

MILLSTACKER COMPACT 12

- ✓ For milling
- ✓ High capacity for workpieces up to 200 mm
- ✓ Smallest footprint
- ✓ Easily moved from one CNC machine to another
- ✓ Set up in less than 5 minutes
- ✓ Preparing new batch while robot is running



FEATURES

System

Rigid industrial construction
Rotating loading table
Full enclosure and protection
Movable
Placed on 3-point self-centering anchors
Fanuc 6-axis robot arm
Drip tray for leaking coolant
Workpiece side-gripping station
Workpiece turn-around station for two-sided machining
Status light
Standard robot-machine interface for every CNC machine

HALTER SmartControl

Intuitive and graphical programming in 12 steps
Touch screen
Free choice of pre-installed language
Input can be entered in inches or mm
Software analysis for machine utilization
Automatic program storage
Max. number of CNC machines to connect with

✓
✓
✓
by pallet truck
✓
12 kg
✓
Option
Option
Option
✓
✓
15 inch
✓
✓
✓
✓
4

HALTER SmartControl standard functionalities

Positioning workpiece in machine vise with soft push function
Workpiece turn-around function for two-sided machining
Workpiece regripping for accurate positioning
Inside and outside gripping
Adjusting airflow distance
Working with spindle orientation of the CNC machine
Eccentric loading and unloading
Robot park positioning button

HALTER SmartControl enables the following optional functionalities

Unloading workpiece on pallet	Option
Unloading workpiece on external fixed position, e.g. conveyor belt	Option
Unloading of residual material	Option
Cleaning of workpiece outside the CNC machine	Option
Positioning workpiece on measuring station	Option
Removal of rejected workpieces	Option
Workpiece side-gripping	Option
Customer-specific functionalities	On request

MILLSTACKER COMPACT 12

Grippers

2-finger gripper for rectangular workpieces	✓
Separate grippers for raw and machined workpieces	✓
Airflow system	✓
Workpiece detection system by open/close message	✓
Quickly adjustable gripper fingers	✓
Workpiece-specific gripper fingers	Option
Pressure sensor on the robot arm monitors air pressure	✓

Safety

In-machine-space function	✓
Fanuc DCS area in combination with the Sick floor scanner	✓
Sliding door provided with safety sensors	✓
Standard safety fence between CNC machine and the Halter	✓
Autom. servo-driven door opener with integrated safety mechanism	Option
Closed safety circuit	✓

Input

Voltage	400 V
Peak consumption	16 A
Compressed air pressure	6 bar

Dimensions

Length	1350 mm
Width	1250 mm
Height	2030 mm
Total weight	950kg

Capacity

Minimum workpiece (L x W)	25 mm x 25 mm
Maximum square workpiece (L x W)	125 mm x 125 mm
Maximum rectangle workpiece (L x W)	50 mm x 200 mm
Maximum height of workpiece	175 mm
Maximum load capacity robot arm	12 kg
Maximum total weight on rotating table	775 kg
Maximum stacking height	350 mm
Number of stacking stations (1 empty)	12
Maximum weight per station	70 kg
Max. number of workpieces at workpiece height of 10 mm	385
Max. number of workpieces at workpiece height of 20 mm	187
Max. number of workpieces at workpiece height of 50 mm	77
Max. number of workpieces at workpiece height of 70 mm	55
Max. number of workpieces at workpiece height of 85 mm	44
Max. number of workpieces at workpiece height of 110 mm	33
Max. number of workpieces at workpiece height of 150 mm	22

BENEFITS

The HALTER LoadAssistant offers enormous advantages for your business. The experience from the users of the HALTER LoadAssistant shows us that this investment can be repaid very quickly (6-18 months).

- ✓ You realize extra output because the actual spindle hours no longer exclusively depend on the regular working hours. Also within regular working hours you realize more output, because the robot has no breaks or downtime.
- ✓ You can better respond to small or unexpected orders, because of the quick set-up time of the CNC robot cell and because it can also be run outside regular working hours.
- ✓ Decrease of hourly production costs, because the labor costs of an operator are 5 to 8 times higher than the depreciation costs of the HALTER LoadAssistant robot cell.

WORKPIECE-SPECIFIC SOLUTIONS

Halter's application engineering team can design grid plates and special gripper fingers for your specific workpieces.



HALTER
CNC AUTOMATION

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HALTER PORTFOLIO

The solutions that we offer ensure you can automate the production of a wide variety of workpieces.

Discover our models and the different types below.

UNIVERSAL



COMPACT 12
TURNING/MILLING

- ✓ Long shafts option
- ✓ Smallest footprint
- ✓ Easily moved from one CNC machine to another



PREMIUM 25/35
TURNING/MILLING

- ✓ Most versatile system on the market
- ✓ Easily moved from one CNC machine to another
- ✓ Set up in less than 5 minutes



BIG 35/70
TURNING/MILLING

- ✓ Long shafts option
- ✓ For loading heavy workpieces
- ✓ High capacity for workpieces with bigger dimensions

Payload	Payload	Payload
12 kg	25 kg / 35 kg	35 kg / 70 kg
Max. workpiece size	Max. workpiece size	Max. workpiece size
135 mm x 135 mm	270 mm x 270 mm	300 mm x 300 mm
Ø 135 mm	Ø 270 mm	Ø 300 mm
Max. workpiece height	Max. workpiece height	Max. workpiece height
150 mm	250 mm	300 mm
Optional workpiece height (long shafts) 250 mm	Optional workpiece height (long shafts) 450 mm	Optional workpiece height (long shafts) 800 mm

TURNSTACKER



COMPACT 12
TURNING

- ✓ High capacity for diameters up to 160 mm
- ✓ Smallest footprint
- ✓ Easily moved from one CNC machine to another



PREMIUM 25/35
TURNING

- ✓ High capacity for diameters up to 230 mm
- ✓ Easily moved from one CNC machine to another



BIG 35/70
TURNING

- ✓ For loading heavy workpieces
- ✓ High capacity for diameters up to 300 mm

Payload	Payload	Payload
12 kg	25 kg / 35 kg	35 kg / 70 kg
Max. workpiece size	Max. workpiece size	Max. workpiece size
Ø 160 mm	Ø 230 mm	Ø 300 mm
Max. workpiece height	Max. workpiece height	Max. workpiece height
175 mm	175 mm	225 mm

MILLSTACKER



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PREMIUM 25/35
MILLING

- ✓ High capacity for workpieces up to 300 mm
- ✓ Easily moved from one CNC machine to another



BIG 35/70
MILLING

- ✓ For loading heavy workpieces
- ✓ High capacity for workpieces up to 400 mm

Payload	Payload	Payload
12 kg	25 kg / 35 kg	35 kg / 70 kg
Max. workpiece size	Max. workpiece size	Max. workpiece size
125 mm x 125 mm	180 mm x 180 mm	250 mm x 250 mm
50 mm x 200 mm	90 mm x 280 mm	100 mm x 400 mm
Max. workpiece height	Max. workpiece height	Max. workpiece height
175 mm	175 mm	225 mm

**Committed
to performance.
Dedicated to
deliver.**