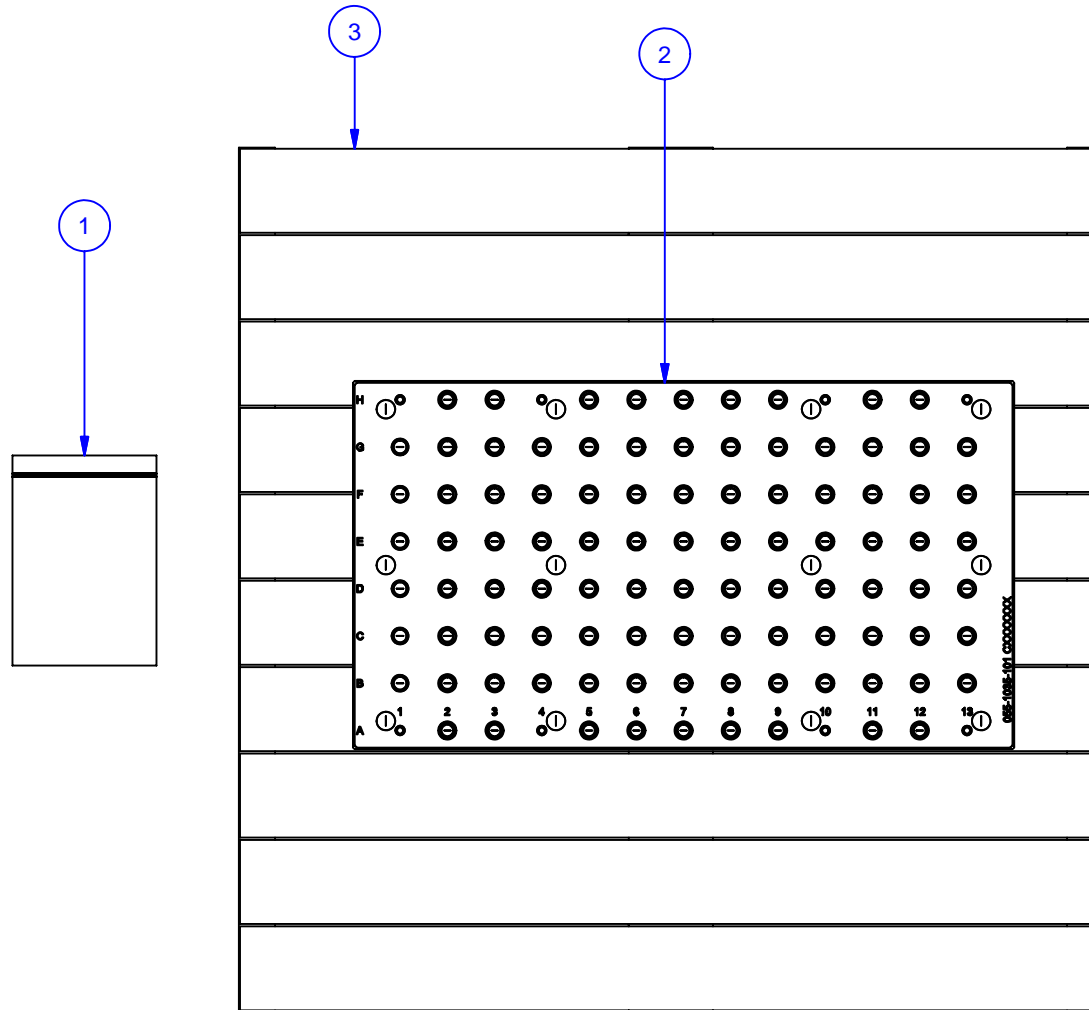
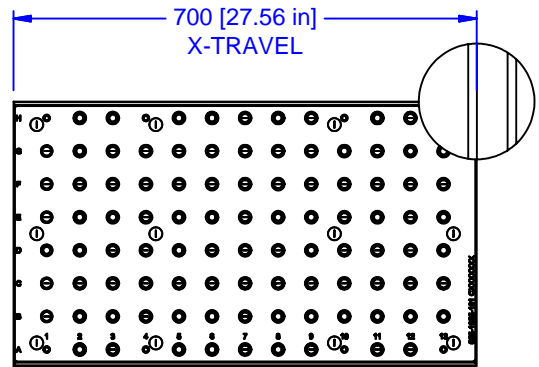


