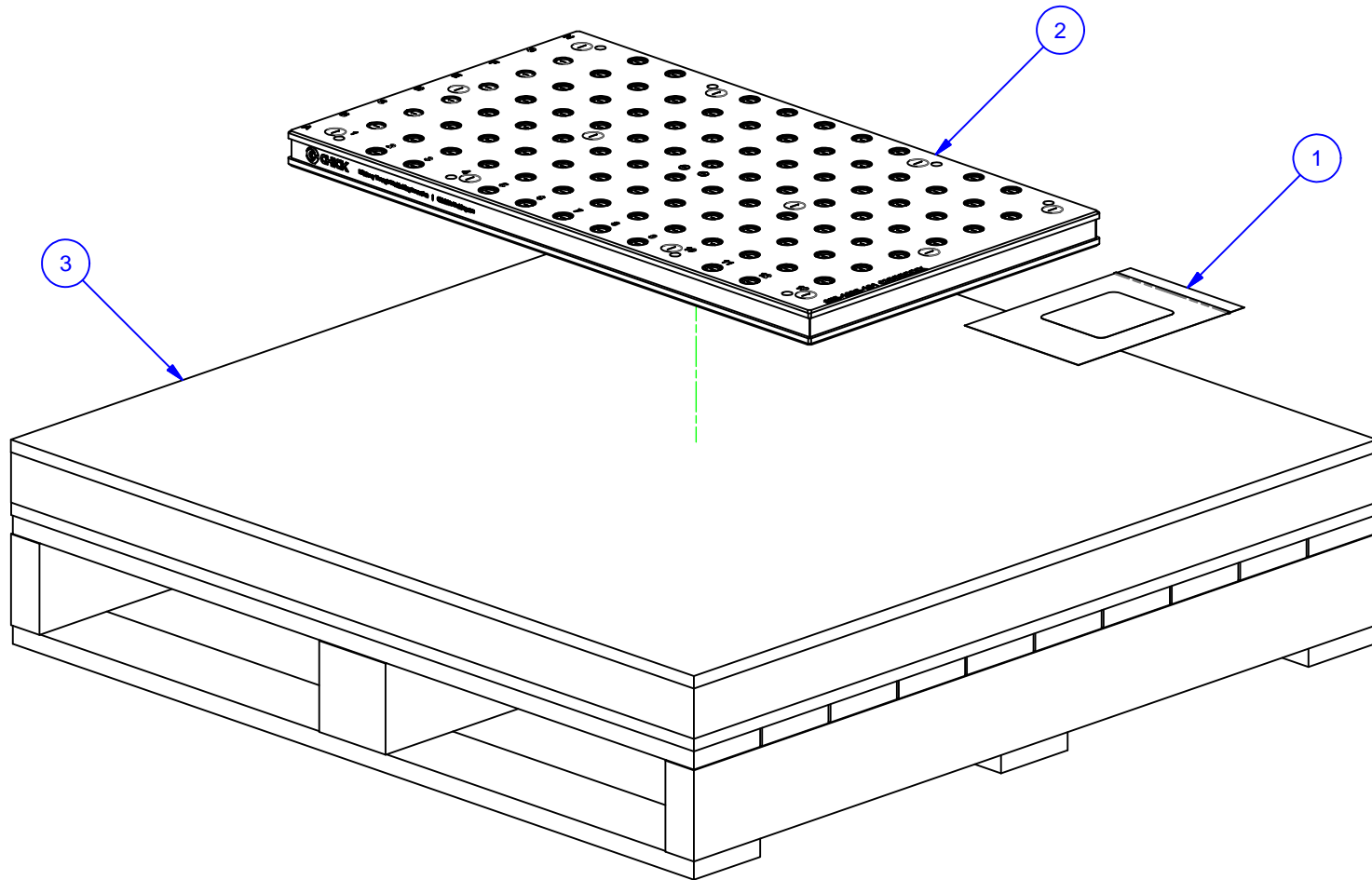


PARTS LIST						
No	QTY	PN	ITEM	TYPE	FAM	STYLE
1	1	050-2-10061	KIT	FOUNDATION MOUNTING	1/2-13 TAPPED HOLE	(12) 1/2-13 X 1.25" SHCS
2	1	055-1035-01	FOUNDATION ASSY	STANDARD GRID	ROBODRILL T-14iDL / T-21iDL PC2	700 X 390
3	1	990-50-021	PACKAGING	SHIPPING CRATE	FOUNDATIONS	36" X 36"



