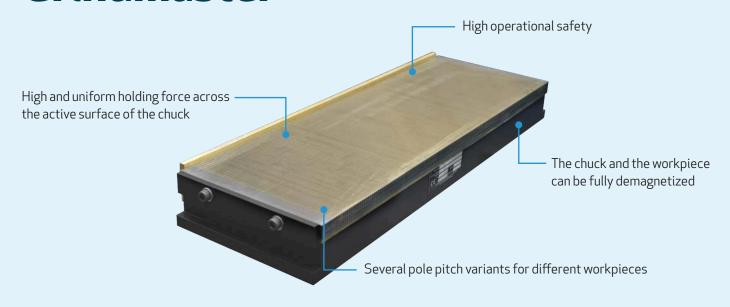
## **Grindmaster**



## When to choose a magnetic chuck for grinding Grindmaster:

The Grindmaster series magnetic chucks are designed for grinding a very wide range of workpieces, from virtually small and thin to larger pieces. The electro-permanent technology used ensures not only high accuracy (it does not gradually heat the chuck after switching on), but also high safety and minimum operating costs.

APPLICATION	TECHNOLOGY	<b>CHUCK DIMENSION</b>	HOLDING FORCE	POLES
	EP			
Grinding	Electropermanent	from 200 x 400 mm	up to 120 N/cm <sup>2</sup>	Transverse

Catalog number	W (mm)	L (mm)	H (mm)	<b>Weight</b> (kg)
GM200400T5	200	400	68	30
GM200500T5	200	500	68	37
GM200600T5	200	600	68	44
GM300600T5	300	600	68	66
GM400600T5	400	600	68	88
GM400800T5	400	800	68	118
GM200500T18	200	500	90	59
GM200600T18	200	600	90	71
GM300600T18	300	600	90	106
GM3001000T18	300	1000	90	177
GM400600T18	400	600	90	145
GM400800T18	400	800	90	188
GM5001000T18	500	1000	90	288
GM6001000T18	600	1000	90	354
GM6001500T18	600	1500	90	530

## **Important parameters:**

Application: Grinding
Holding force: up to 120 N/cm²
Poles: Transverse
Pole pitch T5 4+1 mm or
T18 15+3 mm (other pitch on request)

## Use:

+ clamping of small and larger workpieces during grinding