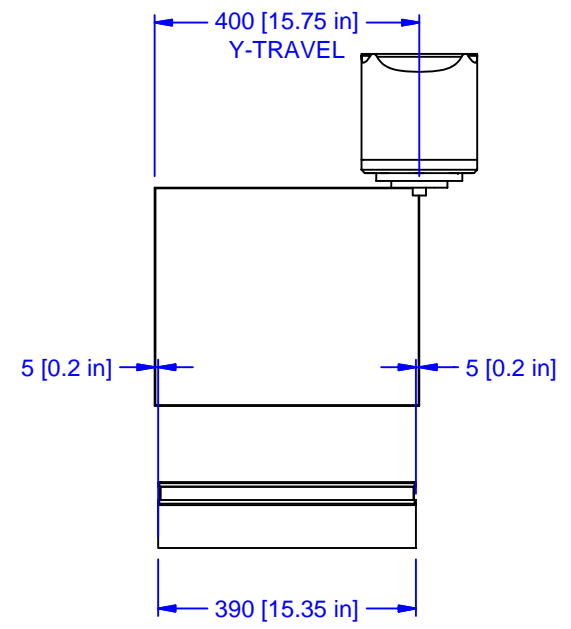
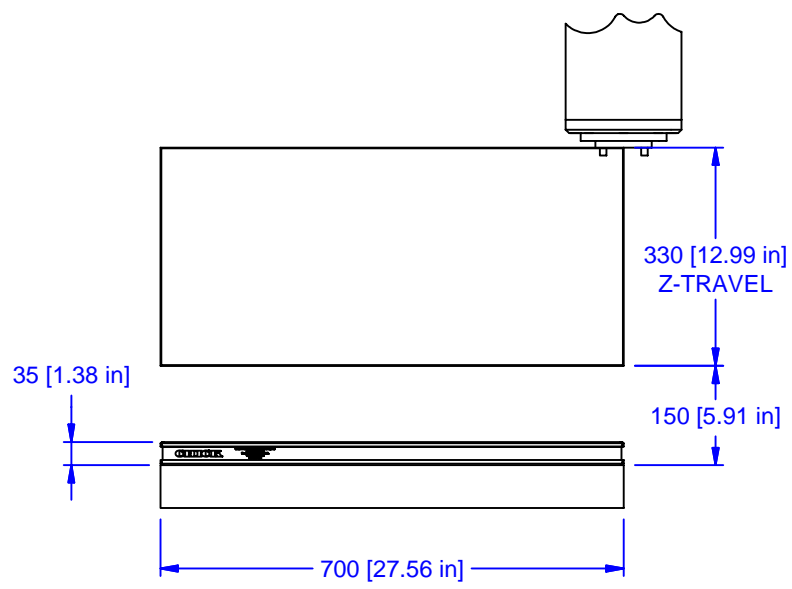
PARTS LIST						
No	QTY	PN	ITEM	TYPE	FAM	STYLE
1	1	050-2-10061	KIT	FOUNDATION MOUNTING	1/2-13 TAPPED HOLE	(12) 1/2-13 X 1.25" SHCS
2	1	055-1035-01	FOUNDATION ASSY	STANDARD GRID	ROBODRILL T-14iDL / T-21iDL PC2	700 X 390
3	1	990-50-001	PACKAGING	WOOD SHIPPING PALLET	36" SQUARE	NA