REVISION HISTORY

SHEET	REV	DESCRIPTION	DATE	REV BY
3	B	ADDED DIMENSIONS TO BUSHED HOLES FROM CENTERLINES	10/18/2011	BSM

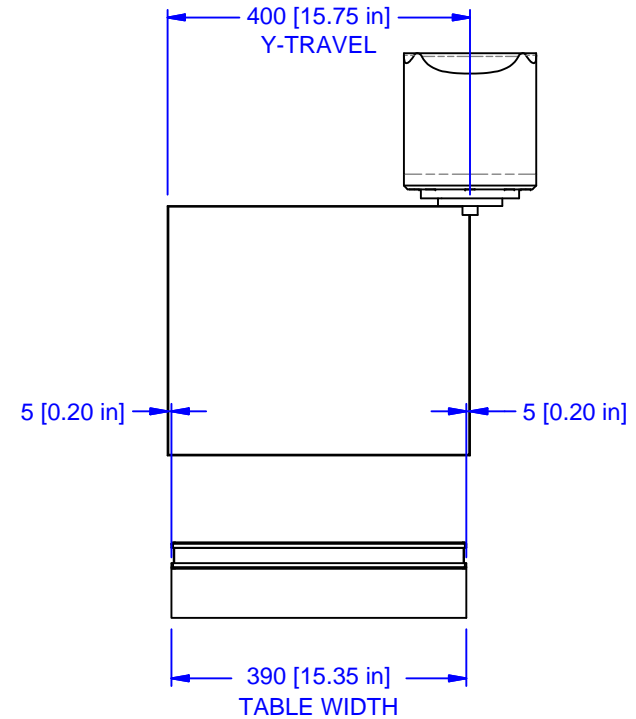
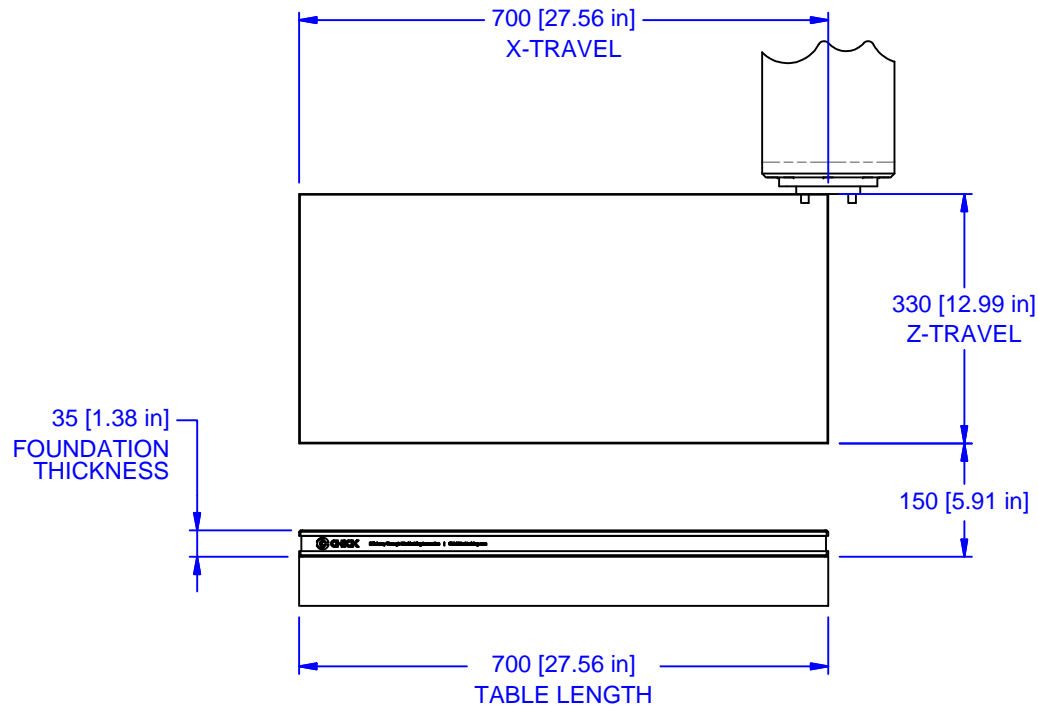
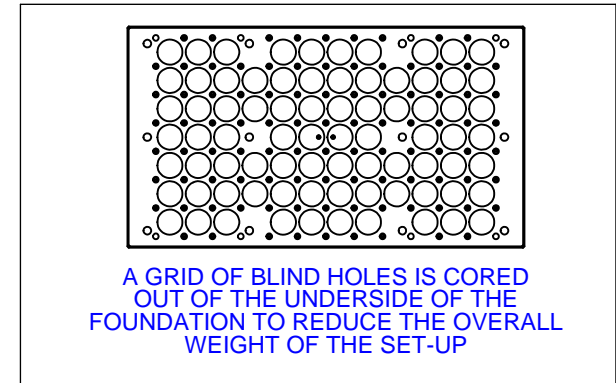
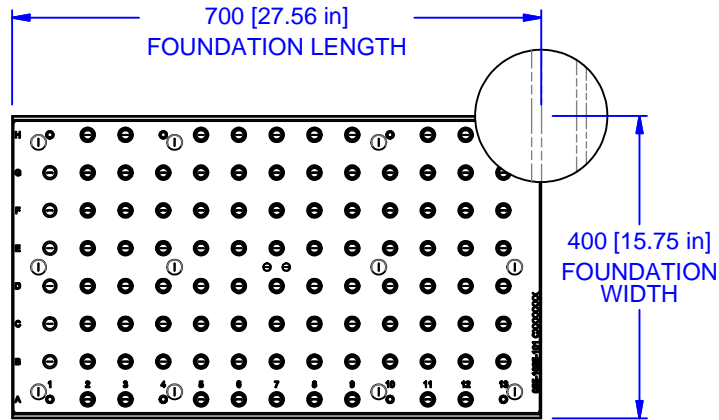
MATERIAL:	NA
HARDNESS:	NA
COATING:	NA
WEIGHT:	77750 g
COMMENTS:	

