



INSTALLATION INFORMATION  
DIMENSIONS ARE IN mm.

DASH	#6	#5	#4	#3
A	17.5	14	11.0	8.4
B	6	5.0	4.5	3.0
C	9.4	7.4	5.6	4.1
D	19/19.03	15/15.02	12/12.02	9/9.02
E	R 3.80	R 3.0	R 2.20	R 1.90

	THREADED HOLE	SCREW SIZE
#6	M6x1 X 11.5 MIN. DP	M6 X 16 FHSS
#5	M5x0.8 X 8.5 MIN DP	M5 X 12 FHSS
#4	M4x0.7 X 8.5 MIN. DP	M4 X 12 FHSS
#3	M3x0.5 X 6 MIN. DP	M3 X 8 FHSS

GRIPPER SPECIFICATIONS  
MAT'L: M2 H.S.S. HARDENED TO Rc 59-63  
FINISH: BLACK OXIDE

NOTE:  
ON SERRATED GRIPPERS IF INSERT IS TOO  
AGGRESSIVE, GRIND FACE OF INSERT SLIGHTLY TO  
ENLARGE FLATS ON PYRAMIDS

<b>CHICK</b> Workholding Solutions Inc. 500 Keystone Drive Warrendale PA 15086 USA.		
<b>CHICK GRIPPER INSTALLATION INSTRUCTIONS</b>		
GST	1 OF 1	250-0365-01
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