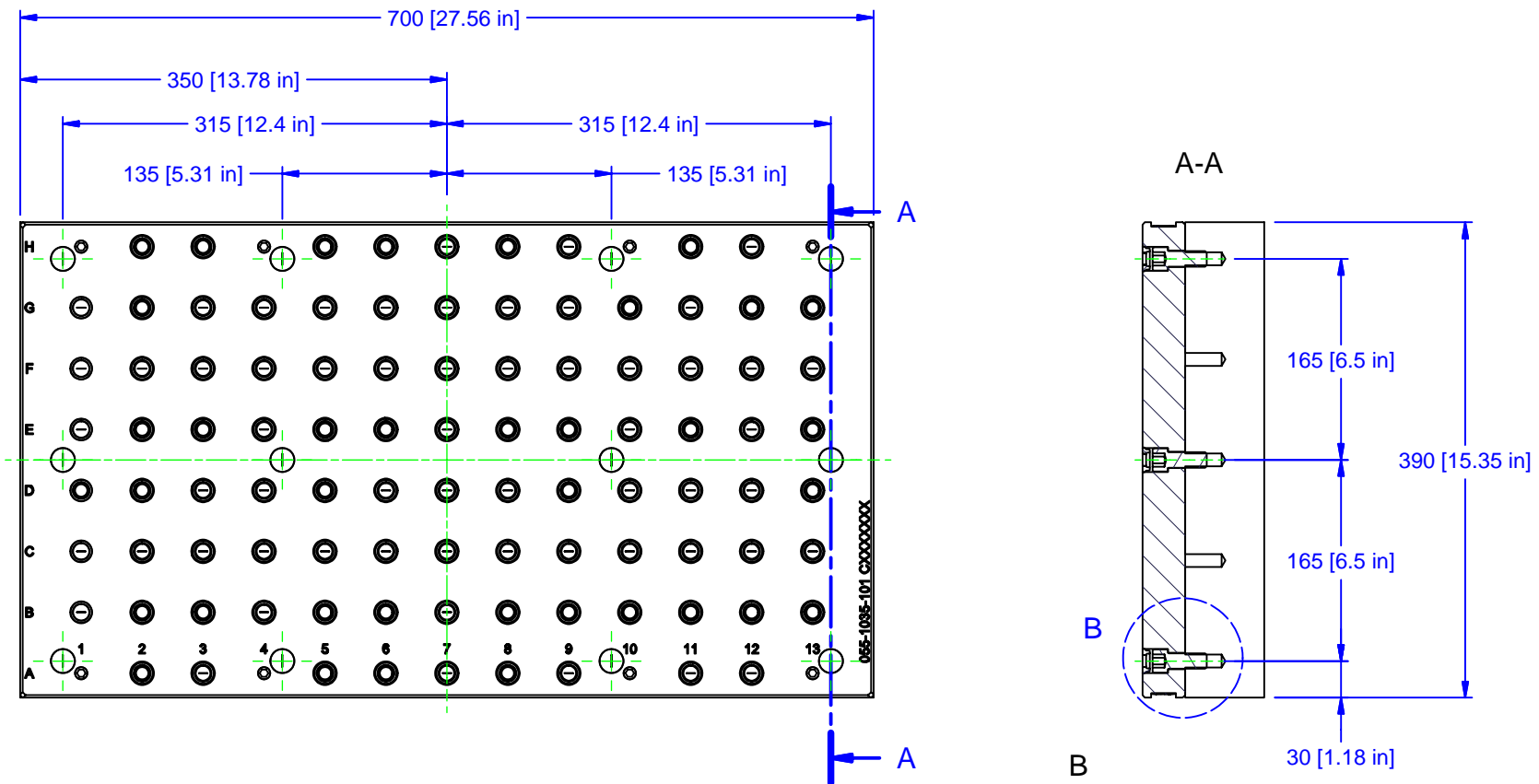
MATERIAL:	UNSPECIFIED TOLERANCES: X ±0.2 X.X ±0.1 X.XX ±0.05 ANGLES ±0.5° ALL DIMENSIONS ARE MILLIMETERS.	<b>CHICK</b> 500 Keystone Drive Warrendale, PA USA (800) 33-CHICK • (724) 772-1644 <a href="http://www.chick-workholding.com">www.chick-workholding.com</a>	ITEM: <b>WORK PKG - VMC</b>	8/22/2006 1 OF 3 5VP-ROBO-00019 REV <b>A1</b>
HARDNESS: <b>NA</b>			TYPE: <b>FANUC ROBODRILL T-21iEL PC-2</b>	
COATING: <b>NA</b>			FAM: <b>FOUNDATION</b>	
WEIGHT: <b>64680 g</b>			STYLE: <b>700 X 390</b>	
COMMENTS:	UNSPECIFIED EDGES: BREAK 0.3 TO 0.8 UNSPECIFIED FILLETS: RADIUS 0.3 MAX			



A GRID OF BLIND HOLES IS CORED OUT OF THE UNDERSIDE OF THE FOUNDATION TO REDUCE THE OVERALL WEIGHT OF THE SET-UP



MATERIAL:	UNSPECIFIED TOLERANCES: X ±0.2 X.X ±0.1 X.XX ±0.05 ANGLES ±0.5° ALL DIMENSIONS ARE MILLIMETERS.	<b>CHICK</b> 500 Keystone Drive Warrendale, PA USA (800) 33-CHICK • (724) 772-1644 <a href="http://www.chick-workholding.com">www.chick-workholding.com</a>	ITEM: <b>WORK PKG - VMC</b>		REV			
HARDNESS: <b>NA</b>			TYPE: <b>FANUC ROBODRILL T-21iEL PC-2</b>			8/22/2006		
COATING: <b>NA</b>			FAM: <b>FOUNDATION</b>				5VP-ROBO-00019	
WEIGHT: <b>64680 g</b>			STYLE: <b>700 X 390</b>					<b>A1</b>
COMMENTS:			UNSPECIFIED EDGES: BREAK 0.3 TO 0.8					
	UNSPECIFIED FILLETS: RADIUS 0.3 MAX							



THE HOLES AT GRID LOCATIONS AT  
A1, A4, A10, A13, H1, H4, AND H10, H13  
ARE M12 TAPPED ONLY

MATERIAL:	
HARDNESS:	NA
COATING:	NA
WEIGHT:	64680 g
COMMENTS:	

UNSPECIFIED TOLERANCES:	
X	±0.2
X.X	±0.1
X.XX	±0.05
ANGLES	±0.5°
ALL DIMENSIONS ARE MILLIMETERS.	

**CHICK** 500 Keystone Drive  
Warrendale, PA USA  
(800) 33-CHICK • (724) 772-1644  
www.chick-workholding.com

UNSPECIFIED EDGES: BREAK 0.3 TO 0.8  
UNSPECIFIED FILLETS: RADIUS 0.3 MAX

ITEM:	WORK PKG - VMC		
TYPE:	FANUC ROBODRILL T-21IEL PC-2		
FAM:	FOUNDATION		
STYLE:	700 X 390		
BCE	3 OF 3	5VP-ROBO-00019	REV
8/22/2006			A1