UNSPECIFIED TOLERANCES:  
 X ±0.2  
 X.X ±0.1  
 X.XX ±0.05  
 ANGLES ±0.5°  
 ALL DIMENSIONS ARE MILLIMETERS.

**CHICK** (800) 332-4425  
 (724) 772-1644  
[www.ChickWorkholding.com](http://www.ChickWorkholding.com)

ITEM:	WORK PKG - VMC
TYPE:	FANUC ROBODRILL T-21iFLa PC-2
FAM:	FOUNDATION
STYLE:	700 X 390

BSM	1 OF 3	REV
10/18/2011	5VP-ROBO-00102	B



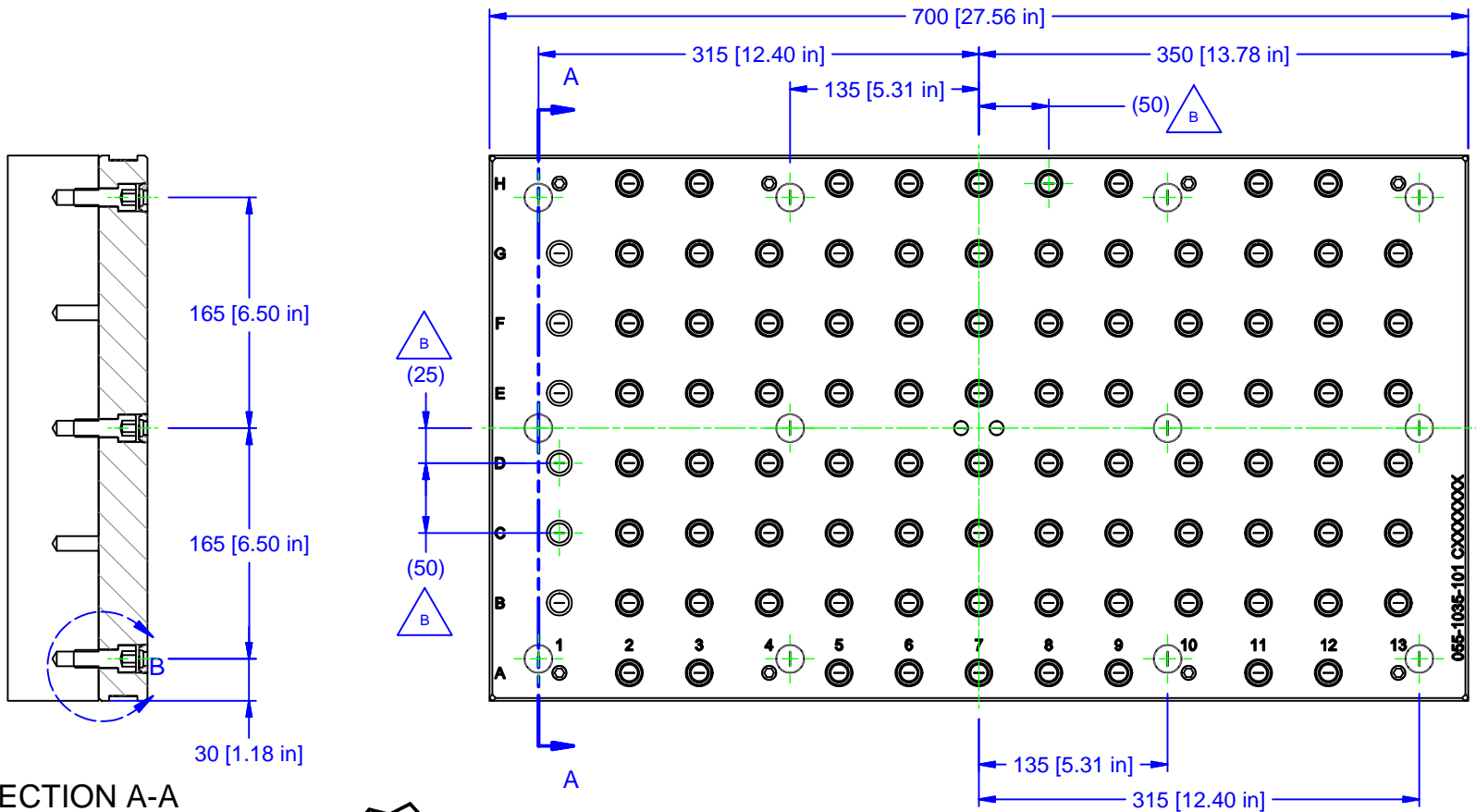
MATERIAL: NA
HARDNESS: NA
COATING: NA
WEIGHT: 77750 g
COMMENTS:

UNSPECIFIED TOLERANCES:  
 X ±0.2  
 X.X ±0.1  
 X.XX ±0.05  
 ANGLES ±0.5°  
 ALL DIMENSIONS ARE MILLIMETERS.

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 (724) 772-1644  
[www.ChickWorkholding.com](http://www.ChickWorkholding.com)

UNSPECIFIED EDGES: BREAK 0.3 TO 0.8  
 UNSPECIFIED FILLETS: RADIUS 0.3 MAX

ITEM: WORK PKG - VMC			
TYPE: FANUC ROBOTDRILL T-21iFLa PC-2			
