



M12x1.75 TAP TO DEPTH SHOWN

Notes  
All dimensions are MM [IN]

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