FAM: FOUNDATION			
STYLE: 700 X 390			
BSM	2 OF 3	5VP-ROBO-00102	REV B
10/18/2011			



SECTION A-A

DETAIL B

THE HOLES AT GRID LOCATIONS AT  
A1, A4, A10, A13, H1, H4, AND H10, H13  
ARE M12 TAPPED ONLY

MATERIAL: NA	UNSPECIFIED TOLERANCES: X ±0.2 X.X ±0.1 X.XX ±0.05 ANGLES ±0.5° ALL DIMENSIONS ARE MILLIMETERS.	(800) 332-4425 (724) 772-1644 <a href="http://www.ChickWorkholding.com">www.ChickWorkholding.com</a>	ITEM: WORK PKG - VMC				
HARDNESS: NA			TYPE: FANUC ROBOTDRILL T-21iFLa PC-2				
COATING: NA			FAM: FOUNDATION				
WEIGHT: 77750 g			STYLE: 700 X 390				
COMMENTS:			<table border="1"> <tr> <td>BSM</td> <td>3 OF 3</td> <td rowspan="2">5VP-ROBO-00102</td> <td rowspan="2">REV B</td> </tr> <tr> <td colspan="2">10/18/2011</td> </tr> </table>	BSM	3 OF 3	5VP-ROBO-00102	REV B
BSM	3 OF 3	5VP-ROBO-00102	REV B				
10/18/2011							